
Bolens[®]

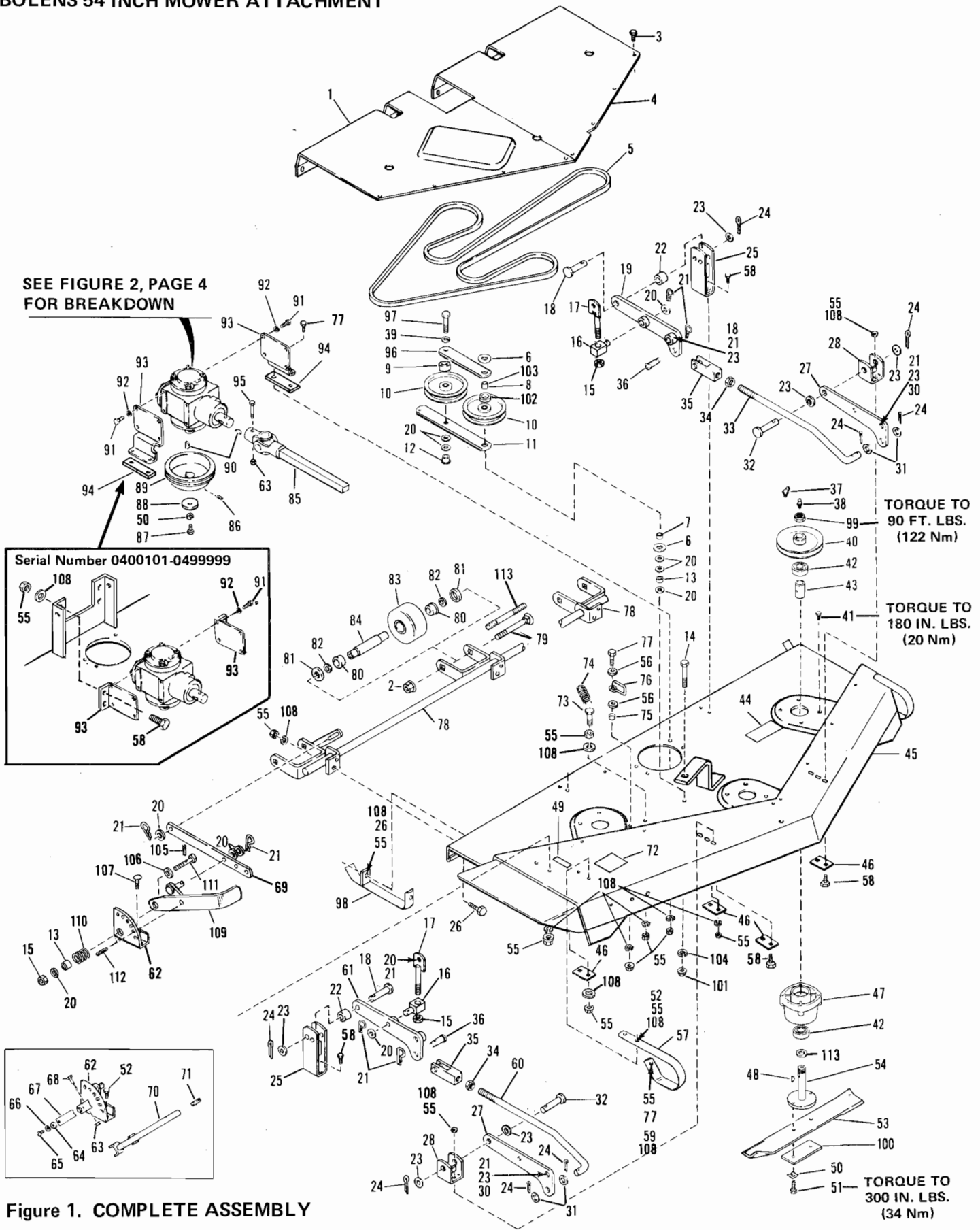
**Mower Attachment
54 Inch**

Model 18110

Serial Numbers 0100101
thru 0499999

Parts List

BOLENS 54 INCH MOWER ATTACHMENT



SEE FIGURE 2, PAGE 4 FOR BREAKDOWN

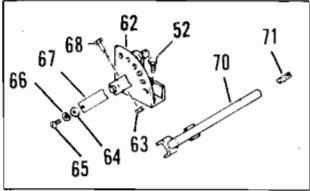
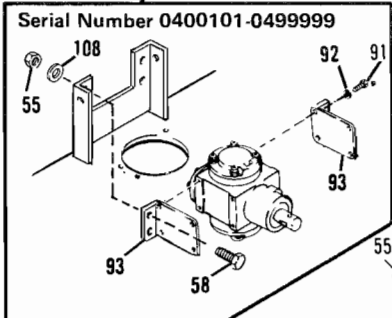


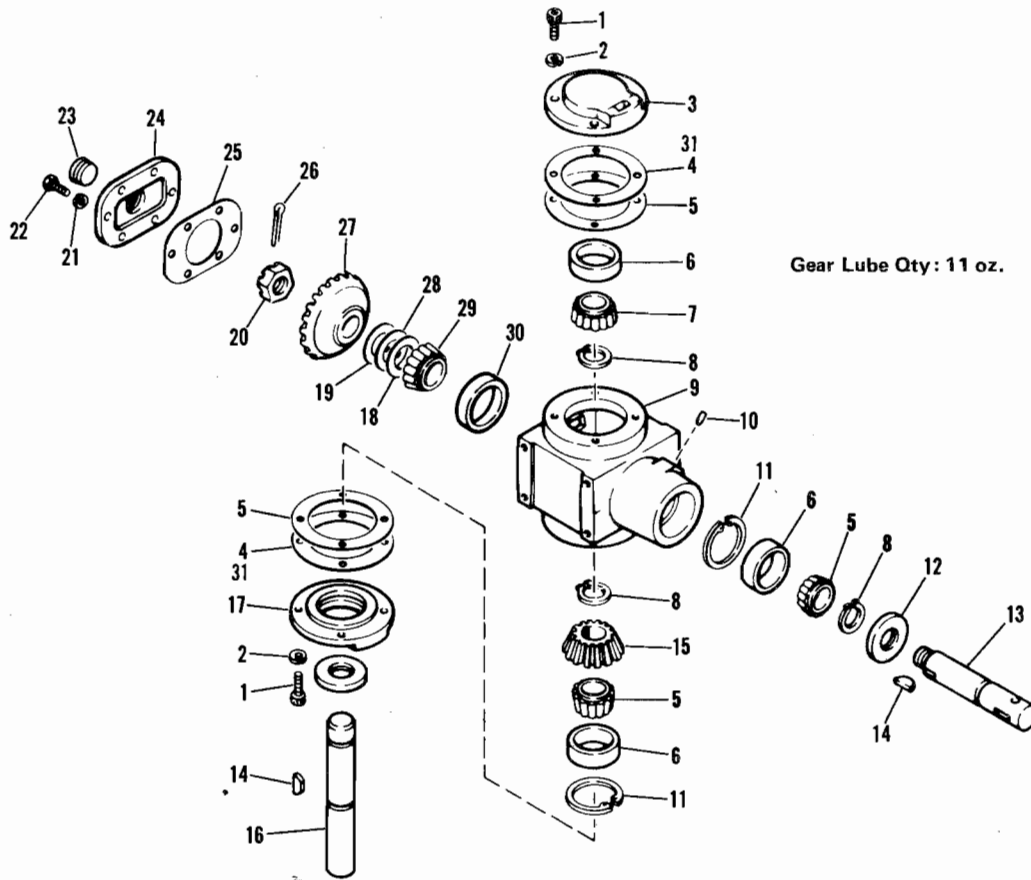
Figure 1. COMPLETE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1725492	Right Hand Belt Cover (1)(2)	1	58	•	Capscrew, 5/16-18 x 1	9
	1738364	Right Hand Belt Cover (4)	1	59	1803327	Flat Washer, 5/16	1
2	1733398	Nut, Top Lock, 3/8-16	6	60	1722806	Right Hand Rod	1
3	1185750	Self Thread Screw, No. 10-24 x 1/2	14	61	1724317	Right Hand Link	1
4	1725491	Left Hand Belt Cover (1)(2)	1	62	1718667	Quadrant Assembly (1)	1
	1738363	Left Hand Belt Cover (4)	1		1724843	Quadrant Assembly (2)(4)	1
5	1725502	V-Belt (146")	1	63	•	Lock Nut, 1/4-20	2
6	1724929	Thrust Washer	2	64	•	Flat Washer, No. 10 (1)	1
7	1724931	Bearing Sleeve	1	65	•	Machine Screw, No. 10-32 x 1/2 (1)	1
8	1724930	Bearing Sleeve (1)	1	66	•	Lockwasher, No. 10 (1)	1
9	1724927	Spacer	1	67	1725403	Spring (1)	1
10	1724925	Idler Pulley	2	68	•	Capscrew, 1/4-20 x 1-1/2 (1)	1
11	1725456	Idler Arm	1	69	1722888	Lift Link	1
12	1729585	Bearing Flange	1	70	1718664	Handle Assembly (1)	1
13	1715387	Tubular Spacer	2	71	1891696	Roll Pin, 5/16 x 1-1/2 (1)	1
14	•	Hex Head Capscrew, 1/2-13 x 3 (1)	1	72	1725503	Decal (Cutting Hgt. Adj.) (1)	1
	•	Hex Head Capscrew, 1/2-13 x 3-1/2 (2)(4)	1		1734521	Decal Mower (2)	1
					1736773	Decal Mower (4)	1
15	•	Lock Nut, 1/2-13	3	73	•	Hex Screw, 5/16-18 x 3/4	1
16	1724316	Stud	2	74	1725457	Extension Spring	1
17	1715404	Link Assembly	2	75	1714665	Spacer	1
18	1718772	Clevis Pin	4	76	1724828	Belt Guide	1
19	1724318	Left Hand Link	1	77	•	Capscrew, 5/16-18 x 1-1/4	5
20	•	Flat Washer, 1/2	13	78	1722894	Wheel Yoke Assembly (1)	1
21	1723478	Spring Cotter	12		1734572	Wheel Yoke Assembly (2)(4)	1
22	1718555	Tubular Spacer	2	79	•	Carriage Bolt, 3/8-16 x 4-1/2 (1)	3
23	•	Flat Washer, 5/8	10	80	1185695	Ball Bearing (1)	6
24	•	Cotter Pin, 1/8 x 1-1/4	8		1731731	Ball Bearing (2)(4)	6
25	1722720	Rear Lift Bracket Assy	2	81	1894386	Cupped Washer (1)	6
26	•	Capscrew, 5/16-18 x 7/8	8		1107383	Washer (2)(4)	6
27	1722726	Right Hand Link	2	82	1705108	Flat Washer (1)	AR
28	1722947	Lift Bracket Assy, Front	2	83	1717649	Roller	3
29	•	Lock Nut, 5/16-18	4	84	1717737	Bearing Axle (1)	3
30	1719367	Clevis Pin	2	*85	1722632	Drive Assembly	1
31	•	Flat Washer, 3/8	4	86	1103466	Set Screw, 5/16-18 x 3/8 (1)	2
32	1708040	Clevis Pin	2		1185919	Set Screw, 5/16-18 x 3/8 (2)(4)	2
33	1722805	Left Hand Rod	1	87	•	Capscrew, 3/8-24 x 5/8	1
34	•	Hex Nut, 5/8-11	2	88	1703052	Flat Washer	1
35	1714573	Rod End	2	89	1718659	Sheave	1
36	1726311	Clevis Pin	2	90	1100276	Woodruff Key, 1/4 x 7/8	2
37	1110086	Grease Fitting, 45° (1)	1	91	•	Capscrew, 5/16-18 x 5/8	8
	1731503	Grease Fitting, 45° (2)(4)	1	92	•	Lockwasher, 5/16	8
38	1104954	Grease Fitting (1)	2	93	1729628	Support Bracket (1)(2)	2
	1185976	Grease Fitting (2)(4)	2		1733820	Support Bracket (4)	2
39	•	Lockwasher, 1/2	1	94	1729583	Spacer Plate (1) (2)	2
40	1727555	Sheave	3	95	•	Capscrew, 1/4-20 x 1-3/4	1
41	1724491	Screw, Flange Lock, 5/16-18 x 3/4	12	96	1724926	Idler Arm	1
42	1185828	Ball Bearing	6	97	•	Hex Head Capscrew, 1/2-10 x 2	1
43	1724033	Spacer	3	98	1726688	Right Hand Runner Assy	1
44	1724840	Decal (Belt Drive)	1	99	1724032	Hex Nut, 3/4-16 (1)	3
45	1725449	Base Assy (1)	1		1185093	Top Lock Nut, 3/4-16 (2)(4)	3
	1733651	Base Assy (2)	1	100	1724051	Plate	3
	1736569	Base Assy (4)	1	101	1186397	Nut, Whiz Lock, 1/2-13 (1)	1
46	1720372	Support Plate	4		1734514	Top Lock, 1/2-13 (2)(4)	1
47	1724029	Spindle Housing	3	102	1724927	Spacer (2)(4)	1
48	1104436	Woodruff Key, 3/16 x 3/4	3	103	1724931	Sleeve Bearing (2)(4)	1
49	1729037	Decal (Cut Line)	1	104	•	Lockwasher, 1/2 (2)(4)	1
50	1724034	Shakeproof Washer, 3/8 (1)	6	105	1185256	Roll Pin, 3/16 x 7/8 (2)(4)	1
	•	Lock Washer, 3/8 (2)(4)	7	106	1890234	Special Washer (2)(4)	1
51	•	Capscrew, 3/8-24 x 1	6	107	•	Carriage Bolt, 5/16-18 x 3/4 (2)(4)	2
52	•	Capscrew, 5/16-18 x 7/8	2	108	•	Lockwasher, 5/16 (2)(4)	27
53	1725522	Cutter Blade	3	109	1731550	Handle Assy (2)(4)	1
54	1724942	Shaft Assy (1)(2)	3	110	1716583	Spring (2)(4)	1
	1739890	Shaft Assy (4)	3	111	1731547	Special Screw (2)(4)	1
55	1732499	Nut, Top Lock, 5/16	28	112	1733103	Drive Pin, 5/16 x 3/4 (2)(4)	1
56	•	Flat Washer, 5/16	2	113	1740627	Special Washer(4)	3
57	1722896	Right Hand Runner	1	114	1731730	Axle (2)(4)	3
				NI	1735222	Spray Paint, Black	
				NI	1736796	Spray Paint, Dark Green	

• Common Hardware - Purchase Locally (Grade 5 Where Applicable)

(1) Serial Numbers 0100101 thru 0199999
 (2) Serial Numbers 0200101 thru 0299999
 (4) Serial Numbers 0400101 thru 0499999

*1714208 Repair Kit for Joint Marked NEAPCO
 *1714207 Repair Kit for Joint Marked 6N
 *1723790 "U" Joint Assy. Packed W/Tractor



REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	•	Capscrew, 5/16-18 x 3/4 . . .	8
2	•	Lockwasher, 5/16	8
3	1718620	Bearing Retainer	1
4	1719501	Gasket.	2
5	1717456	Gasket.	10
6	1185660	Bearing Cup	3
7	1185661	Bearing Cone	3
8	1185689	Retaining Ring	3
9	1717446	Gear Case (Incl. Ref. Nos. 18, 19, 28, 29 & 30)	1
10	182682	Breather	1
11	1118735	Retaining Ring	2
12	1185687	Oil Seal	2
13	1718622	Input Shaft	1
14	1709611	Woodruff Key, 1/4 x 7/8 . .	2
15	1717457	Bevel Pinion, 18T	1
16	1718621	Shaft, Output	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
17	1717454	Bearing Retainer	1
18	1800750	Shim, 1-1/2 x .003.	1
19	1800338	Shim, .015	1
20	1185662	Slotted Nut, 7/8-14 UNF . .	1
21	•	Lockwasher, 1/4	6
22	•	Capscrew, 1/4-20 x UNC-3 .	1
23	1100937	Plug, 3/4-14 NPT.	1
24	1717448	Cover	1
25	1717449	Gasket Cover	1
26	•	Cotter Pin, 1/8 x 1-1/2. . . .	1
27	1717459	Gear, 29T	1
28	1800751	Shim, 1-1/2 x .005.	1
29	1185688	Bearing Cone	1
30	1185118	Bearing Cup	1
31	1721346	Gasket .030 (2).	1
NI	1723456	Gear Lube, EP90 (8 oz.)	

• Common Hardware - Purchase Locally (Grade 5 Where Applicable)

Figure 2. GEAR CASE ASSEMBLY