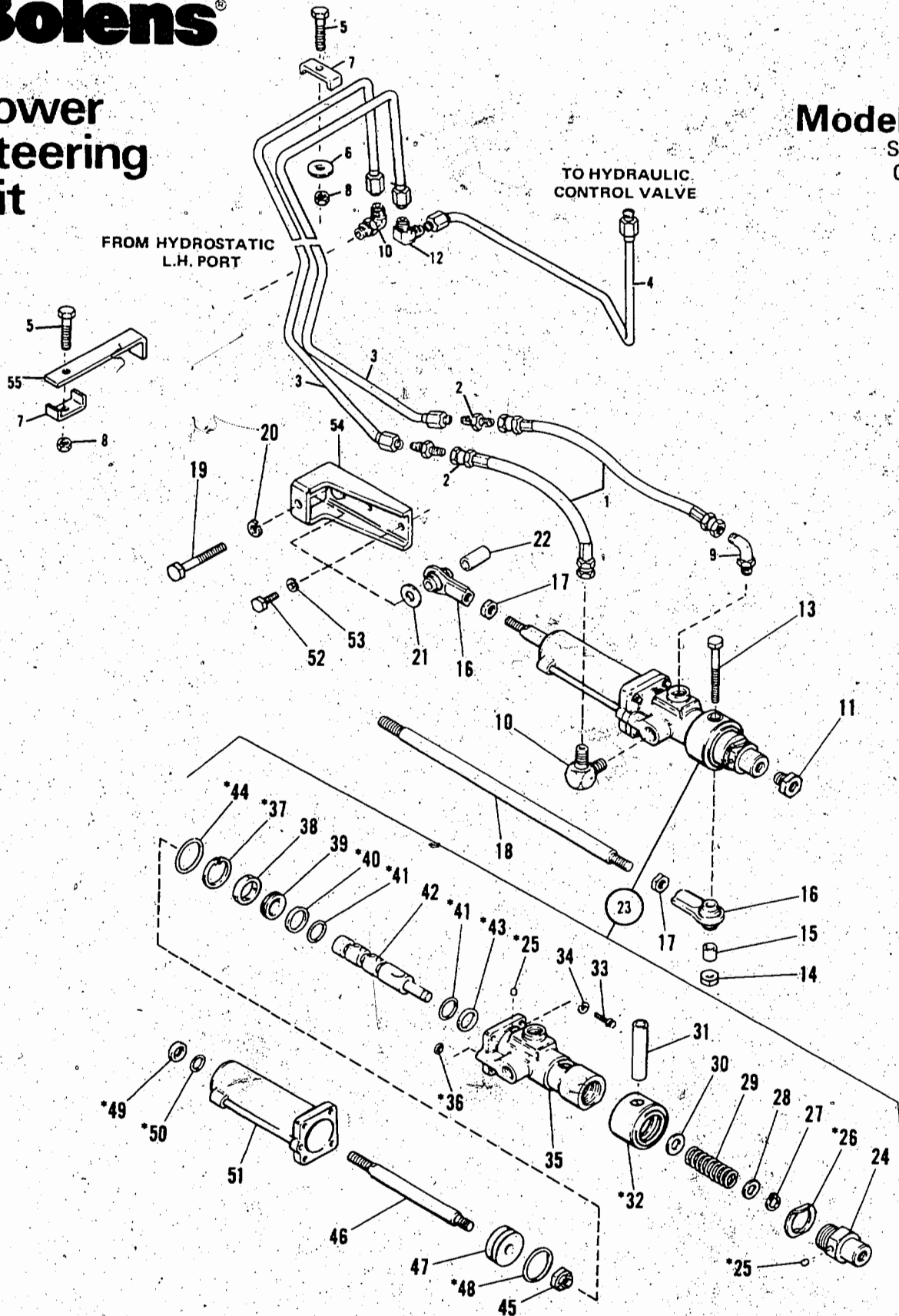


Bolens®

Power Steering Kit

Model 18114

Serial Number
0100101 thru
0199999



*Included in 1726666 Repair Kit

D-5

POWER STEERING KIT

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1719179	Hose Assembly	2	30	1725691	• Washer	1
2	1725761	Connector	2	31	1725675	• Sleeve	1
3	1739369	Tube Assembly	2	32	1725674	• Rubber Seal	1
4	1739370	Tube Assembly	1	33	1725698	• Capscrew, 12 pt. 5/16-18 x 7/8	4
† 5	1100045	Capscrew, 5/16-18 x 1"	2	34	1725689	• Lockwasher, 5/16	4
6	1186047	Flat Washer, 5/16	1	35	1725673	• Valve Body	1
7	1722667	Tubing Clamp	2	36	1725683	• O-Ring	1
† 8	1732499	Hex Lock Nut, 5/16-18	2	37	1725694	• Retaining Ring	1
9	1185902	Elbow, 45°	1	38	1725676	• Spacer	1
10	1185737	Elbow, 90°	2	39	1725677	• Plug	1
11	1742157	Adapter	1	40	1725686	• O-Ring	1
12	1740018	90° Elbow	1	41	1725687	• O-Ring	2
† 13	1100024	Capscrew, 3/8-24 x 3-1/2	1	42	1725678	• Spool	1
† 14	1186245	Hex Nut, 3/8-24	1	43	1726665	• Back-up Washer	1
15	1725751	Bushing	1	44	1725688	• O-Ring	1
16	1725754	Rod End	2	45	1725698	• Locknut, 1/2-20	1
† 17	1186247	Jam Nut, 1/2-20	2	46	1725680	• Piston Rod	1
18	1742156	Drag Link	1	47	1725679	• Piston	1
† 19	1100057	Capscrew, 1/2-13 x 3	1	48	1725685	• O-Ring	1
† 20	1100245	Lockwasher, 1/2	1	49	1725699	• Seal	1
† 21	1100257	Washer, 1/2 Flat	1	50	1725684	• O-Ring	1
22	1725755	Spacer	1	51	1725681	• Barrel Assembly	1
23	1725750	Valve & Cylinder Assembly	1	† 52	1103212	Capscrew, 3/8-16 x 5/8	2
24	1725682	• Cap & Breather Assembly	1	† 53	1100243	Lockwasher, 3/8	2
* 25	1725693	• Filter	2	54	1725758	Bracket	1
* 26	1725692	• Washer	1	55	1739373	Tube Support Bracket	1
27	1725695	• Retaining Ring	1				
28	1725690	• Washer	1				
29	1725672	• Spring	1				

* Included in 1726666 Repair Kit

† Common Hardware - Purchase Locally
(Grade 5 Where Applicable)