



## Parts Catalog 8-3042

COMPACT TRACTORS  
WITH **ONAN** ENGINES

3016 – Before PIN 14147800

4016 – Before PIN 14149628

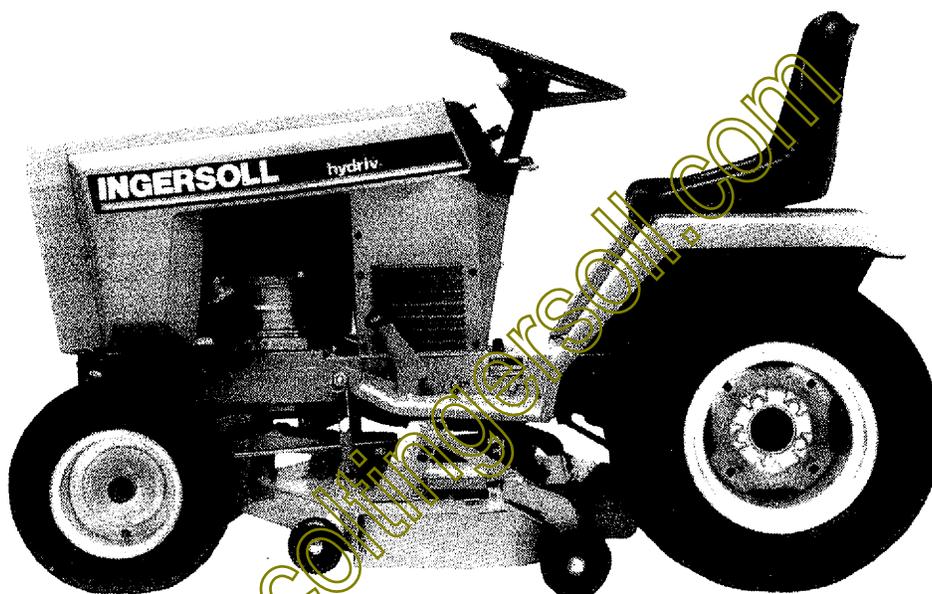
3018, 3020, 4018 4020 - ALL

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[ENGINES](#)

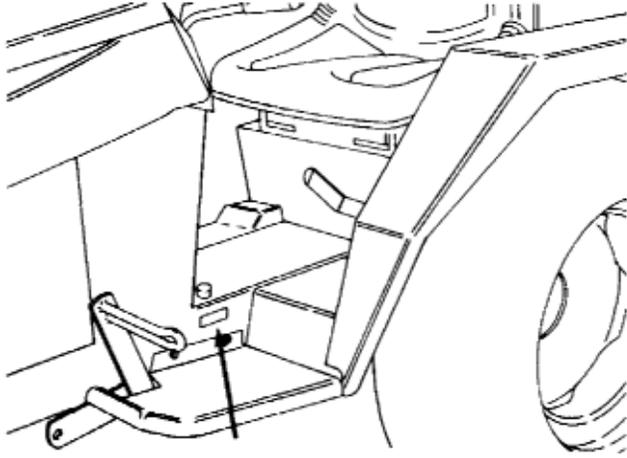
[GENERAL INFO](#)



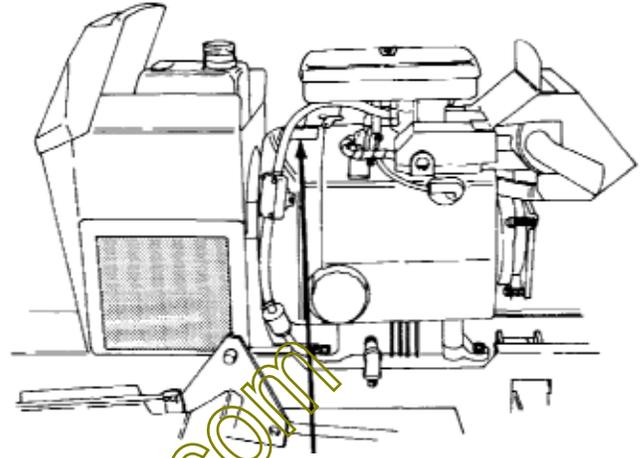
# 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS

**INDEX**

PRODUCT IDENTIFICATION NUMBERS (PIN.)  
OR SERIAL NUMBERS (S/N)



TRACTOR MODEL AND P.I.N.  
OR SERIAL NUMBERS



ENGINE MODEL, SERIAL AND  
SPECIFICATION NUMBERS

NOTE: In this catalog there are references to serial numbers.  
To order the correct part use these serial numbers as a guide.

## ENGINE IDENTIFICATION

### TRACTOR MODEL

3016, 4016

3018, 4018

4020

### ENGINE MODEL

C33235  
ONAN P216G-I SPEC. NO. 10904C

C33236  
ONAN P218G-I SPEC. NO. 10904C

C33237  
ONAN P220G-I SPEC. NO. 10904C

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**INDEX**

There is an index at the front and rear of this catalog. The front index is an alphabetical index of the major groups or assemblies.

The rear index is a numerical index of the part numbers and pages on which these numbers are shown.

**ILLUSTRATION**

Each illustration in this catalog shows a group of parts or components. These parts and components are aligned approximately as the parts and components on your machine. Each part and component in an illustration has a reference number. These reference numbers are in a list on the page opposite of the illustration. Next to the reference number is the part number, description and required quantity of the part shown in the illustration.

UAR - "Use as required" indicates that the part quantity is variable.

NSS - "Not sold separately" indicates that the part is only available as component of an assembly or the part must be purchased locally. If the part is an assembly component, the description will be indented under the assembly description in the parts list.

O/L - "Obtain locally"

- "Footnotes" are added to a part number when more information is needed for identification. They only relate to the part numbers indicated. All orders must include the following information:

**PARTS ORDERS**

1. Correct part number.
2. Complete description of part or component.
3. Total quantity of each part or component.
4. Product model number.
5. All necessary product identification numbers.
6. Method for sending the parts.
7. Complete and correct address.

**CATALOG REVISIONS**

As the product changes, new pages will be available for your catalog. A notice will be issued.

**IMPORTANT:** Put all revisions into the catalog as soon as possible.

**RIGHT HAND AND LEFT HAND IDENTIFICATION**

The words right hand (RH) and left hand (LH) as used in this catalog indicate the direction while you are in the operator's seat in the normal operating position.

**INDENTED DESCRIPTIONS**

An assembly can have many components. The components of an assembly are indicated by an indented description. The quantity for an indented part is the total needed for that complete assembly. See the example.

| REF. | PART NO. | DESCRIPTION                          | REQ'D |
|------|----------|--------------------------------------|-------|
|      | C 55159  | CYLINDER ASSY - rear steering .....  | 1     |
| 28   | C 56208  | SOCKET ASSY - rear cylinder .....    | 1     |
| 29   | C 55956  | PLUG - adjusting, socket assy .....  | 1     |
| 30   | C 55957  | SEAT- socket, ball.....              | 2     |
| 31   | C 56210  | SPRING-socket .....                  | 1     |
| 32   | C 56209  | SEAT - socket spring .....           | 1     |
| 33   | G 45175  | CLAMP ASSY - socket assy .....       | 1     |
|      | 16- 836  | BOLT-1/2"x2-1/4" N.F. hex.....       | 1     |
| 34   | 132- 104 | PIN-cotter, 3/16"x3".....            | 1     |
| 35   | C 55889  | STUD - ball, socket & cylinder ..... | 2     |
| 36   | 13- 410  | BOLT-1/4"x5/8"N.C.,hex .....         | 4     |
| 37   | 92- 4    | LOCK WASHER - 1/4"SAE .....          | 4     |



**Ingersoll**

## Paint & Oil

**INDEX**

### PAINT

#### **Power Red Gloss**

16-ounce Aerosol Can..... C28484  
Quart ..... C28485

#### **Power White**

16-ounce Aerosol Can..... C28812  
Quart ..... C28845

#### **Power Yellow** (Older 600 Series)

16-ounce Aerosol Can..... C28847  
Quart ..... C28848

#### **Power Tan** (6000 Series)

16-ounce Aerosol Can..... C28853  
Quart ..... C28854

#### **Desert Sunset** (Older 400 Series)

16-ounce Aerosol Can..... C28846  
Quart ..... C28852

#### **Black, Semi Gloss**

16-ounce Aerosol Can..... C28849  
Quart ..... C28850

#### **Black, High Heat**

16-ounce Aerosol Can..... C28851

#### **Silver**

16-ounce Aerosol Can..... C30870

#### **M & W Plum**

16-ounce Aerosol Can..... 10-5688

#### **Grazer Grey**

16-ounce Aerosol Can..... C38444  
Quart ..... C38982

#### **Odyssey Charcoal Grey**

16-ounce Aerosol Can..... C47171

### HYDRAULIC OIL

**20W40**, Use 32 Degrees and above.

12-Quart Case..... C32778

**5W20**, Use Below 32 Degrees.

12-Quart Case..... C32777

**ALPHABETICAL INDEX**

**ENGINE SECTION**

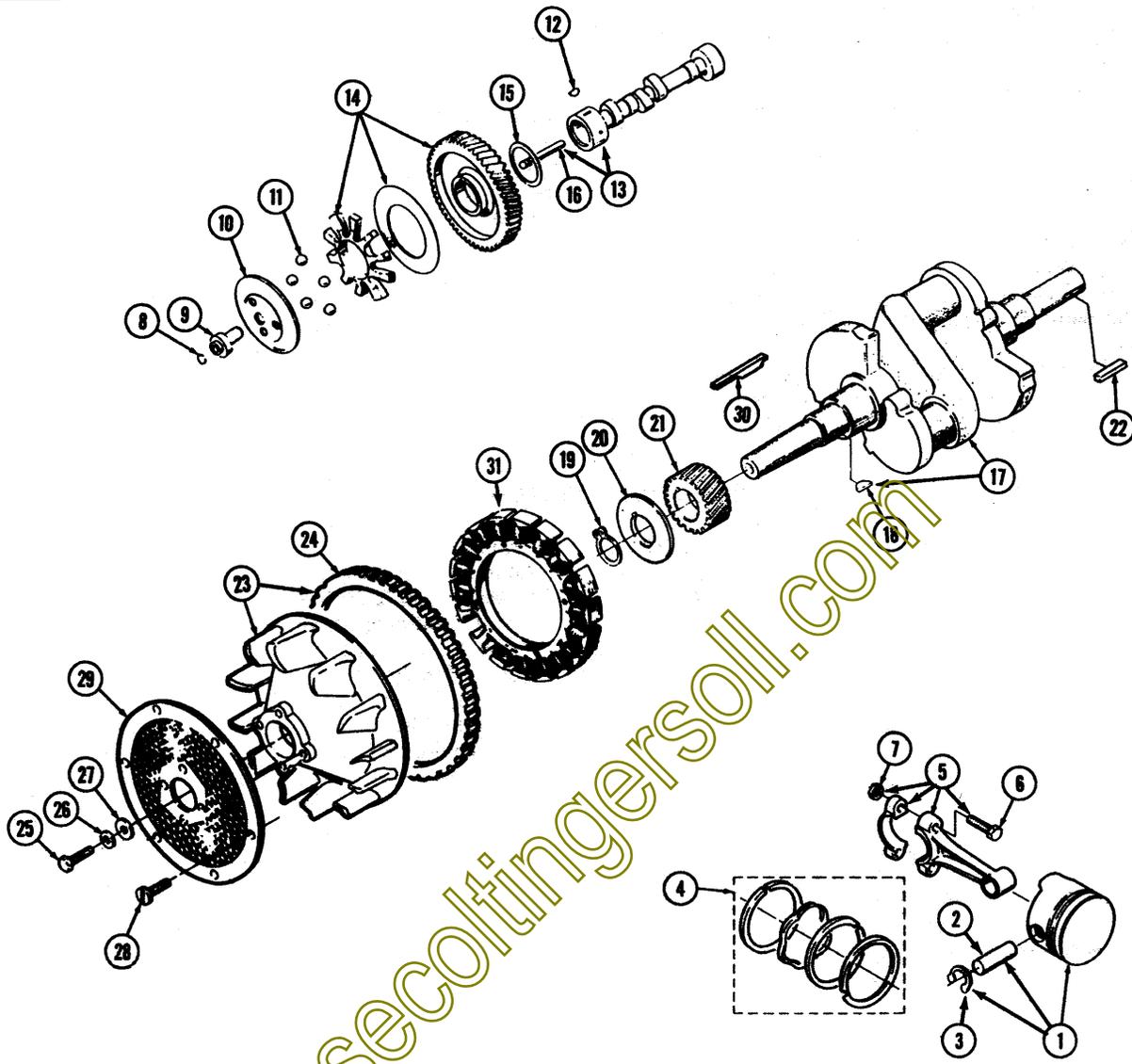
|                                      |         |                        |         |
|--------------------------------------|---------|------------------------|---------|
| Air Cleaner .....                    | 17      | Flywheel .....         | 5       |
| Battery .....                        | 59 - 61 | Fuel Pump .....        | 15      |
| Breather, Crankcase .....            | 7 - 9   | Fuel System .....      | 15      |
| Camshaft .....                       | 5       | Gasket Kits .....      | 7 - 9   |
| Carburetor .....                     | 15 - 19 | Governor .....         | 13 - 21 |
| Choke Linkage .....                  | 19      | Muffler .....          | 23      |
| Connecting Rod .....                 | 5       | Shields .....          | 21-23   |
| Crankshaft .....                     | 5       | Oil Pan .....          | 11      |
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| Cylinder Head .....                  | 7 - 9   | PTO Clutch .....       | 25      |
| Electrical System .....              | 57 - 63 | Rotor, Ignition .....  | 13      |
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| Filter, Fuel .....                   | 15      | Throttle Linkage ..... | 19      |
|                                      |         | Valves .....           | 7 - 9   |

**BASIC TRACTOR SECTION**

|                               |         |                               |         |
|-------------------------------|---------|-------------------------------|---------|
| Axle, Front .....             | 37      | Pump .....                    | 51      |
| Axle, Rear .....              | 41      | Valve, Control .....          | 47      |
| Baffles & Shrouds .....       | 21 - 23 | Linkage, Valve, Control ..... | 53      |
| Brakes .....                  | 39      | Hydraulic Lift .....          | 55      |
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| Electrical System .....       | 57 - 63 | Mounts, Heat Exchanger .....  | 43 - 45 |
| Fenders .....                 | 31 - 33 | PTO Clutch (electric) .....   | 25      |
| Frame .....                   | 2       | Reflector, rear .....         | 63      |
| Grille .....                  | 29      | Seat, Operator's .....        | 31 - 33 |
| Hitch, tow .....              | 49      | Steering Wheel & Gear .....   | 35      |
| Hood .....                    | 29      | Tool Tray .....               | 31 - 33 |
| Hydraulics .....              | 43 - 55 | Transmission .....            | 41      |
| Adapter, Pump Drive .....     | 51      | Wheels, Front & Rear .....    | 39      |
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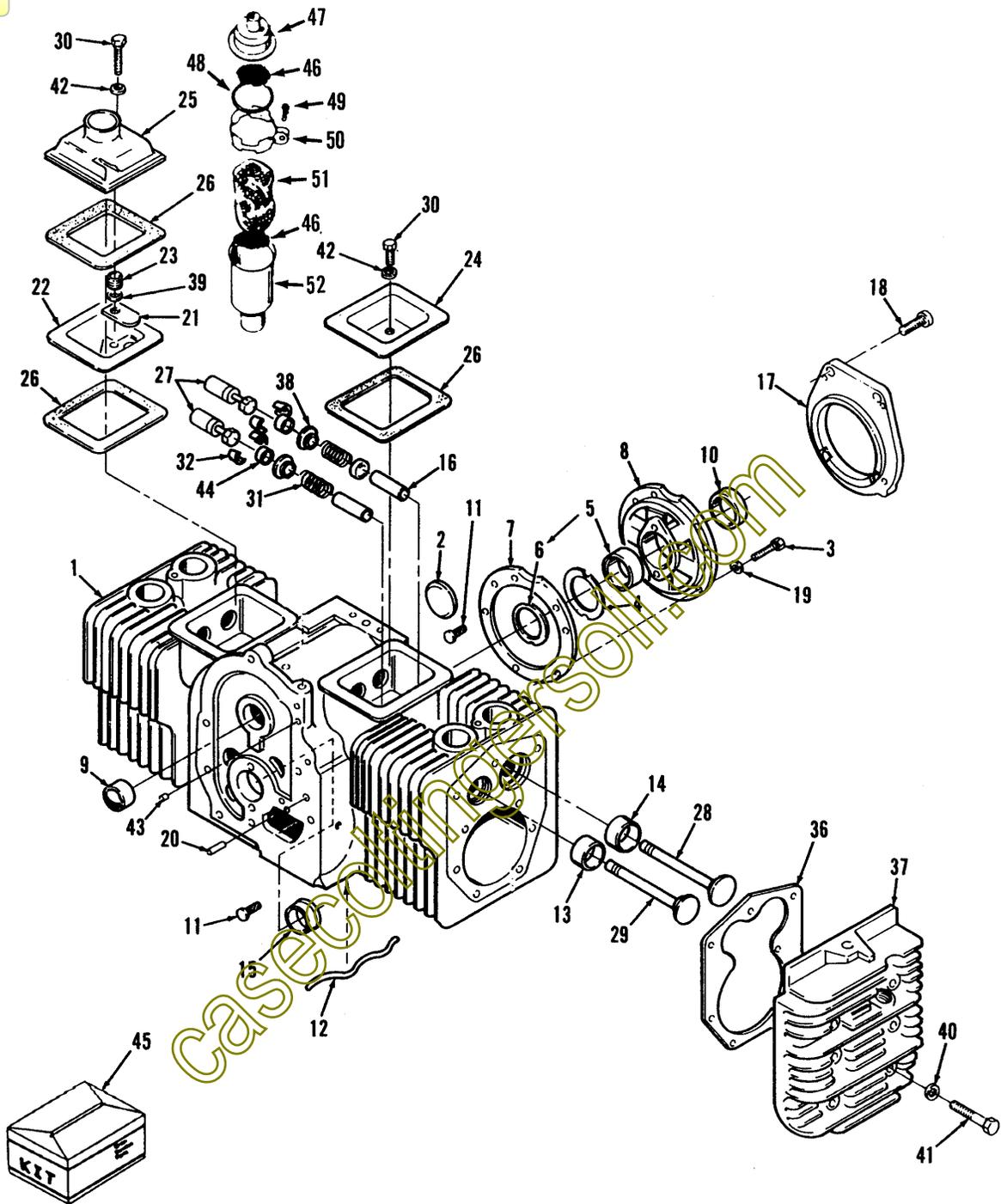


**MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS**

**PISTON, CRANKSHAFT, FLYWHEEL AND CAMSHAFT**

| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C24931   | PISTON - standard (includes pin and retaining ring).....                                      | 2     |
| 1    | C24932   | PISTON - .005 (0.13 mm) oversize (includes pin and retaining ring).....                       | 2     |
| 1    | C24933   | PISTON - .010 (0.25 mm) oversize (includes pin and retaining ring).....                       | 2     |
| 1    | C24934   | PISTON - .020 (0.51 mm) oversize (includes pin and retaining ring).....                       | 2     |
| 1    | C24935   | PISTON - .030 (0.76 mm) oversize (includes pin and retaining ring).....                       | 2     |
| 1    | C24936   | PISTON - .040 (1.02 mm) oversize (includes pin and retaining ring).....                       | 2     |
| 2    | C29972   | PIN - piston.....   | 2     |
| 3    | C20241   | RING - retaining.....   | 4     |
| 4    | C29739   | RING SET - piston (standard).....   | 2     |
| 4    | C24938   | RING SET - piston .005" (0.13 mm) oversize.....   | 2     |
| 4    | C24939   | RING SET - piston .010" (0.25 mm) oversize.....   | 2     |
| 4    | C24940   | RING SET - piston .020" (0.51 mm) oversize.....   | 2     |
| 4    | C24941   | RING SET - piston .030" (0.76 mm) oversize.....   | 2     |
| 4    | C24942   | RING SET - piston .040" (1.02 mm) oversize.....   | 2     |
| 5    | C29750   | CONNECTING ROD - (standard) includes nut and bolt (3016, 4016).....                           | 2     |
| 5    | C29751   | CONNECTING ROD - .010" (0.25 mm) undersize, includes nut & bolt (3016, 4016).....             | 2     |
| 5    | C20204   | CONNECTING ROD - .020" (0.51 mm) undersize, includes nut & bolt (3016, 4016).....             | 2     |
| 5    | C20205   | CONNECTING ROD - .030" (.076 mm) undersize, includes nut & bolt (3016, 4016).....             | 2     |
| 5    | C25383   | CONNECTING ROD - (standard) includes nut & bolt (3018, 3020, 4018, 4020).....                 | 2     |
| 5    | C25384   | CONNECTING ROD - .010" (0.25 mm) undersize, includes nut & bolt (3018, 3020, 4018, 4020)..... | 2     |
| 5    | C25385   | CONNECTING ROD - .020" (0.51 mm) undersize, includes nut & bolt (3018, 3020, 4018, 4020)..... | 2     |
| 5    | C25386   | CONNECTING ROD - .030" (0.76 mm) undersize, includes nut & bolt (3018, 3020, 4018, 4020)..... | 2     |
| 6    | C25774   | BOLT - connecting rod 5/16" special N.F.....  | 4     |
| 7    | C25775   | NUT - lock, connecting rod 5/16" N.F.....   | 4     |
| 8    | C20223   | RING - retaining.....   | 1     |
| 9    | C24325   | HUB - governor cup.....   | 1     |
| 10   | C24326   | CUP - governor.....   | 1     |
| 11   | 211- 216 | BALL - governor.....  | 5     |
| 12   | 126- 9   | KEY - woodruff 1/8" x 1/2".....   | 1     |
| 13   | C32468   | CAMSHAFT - (includes pin) (3016, 3018, 4016, 4018).....                                       | 1     |
| 13   | C32469   | CAMSHAFT - (includes pin) (3020, 4020).....   | 1     |
| 14   | C22261   | GEAR ASSEMBLY - camshaft.....   | 1     |
| 15   | C20229   | WASHER - thrust.....  | 1     |
| 16   | C20233   | PIN - center.....   | 1     |
| 17   | C32284   | CRANKSHAFT - engine (3016, 4016).....   | 1     |
| 17   | C32285   | CRANKSHAFT - engine (3018, 3020, 4018, 4020).....   | 1     |
| 18   | 126- 9   | KEY - woodruff, crankshaft gear.....  | 1     |
| 19   | C20218   | RING - retaining.....   | 1     |
| 20   | C20219   | WASHER - special.....   | 1     |
| 21   | C22262   | GEAR - crankshaft.....  | 1     |
| 22   | C31976   | KEY - square, clutch.....   | 1     |
| 23   | C32286   | FLYWHEEL - engine.....  | 1     |
| 24   | C20226   | GEAR - ring, flywheel.....  | 1     |
| 25   | C32473   | BOLT - flywheel.....  | 1     |
| 26   | C32463   | WASHER - special.....   | 1     |
| 27   | C20303   | WASHER - special.....   | 1     |
| 28   | C32464   | SCREW - #10-24 x 3/8" flange lock.....  | 6     |
| 29   | C32287   | SCREEN - flywheel.....  | 1     |
| 30   | C32288   | KEY - 3/16" x 2" special, flywheel.....   | 1     |
| 31   | C24956   | STATOR - charging.....  | 1     |
|      | C32458   | KIT - terminal connector.....   | 1     |

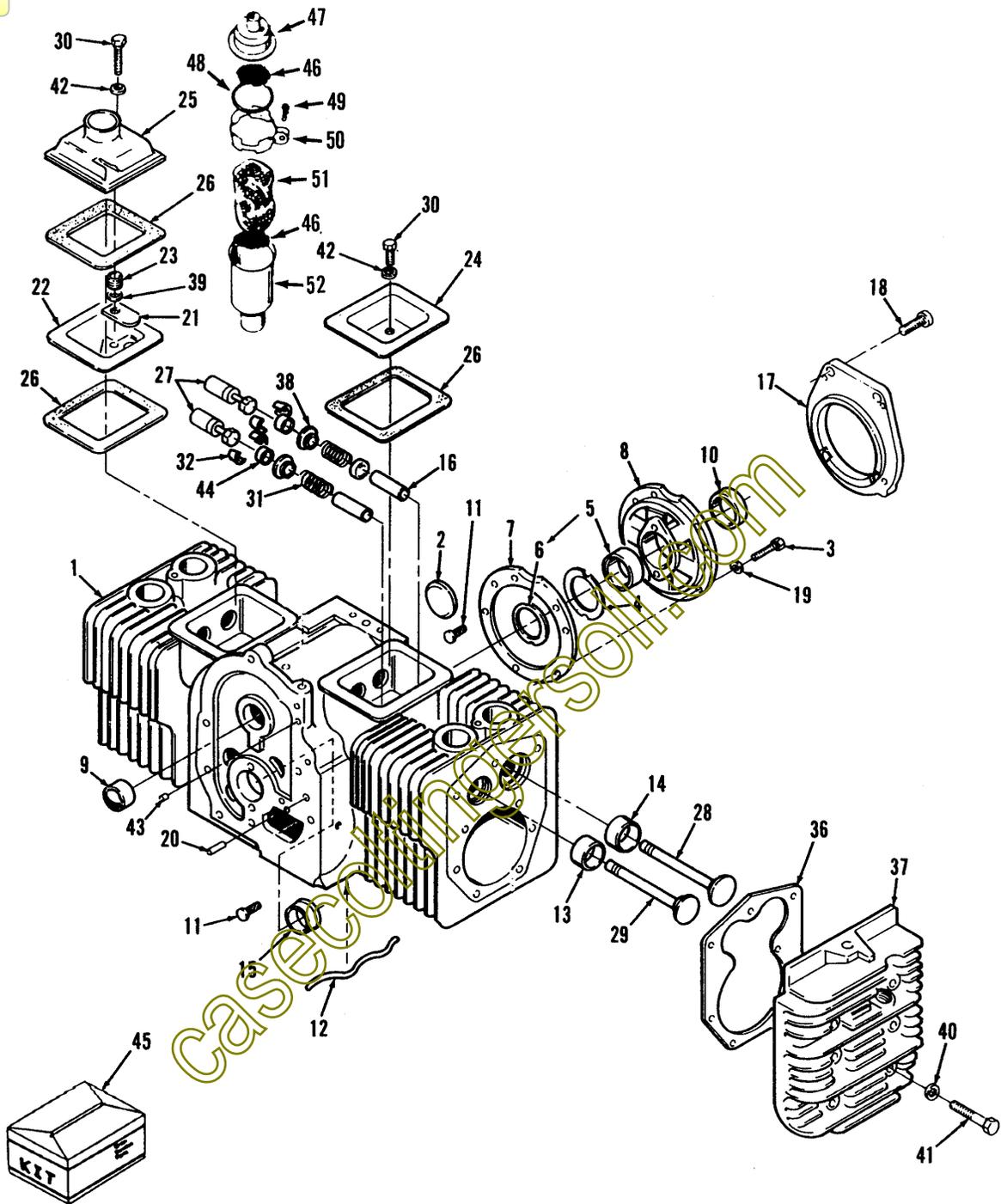
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## CYLINDER BLOCK

| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C33243   | BLOCK ASSEMBLY - short (3016, 4016) includes cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, connecting rods, pistons, piston rings, valves, oil pump and breather tube (does not include gasket set). ....            | 1     |
| 1    | C33244   | BLOCK ASSEMBLY - short (3018, 3020, 4018, 4020) includes cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, connecting rods, pistons, piston rings, valves, oil pump and breather tube (does not include gasket set)..... | 1     |
| 2    | 41-26    | PLUG - welch.....   | 1     |
| 3    | 113-208  | BOLT - 3/8" - 16 x 1-1/4".....  | 5     |
| 4    | C20256   | SHIM - end play, crankshaft (.005").....  | UAR   |
| 5    | C22618   | BEARING - crankshaft, rear (includes thrust washer) (standard).....   | 1     |
| 5    | C22619   | BEARING - crankshaft, rear .002" (0.05 mm) undersize .....  | 1     |
| 5    | C22620   | BEARING - crankshaft, rear .010" (0.25 mm) undersize .....  | 1     |
| 5    | C22621   | BEARING - crankshaft, rear .020" (0.51 mm) undersize .....  | 1     |
| 5    | C22622   | BEARING - crankshaft, rear .030" (0.76 mm) undersize .....  | 1     |
| 6    | C20267   | WASHER - thrust.....  | 2     |
| 7    | C20268   | GASKET - bearing plate .....  | 1     |
| 8    | C20269   | PLATE - bearing, rear.....  | 1     |
| 9    | C20270   | BEARING - camshaft 3/4" length (service part is 5/16" length).....  | 2     |
| 10   | C20271   | SEAL - oil, crankshaft rear.....  | 1     |
| 11   | C20272   | PIN - drive, bearing stop .....   | 4     |
| 12   | C24946   | TUBE - oil.....   | 1     |
| 13   | C29974   | INSERT - valve seat, exhaust (standard).....  | 2     |
| 13   | C29975   | INSERT - valve seat, exhaust .002" (0.05 mm) oversize .....   | 2     |
| 13   | C29976   | INSERT - valve seat, exhaust .005" (0.13 mm) oversize .....   | 2     |
| 13   | C29977   | INSERT - valve seat, exhaust .010" (0.25 mm) oversize .....   | 2     |
| 13   | C29978   | INSERT - valve seat, exhaust .025" (0.64 mm) oversize .....   | 2     |
| 14   | C20287   | INSERT - valve seat, intake (standard).....   | 2     |
| 14   | C20288   | INSERT - valve seat, intake .002" (0.05 mm) oversize .....  | 2     |
| 14   | C20289   | INSERT - valve seat, intake .005" (0.13 mm) oversize .....  | 2     |
| 14   | C20290   | INSERT - valve seat, intake .010" (0.25 mm) oversize .....  | 2     |
| 14   | C20291   | INSERT - valve seat, intake .025" (0.64 mm) oversize .....  | 2     |
| 15   | C20295   | BEARING - crankshaft, front, flanged (standard) .....   | 1     |
| 15   | C20296   | BEARING - crankshaft, front .002" (0.05 mm) undersize .....   | 1     |
| 15   | C20297   | BEARING - crankshaft, front .010" (0.25 mm) undersize .....   | 1     |
| 15   | C20298   | BEARING - crankshaft, front .020" (0.51 mm) undersize .....   | 1     |
| 15   | C20299   | BEARING - crankshaft, front .030" (0.76 mm) undersize .....   | 1     |
| 16   | C32274   | GUIDE - valve, exhaust .....  | 2     |
| 16   | C32275   | GUIDE - valve, intake .....   | 2     |
| 19   | 192- 21  | LOCKWASHER - 3/8".....  | 5     |
| 20   | C23320   | PIN - alignment, gear cover.....  | 2     |

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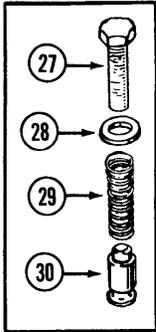
CYLINDER BLOCK

| REF. | PART NO.  | DESCRIPTION   | REQ'D |
|------|-----------|---|-------|
| 21   | C20244 *  | REED - breather .....   | 1     |
| 22   | C20245 *  | BAFFLE - breather.....  | 1     |
| 23   | C20243 *  | SPRING - breather .....   | 1     |
| 24   | C33245    | COVER - valve .....   | UAR   |
| 25   | C24948 *  | COVER - valve (with breather port).....                         | 1     |
| 26   | C20251    | GASKET - valve cover.....                                       | 2     |
| 27   | C20276    | TAPPET - valve (standard).....                                  | 4     |
| 27   | C20471    | TAPPET - valve .002 (0.05 mm) oversize .....                    | 4     |
| 27   | C20277    | TAPPET - valve .005 (0.13 mm) oversize .....                    | 4     |
| 28   | C32272    | VALVE - intake .....  | 2     |
| 29   | C32273    | VALVE - exhaust .....   | 2     |
| 30   | 113-132   | BOLT - 1/4" - 20 x 1-3/4".....                                  | 2     |
| 31   | C32276    | SPRING - valve .....  | 4     |
| 32   | C32277    | LOCK - valve and spring.....                                    | 8     |
| 33   | C32278    | SEAL - intake valve .....                                       | 2     |
| 36   | C29979    | GASKET - head .....   | 2     |
| 37   | C32279    | HEAD - cylinder R.H.....  | 1     |
| 37   | C32280    | HEAD - cylinder L.H.....  | 1     |
| 38   | C32281    | RETAINER - valve spring .....                                   | 4     |
| 39   | 195-2010  | WASHER - 1/4".....  | 1     |
| 40   | C20248    | WASHER - 5/16".....   | 18    |
| 41   | C32440    | BOLT - head 2-3/8" long.....                                    | 16    |
| 42   | C20247    | WASHER - 1/4" copper.....                                       | 2     |
| 43   | 211-7 *   | PLUG - core hole .....  | 1     |
| 44   | C32282    | CAP - valve .....   | 4     |
| 45   | C29981    | KIT - gasket, complete engine (does not include bearings) ..... | 1     |
| 45   | C29982    | KIT - gasket, (carbon removal/valve grind).....                 | 1     |
| 46   | C20504 ** | SCREEN - breather tube .....                                    | 2     |
| 47   | C20490 ** | VALVE - breather cap .....                                      | 1     |
| 48   | C20493 ** | "O" RING - breather cap .....                                   | 1     |
| 49   | C22265 ** | SCREW - #8 x 3/4 self tapping.....                              | 1     |
| 50   | C20536 ** | CLAMP - breather cap .....                                      | 1     |
| 51   | C29948 ** | FILTER - breather.....  | 1     |
| 52   | C33247 ** | TUBE - breather.....  | 1     |

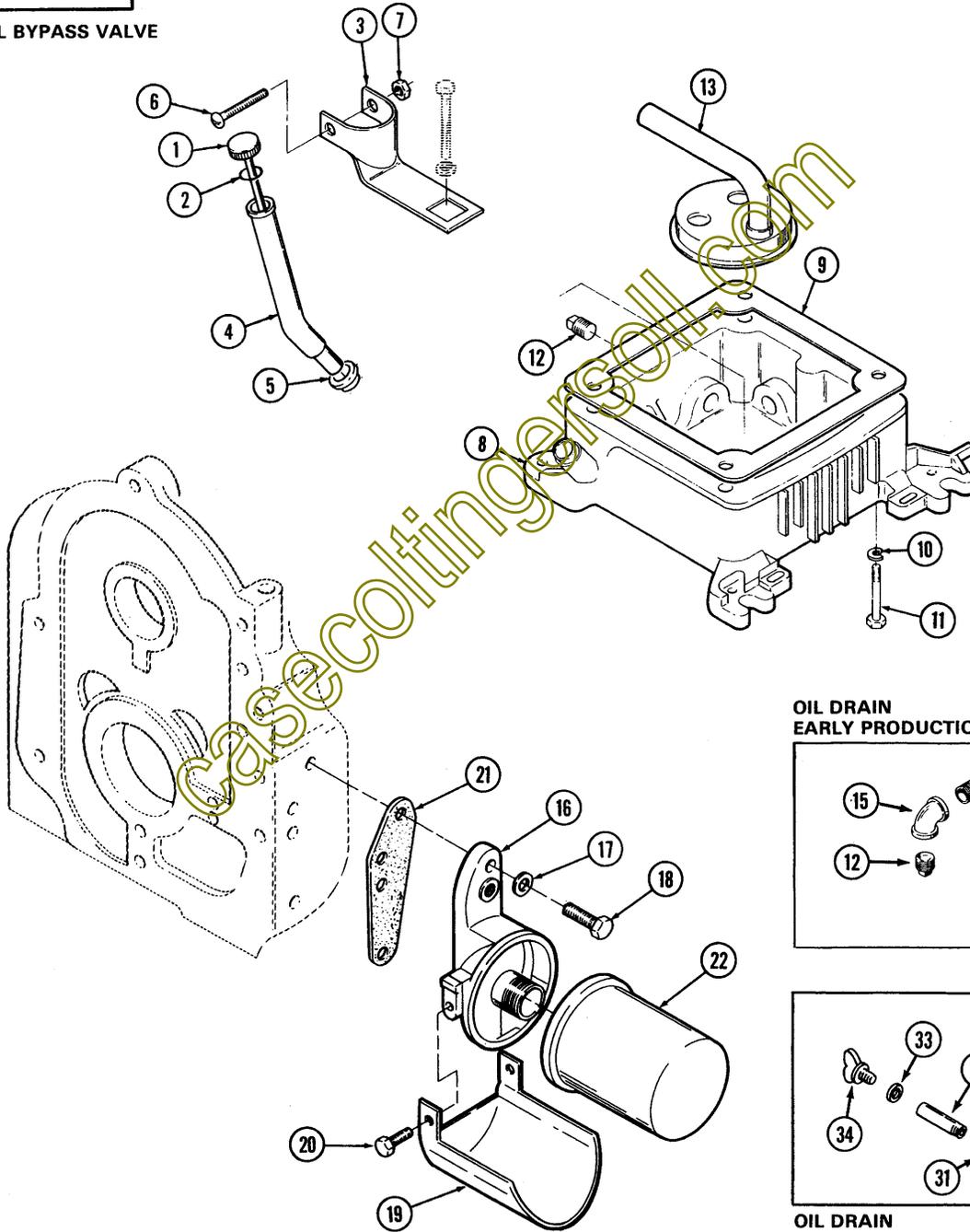
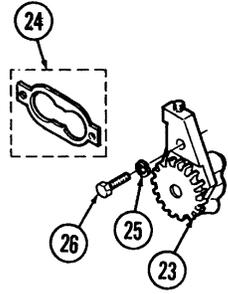
\* Use before S/N:  
 \*\* Use S/N and after:

- 3016 - 14127138
- 3018 - 14132690
- 3020 - 14133215
- 4016 - 14128811
- 4018 - 14129997
- 4020 - 14131216

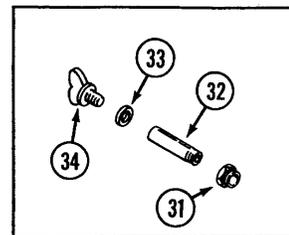
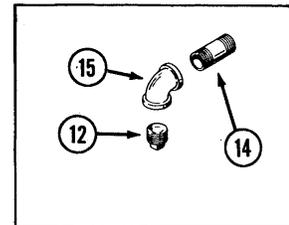
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**OIL BYPASS VALVE**



**OIL DRAIN  
EARLY PRODUCTION**



**OIL DRAIN  
LATE PRODUCTION**

**MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS**

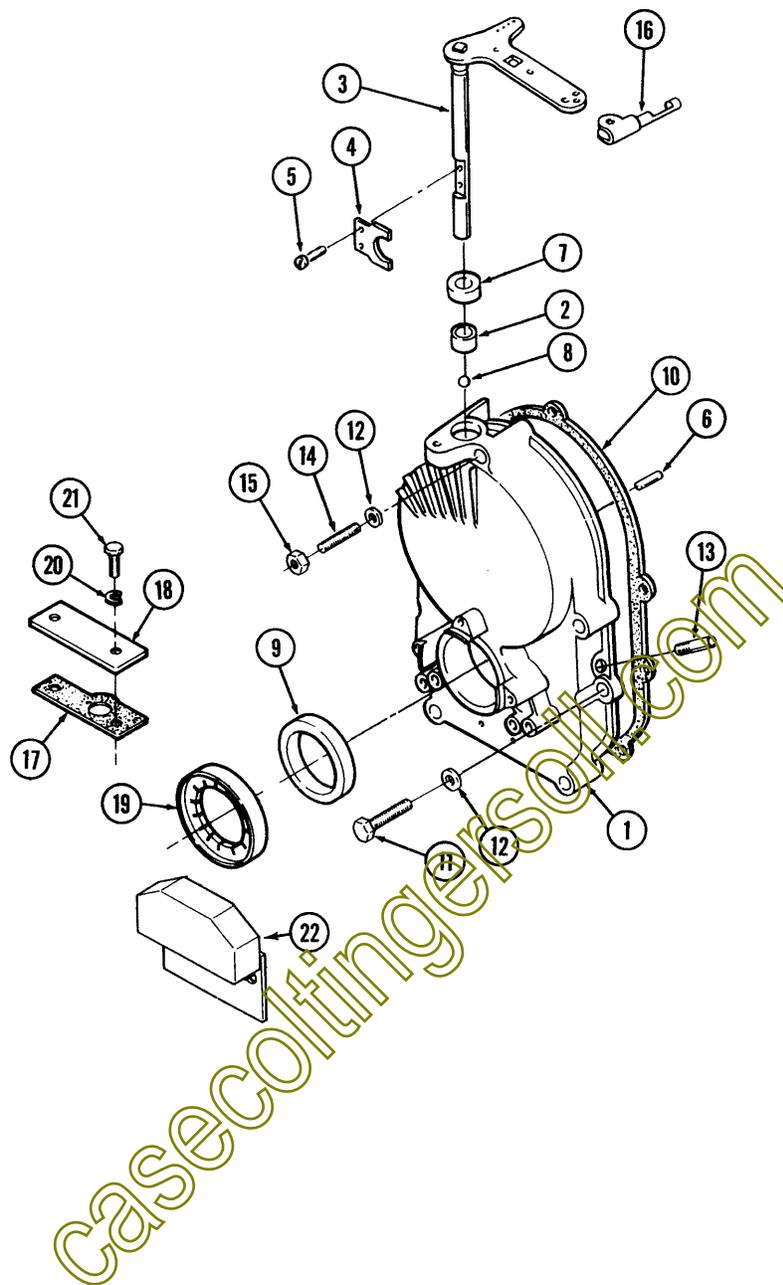
**OIL BASE, PUMP, FILTER AND FILLER TUBE**

| REF. | PART NO.    | DESCRIPTION                              | REQ'D |
|------|-------------|--|-------|
| 1    | C32290      | DIPSTICK - oil level indicator.....      | 1     |
| 2    | C32465      | O-RING .....                             | 1     |
| 3    | C32291      | BRACKET - fill tube.....                 | 1     |
| 4    | C32292      | TUBE - oil fill .....                    | 1     |
| 5    | C32293      | SEAL - tube .....                        | 1     |
| 6    | C32466      | SCREW - #10 x 1-1/4" pan-head .....      | 1     |
| 7    | C32467      | NUT - speed (type U).....                | 1     |
| 8    | C32289      | BASE - oil (includes plugs) .....        | 1     |
| 9    | C29984      | GASKET - oil base .....                  | 1     |
| 10   | 192-21      | LOCKWASHER - 3/8" .....                  | 4     |
| 11   | 113-252     | BOLT - 3/8" - 16 x 3-3/4" .....          | 4     |
| 12   | 221-3       | PLUG - oil base 3/8" .....               | 2     |
| 13   | C23321      | CUP - intake, oil pump .....             | 1     |
| 14   | 221-167     | NIPPLE - pipe 3/8" x 3-1/2 .....         | 1     |
| 15   | 221-376     | ELBOW - pipe 3/8" x 90° .....            | 1     |
| 16   | C20565      | ADAPTER - oil filter.....                | 1     |
| 17   | C20331      | WASHER - 5/16" copper .....              | 2     |
| 18   | 113-103     | BOLT - 5/16" - 18 x 1" .....             | 2     |
| 19   | C25389      | DRAIN - oil filter .....                 | 1     |
| 20   | 182-525     | BOLT - #10 - 32 x 3/8" .....             | 2     |
| 21   | C32462      | GASKET - oil filter adapter.....         | 1     |
| 22   | C26191      | FILTER - oil .....                       | 1     |
| 23   | C29734      | PUMP - oil .....                         | 1     |
| 24   | C20325      | KIT - gasket, oil pump .....             | 1     |
| 25   | 192-19      | LOCKWASHER - 1/4" .....                  | 2     |
| 26   | 113-4       | BOLT - 1/4" - 20 x 1" .....              | 2     |
| 27   | C32474      | BOLT - 3/8" - 24 x 7/8" oil bypass ..... | 1     |
| 28   | C20574      | WASHER - 3/8" copper .....               | 1     |
| 29   | C20320      | SPRING - oil bypass valve .....          | 1     |
| 30   | C20322      | VALVE - oil bypass .....                 | 1     |
| 31   | 221-86 *    | REDUCER - pipe 3/8" - 1/4 to 1/4" .....  | 1     |
| 32   | C19473 *    | NIPPLE - pipe 2.5" .....                 | 1     |
| 32   | C33949 **   | NIPPLE - oil drain 3.5" .....            | 1     |
| 33   | C14906 *    | GASKET - oil drain .....                 | 1     |
| 34   | C14399 *    | PLUG - oil drain .....                   | 1     |
| 34   | 218-5154 ** | PLUG - 1/2" - 20 .....                   | 1     |

\* Use on 4020 before PIN 14176500  
3016, 3018, 3020, 4016, 4018 - All

\*\* Use on 4020 PIN 14176500 and after

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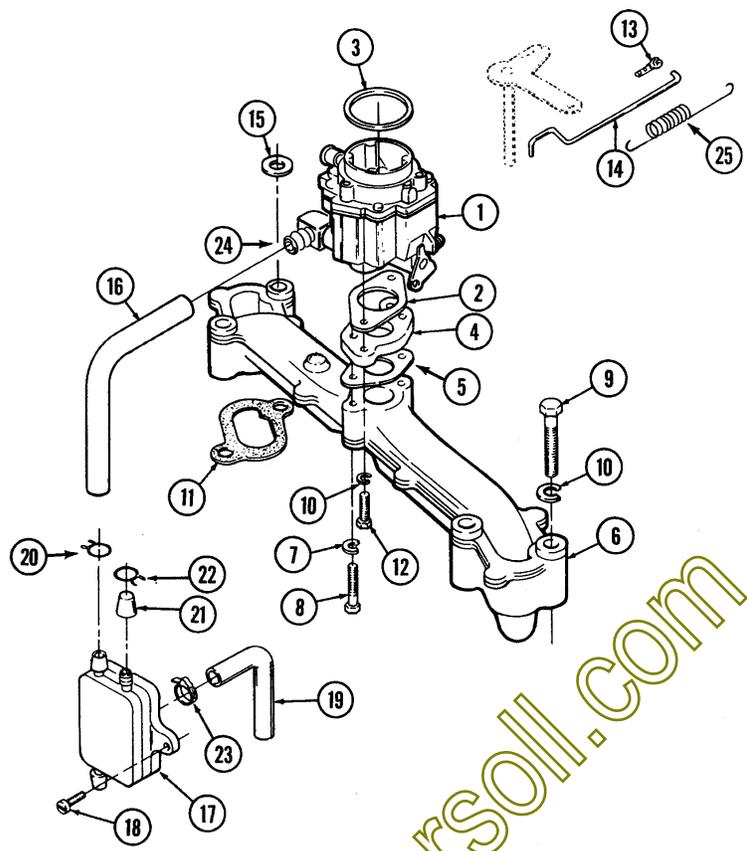


**GOVERNOR GEARCASE AND IGNITION ROTOR**

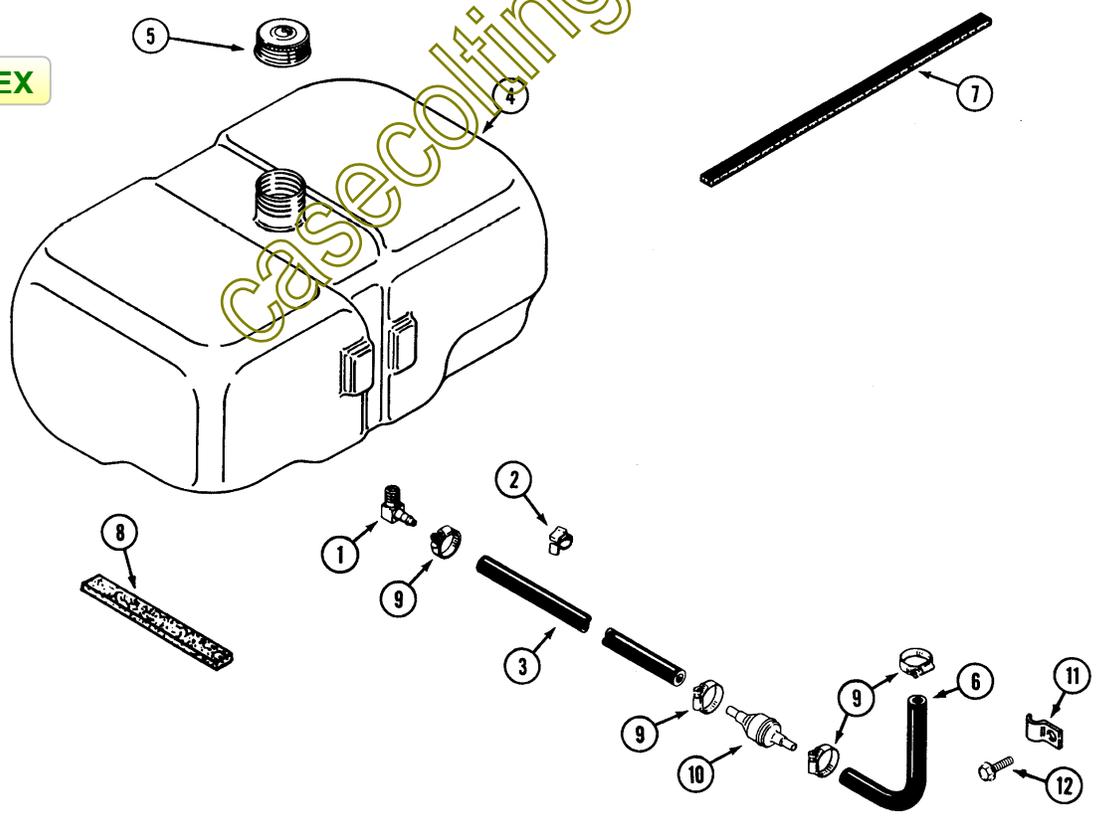
| REF. | PART NO. | DESCRIPTION                                     | REQ'D |
|------|----------|---|-------|
| 1    | C32457   | GEARCASE ASSEMBLY - governor .....              | 1     |
| 2    | C20305   | BEARING - governor shaft .....                  | 1     |
| 3    | C22632   | SHAFT AND ARM .....                             | 1     |
| 4    | C20307   | YOKE - governor shaft.....                      | 1     |
| 5    | 182-84   | SCREW - #8 - 32 x 3/8" .....                    | 2     |
| 6    | C20309   | PIN - governor cup stop.....                    | 1     |
| 7    | C20310   | SEAL - oil, governor shaft.....                 | 1     |
| 8    | 211-5    | BALL - bearing, governor shaft.....             | 1     |
| 9    | C20312   | SEAL - oil, crankshaft .....                    | 1     |
| 10   | C20313   | GASKET - mounting.....                          | 1     |
| 11   | 113-120  | BOLT - 5/16" - 18 x 1-3/4" .....                | 4     |
| 12   | C20331   | WASHER - 5/16" copper .....                     | 5     |
| 13   | C20412   | TUBE - vacuum port (included in assembly) ..... | 1     |
| 14   | C29985   | STUD - gear cover .....                         | 1     |
| 15   | 131-911  | NUT-5/16"-18 .....                              | 1     |
| 16   | C29989   | CLIP - retaining .....                          | 1     |
| 17   | C20345   | GASKET - plate.....                             | 1     |
| 18   | C32452   | PLATE - plunger cover.....                      | 1     |
| 19   | C32297   | ROTOR - ignition.....                           | 1     |
| 20   | 192-19   | LOCKWASHER - 1/4" .....                         | 2     |
| 21   | 113- 2   | BOLT - 1/4" - 20 x 5/8" .....                   | 2     |
| 22   | C32294   | CONTROL - ignition .....                        | 1     |

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**FUEL SYSTEM (ENGINE)**

| REF. | PART NO. | DESCRIPTION  | REQ'D |
|------|----------|--|-------|
| 1    | C29868   | CARBURETOR - fuel (3016, 3018, 4016, 4018) <a href="#">repairs page 19</a> ..... | 1     |
| 1    | C29869   | CARBURETOR - fuel (3020, 4020) <a href="#">repairs page 19</a> .....             | 1     |
| 2    | C29969   | GASKET - carburetor mounting .....   | 1     |
| 3    | C29944   | SEAL - "O" ring.....   | 1     |
| 4    | C29952   | ADAPTER - carburetor.....  | 1     |
| 5    | C29953   | GASKET - adapter .....   | 1     |
| 6    | C32450   | MAINIFOLD - intake .....   | 1     |
| 7    | 192-19   | LOCKWASHER - 1/4" .....  | 2     |
| 8    | 113-65   | BOLT - 1/4" - 20 x 1-3/8" .....  | 2     |
| 9    | 113-121  | BOLT - 5/16" - 18 x 2" .....   | 4     |
| 10   | 192-20   | LOCKWASHER - 5/16" .....   | 6     |
| 11   | C26202   | GASKET - manifold .....  | 2     |
| 12   | 113-103  | BOLT - 5/16" - 18 x 1" .....   | 2     |
| 13   | C20360   | CLIP - retaining, control rod to carburetor .....                                | 1     |
| 14   | C29988   | ROD - governor control .....   | 1     |
| 15   | 195-2027 | WASHER - 5/16" .....   | 1     |
| 16   | NSS      | HOSE - fuel (use C28937 cut to length).....                                      | 1     |
| 17   | C29959   | PUMP - fuel .....  | 1     |
| 18   | 182-559  | SCREW - tapping #10 - 24 x 5/8" .....  | 2     |
| 19   | NSS      | HOSE - vacuum (use C28937 cut to length).....                                    | 1     |
| 20   | 214-103  | CLAMP - hose 1/2" (wire).....  | UAR   |
| 21   | C20411   | CAP - fuel outlet .....  | UAR   |
| 22   | NSS      | CLAMP - hose 7/16" (wire) (use C32376).....                                      | UAR   |
| 23   | C32376   | CLAMP - hose 1/2" (worm drive).....  | 1     |
| 24   | C10678   | ELBOW - hose 90° .....   | 1     |
| 25   | C33406   | SPRING - governor rod (optional).....  | 1     |

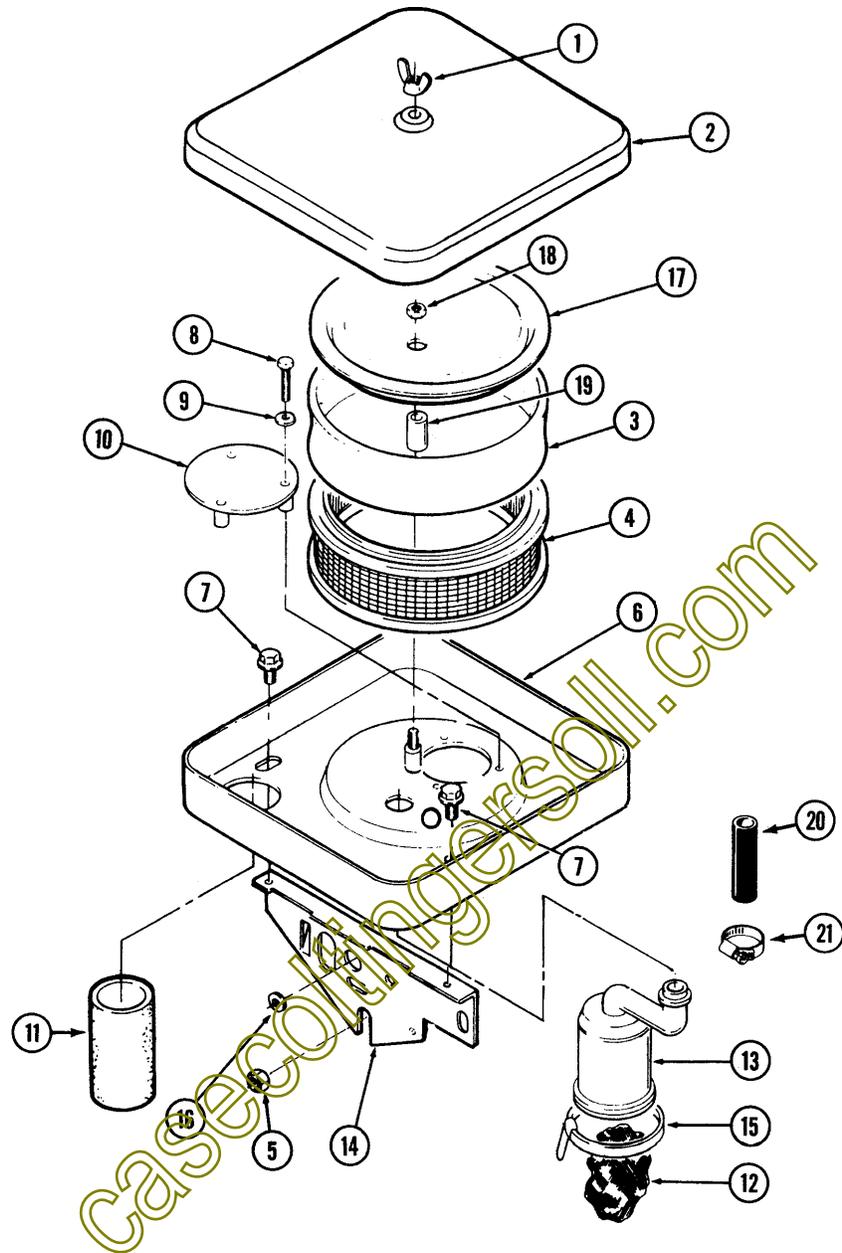
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**FUEL SYSTEM (TRACTOR)**

|    |          |   |   |
|----|----------|---|---|
| 1  | C10678   | ELBOW-hose 90° .....  | 1 |
| 2  | C28962   | RETAINER - fuel line.....                                       | 1 |
| 3  | NSS      | HOSE - fuel line 50" (1270 mm) (use C28937 cut to length) ..... | 1 |
| 4  | C28940 * | TANK - fuel 1.5" filler neck.....                               | 1 |
| 4  | C44818 * | TANK - fuel 1.75" filler neck.....                              | 1 |
| 5  | C37094 * | CAP - fuel tank 1.5" threads (includes insert) .....            | 1 |
| 5  | C44819 * | CAP - fuel tank 1.75" threads (includes insert) .....           | 1 |
| 6  | NSS      | HOSE - fuel line (use C28937 cut to length).....                | 1 |
| 7  | C23527   | LINER - tank.....   | 1 |
| 8  | C14690   | CUSHION - fuel tank .....                                       | 2 |
| 9  | C32376   | CLAMP - hose 1/2" .....   | 4 |
| 10 | C31978   | FILTER - fuel .....   | 1 |
| 11 | C24689   | CLIP - "J" fuel line retaining.....                             | 1 |
| 12 | 187-1036 | SCREW - 1/4" - 20 self tap.....                                 | 1 |

\* Measure cap or filler neck width for correct part.

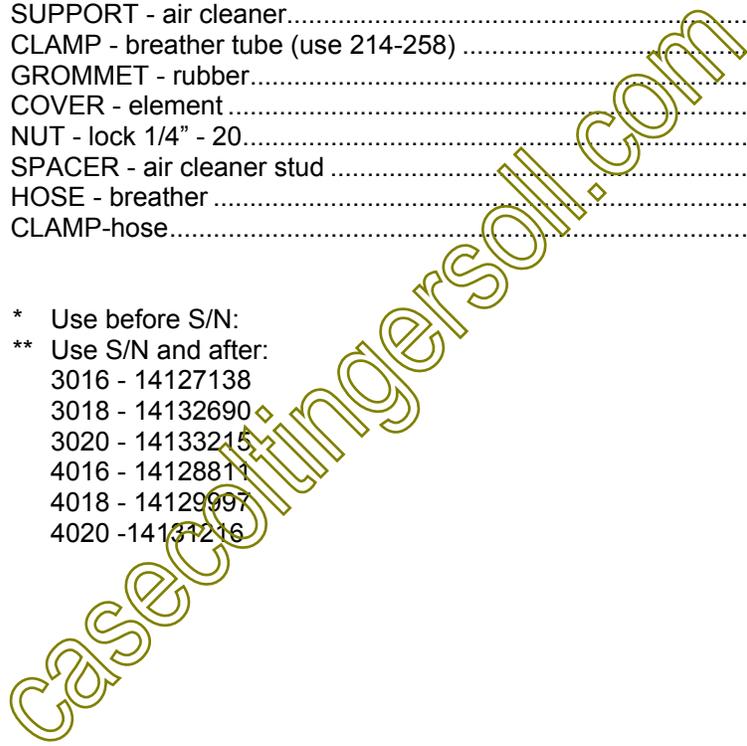
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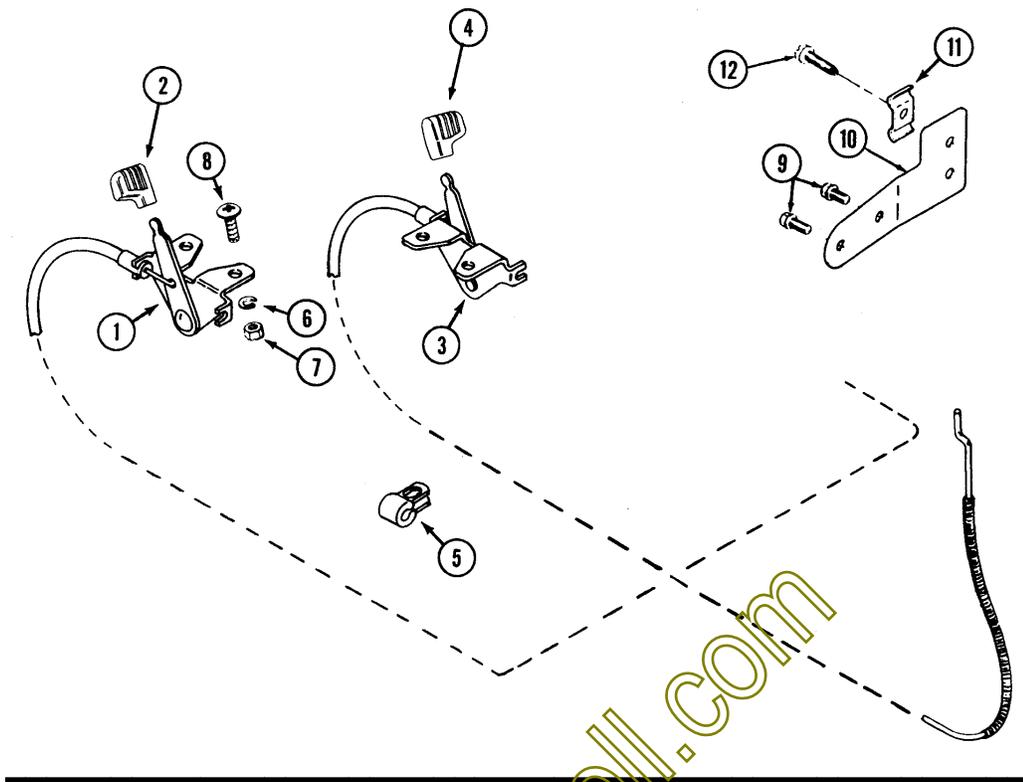
AIR CLEANER

| REF. | PART NO.   | DESCRIPTION                                       | REQ'D |
|------|------------|---|-------|
| 1    | C26703     | NUT - wing 1/4" - 20.....                         | 1     |
| 2    | C32302     | COVER - air cleaner.....                          | 1     |
| 3    | C22581     | PRECLEANER.....                                   | 1     |
| 4    | C22424     | ELEMENT - air cleaner.....                        | 1     |
| 5    | 131-911    | NUT - 5/16" - 18 flange.....                      | 1     |
| 6    | C32303     | HOUSING - air cleaner.....                        | 1     |
| 7    | 187-1036   | BOLT - 1/4" - 20 x 3/8" tapping, washer head..... | 2     |
| 8    | 182-152    | SCREW - machine #10 - 32 x 1-1/2".....            | 3     |
| 9    | 195-516    | WASHER - #10.....                                 | 3     |
| 10   | C29946     | DEFLECTOR - air.....                              | 1     |
| 11   | C32304     | TUBE - air intake.....                            | 1     |
| 12   | C29948 *   | FILTER - breather.....                            | 1     |
| 13   | C29949 *   | TUBE - crankcase breather.....                    | 1     |
| 14   | C32305     | SUPPORT - air cleaner.....                        | 1     |
| 15   | NSS *      | CLAMP - breather tube (use 214-258).....          | 1     |
| 16   | C30033     | GROMMET - rubber.....                             | 1     |
| 17   | C32306     | COVER - element.....                              | 1     |
| 18   | 131-71     | NUT - lock 1/4" - 20.....                         | 1     |
| 19   | C32451     | SPACER - air cleaner stud.....                    | 1     |
| 20   | C33246 **  | HOSE - breather.....                              | 1     |
| 21   | 214-251 ** | CLAMP-hose.....                                   | 1     |

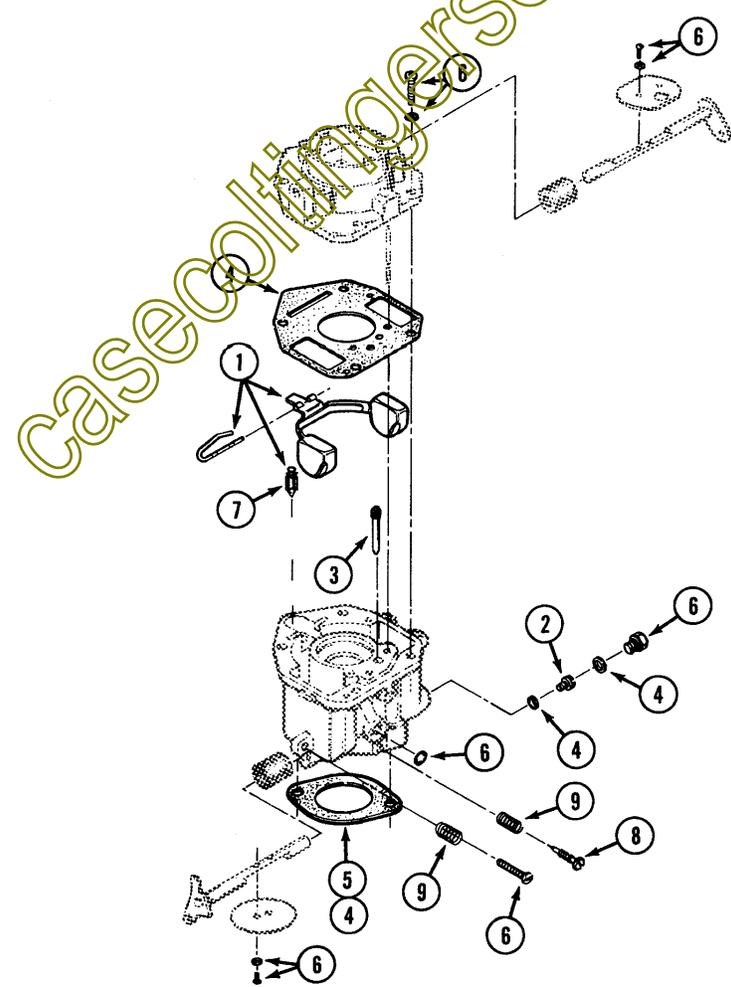
\* Use before S/N:  
 \*\* Use S/N and after:  
 3016 - 14127138  
 3018 - 14132690  
 3020 - 14133215  
 4016 - 14128811  
 4018 - 14129997  
 4020 - 14131216



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**MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS**

**CHOKE AND THROTTLE**

| REF. | PART NO.   | DESCRIPTION  | REQ'D |
|------|------------|--|-------|
| 1    | C33414 *   | CONTROL - throttle.....                            | 1     |
| 1    | C37226 **  | CONTROL - throttle.....                            | 1     |
| 2    | C30073 *   | HANDLE - throttle control, orange, Flag Style..... | 1     |
| 2    | C35291 **  | HANDLE - control, black, Knob Style.....           | 1     |
| 2    | C35291 *** | HANDLE - control, black, Knob Style.....           | 1     |
| 3    | C31893 *   | CONTROL - choke.....                               | 1     |
| 3    | C37227 **  | CONTROL - choke.....                               | 1     |
| 3    | C46340 *** | CONTROL - choke.....                               | 1     |
| 4    | C30074 *   | HANDLE - choke control, black.....                 | 1     |
| 4    | C35291 **  | HANDLE - control, black.....                       | 1     |
| 4    | C46369 *** | HANDLE - control, black.....                       | 1     |
| 5    | C31977     | CLIP - cable (single cable) shown.....             | 2     |
| 5    | C33218     | CLIP - cable (dual cable).....                     | 1     |
| 6    | 192-18     | LOCKWASHER - No. 10 (early production).....        | 2     |
| 7    | C34117     | NUT - No. 10 - 24 flange lock.....                 | 2     |
| 8    | 182-559    | BOLT - No. 10 - 24 x 3/4" Phillips, black.....     | 2     |
| 9    | C22369     | BOLT - washer head #10 - 32 x 5/16".....           | 2     |
| 10   | C29957     | BRACKET - choke cable.....                         | 1     |
| 11   | C29506     | CLIP - retaining, choke cable.....                 | 1     |
| 12   | 187-1511   | SCREW - tapping #10 - 32 x 1/2".....               | 1     |

\* Use on 3016, 3018, 3020, 4016, 4018 - Up to PIN 14190553  
4020 - before PIN 14176500

\*\* Use on 4020 - PIN 14176500 to PIN 14190553

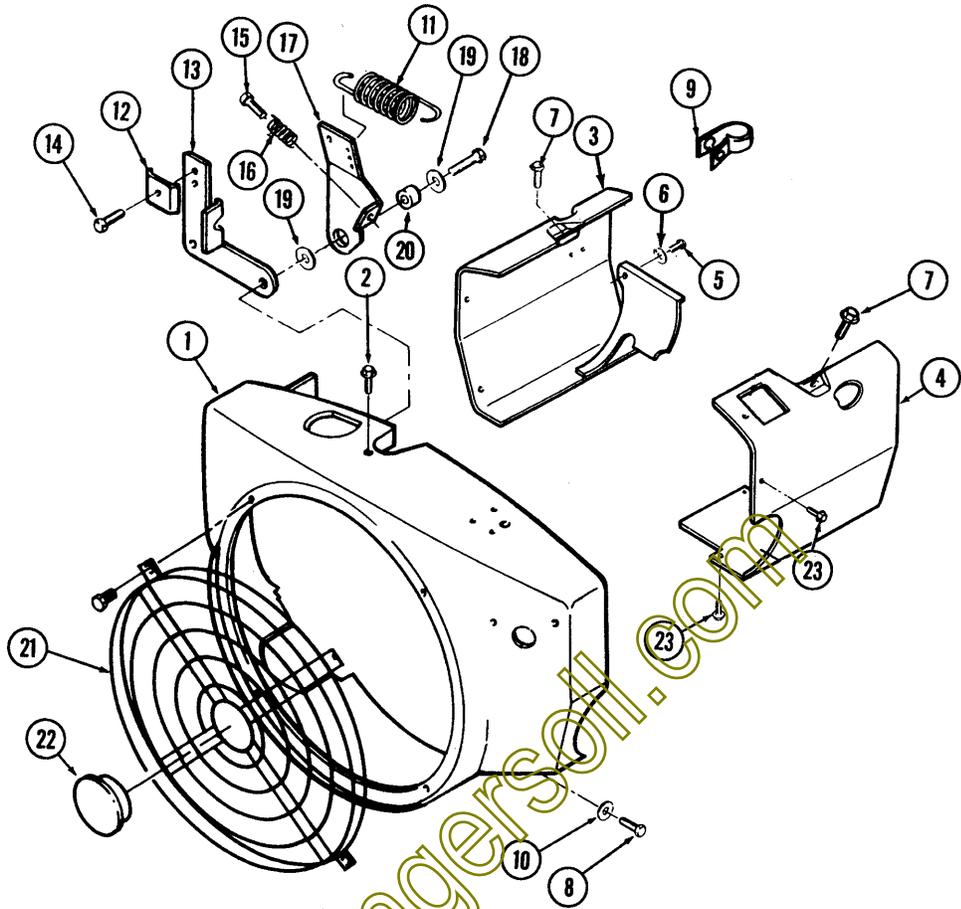
\*\*\* Use on 4016, 4018, 4020 After PIN 14190553

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**CARBURETOR**

|   |        |   |   |
|---|--------|---|---|
|   | C29868 | CARBURETOR - fuel (3016, 3018, 4016, 4018)..... | 1 |
|   | C29869 | CARBURETOR - fuel (3020, 4020).....             | 1 |
| 1 | C29965 | KIT - float.....                                | 1 |
| 2 | C29966 | JET - power (3016, 3018, 4016, 4018).....       | 1 |
| 2 | C30015 | JET - power (3020, 4020).....                   | 1 |
| 3 | C29967 | JET - idle -.....                               | 1 |
|   | C29962 | KIT - repair.....                               | 1 |
| 4 | NSS    | GASKET AND SEAL PACKAGE.....                    | 1 |
| 5 | C29969 | GASKET - mounting.....                          | 1 |
| 6 | NSS    | SCREW AND PLUG PACKAGE.....                     | 1 |
| 7 | NSS    | VALVE - inlet.....                              | 1 |
| 8 | NSS    | VALVE - idle adjust.....                        | 1 |
| 9 | NSS    | SPRING - tension.....                           | 2 |

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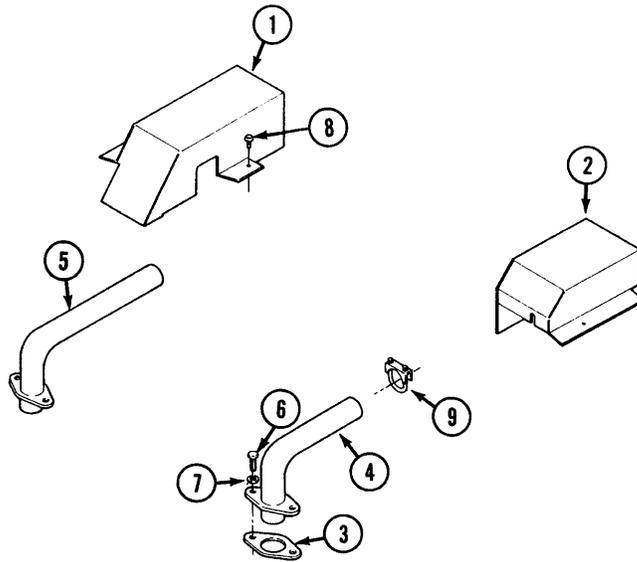
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**BLOWER HOUSING AND GOVERNOR**

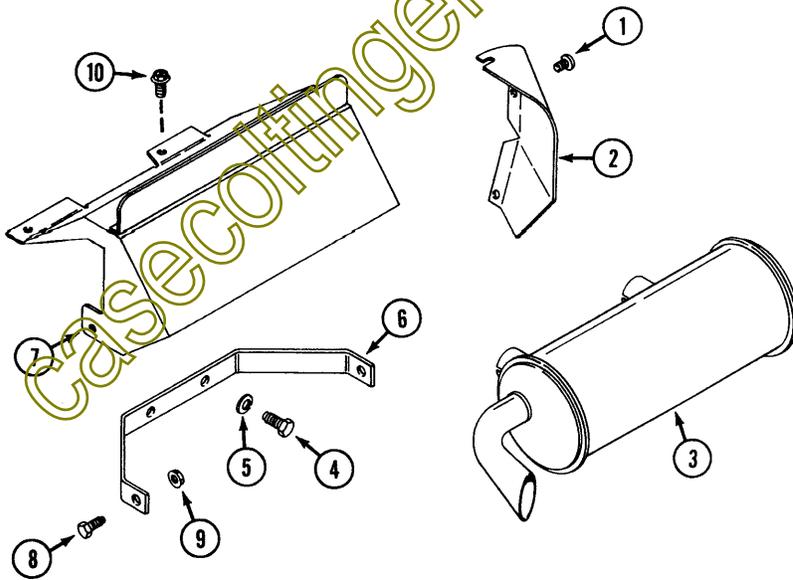
|    |          |   |     |
|----|----------|---|-----|
| 1  | C32308   | HOUSING - blower .....                              | 1   |
| 2  | 163-22   | SCREW - tapping, washerhead 1/4" - 20 x 7/16" ..... | 1   |
| 3  | C32444   | HOUSING - cylinder air L.H .....                    | 1   |
| 4  | C32445   | HOUSING - cylinder air R.H.....                     | 1   |
| 5  | 187-1073 | SCREW - tapping, washerhead 1/4" - 20 x 5/8" .....  | 2   |
| 6  | 195-102  | WASHER - 1/4" .....                                 | 2   |
| 7  | C32446   | BOLT - 5/16" - 18 x 3/4" washerhead.....            | 2   |
| 8  | 187-1073 | SCREW - 1/4" - 20 x 5/8" tapping, washerhead.....   | 4   |
| 9  | C32447   | CLAMP - wire .....                                  | 1   |
| 10 | 195-518  | WASHER - 1/4" .....                                 | 4   |
| 11 | C20376   | SPRING - governor .....                             | 1   |
| 12 | C29506   | CLAMP - cable .....                                 | 1   |
| 13 | C28719   | BRACKET - cable.....                                | 1   |
| 14 | 187-511  | SCREW - tapping #10 - 32 x 1/2" .....               | 1   |
| 15 | 182-49   | SCREW - tapping #6 - 32 x 5/8" .....                | 1   |
| 16 | C20371   | SPRING - idle setting .....                         | 1   |
| 17 | C32311   | ARM - governor .....                                | 1   |
| 18 | 121-3    | BOLT - 1/4" - 20 x 1/2" washerhead.....             | 2   |
| 19 | 195-102  | WASHER - 1/4" .....                                 | 2   |
| 20 | C20375   | BUSHING - arm, governor .....                       | 1   |
| 21 | NSS      | SCREEN - blower housing (not used).....             | 1   |
| 22 | NSS      | PLUG - screen (not used) .....                      | 1   |
| 23 | 187-1036 | BOLT - 1/4" - 20 x 1/2" flange lock .....           | UAR |

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**EXHAUST PIPES AND COVERS**

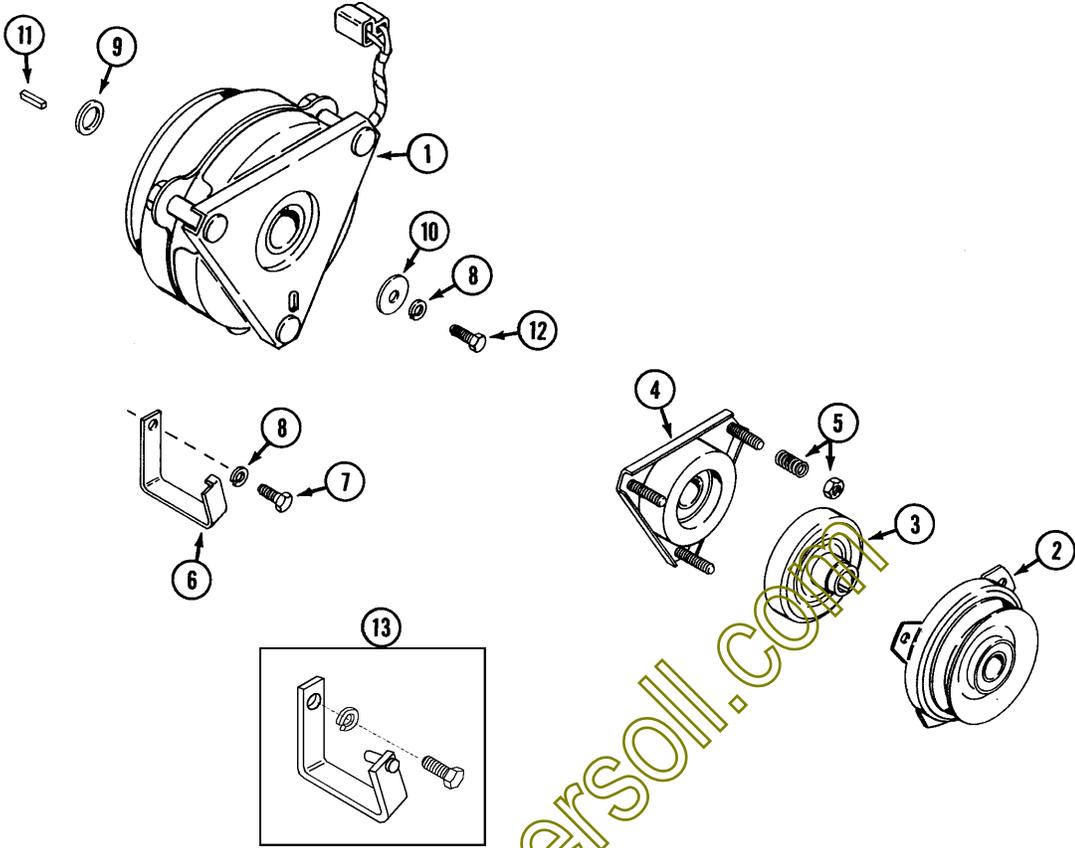
| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C32321   | COVER - exhaust pipe L.H.....                         | 1     |
| 2    | C32322   | COVER - exhaust pipe R.H.....                         | 1     |
| 3    | C26207   | GASKET - exhaust.....                                 | 2     |
| 4    | C32324   | PIPE - exhaust R.H.....                               | 1     |
| 5    | C32325   | PIPE - exhaust L.H.....                               | 1     |
| 6    | 61-512   | BOLT - 5/16" x 5/8" socket head.....                  | 4     |
| 7    | 192-404  | LOCKWASHER - 5/16".....                               | 4     |
| 8    | NSS      | SCREW - 1/4" - 20 x 3/8" washerhead (use C31597)..... | 2     |
| 9    | C31417   | CLAMP-exhaust.....                                    | 2     |
|      | 129-102  | NUT - 5/16" - 18.....                                 | 2     |

**MUFFLER AND SHIELDS**

|    |          |   |   |
|----|----------|---|---|
| 1  | C 31597  | SCREW - 1/4" - 20 x 1/2" black.....     | 2 |
| 2  | C 31415  | SHIELD - head baffle extension L.H..... | 1 |
| 3  | C 33425  | MUFFLER - exhaust.....                  | 1 |
| 4  | 113-208  | BOLT - 3/8" - 16 x 1-1/4".....          | 2 |
| 5  | 192-21   | LOCKWASHER - 3/8".....                  | 2 |
| 6  | C 31420  | STRAP - mounting.....                   | 1 |
| 7  | C 31421  | SHIELD - muffler.....                   | 1 |
| 8  | 113-3    | BOLT - 1/4" - 20 x 3/4" hex.....        | 2 |
| 9  | 131-934  | NUT - 1/4" - 20 flange lock.....        | 2 |
| 10 | 187-1036 | SCREW - 1/4" - 20 x 1/2" self-tap.....  | 4 |
|    | C33028   | KIT - exhaust deflector (optional)..... | 1 |
|    | 121-21   | BOLT - 1/4" - 20 x 1/2".....            | 1 |
|    | 131-934  | NUT - 1/4" flange lock.....             | 1 |

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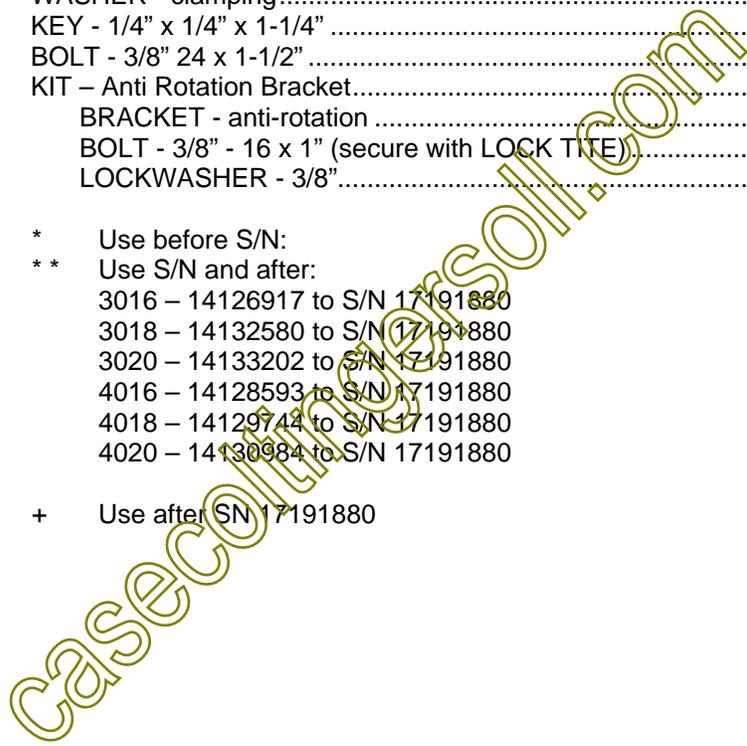


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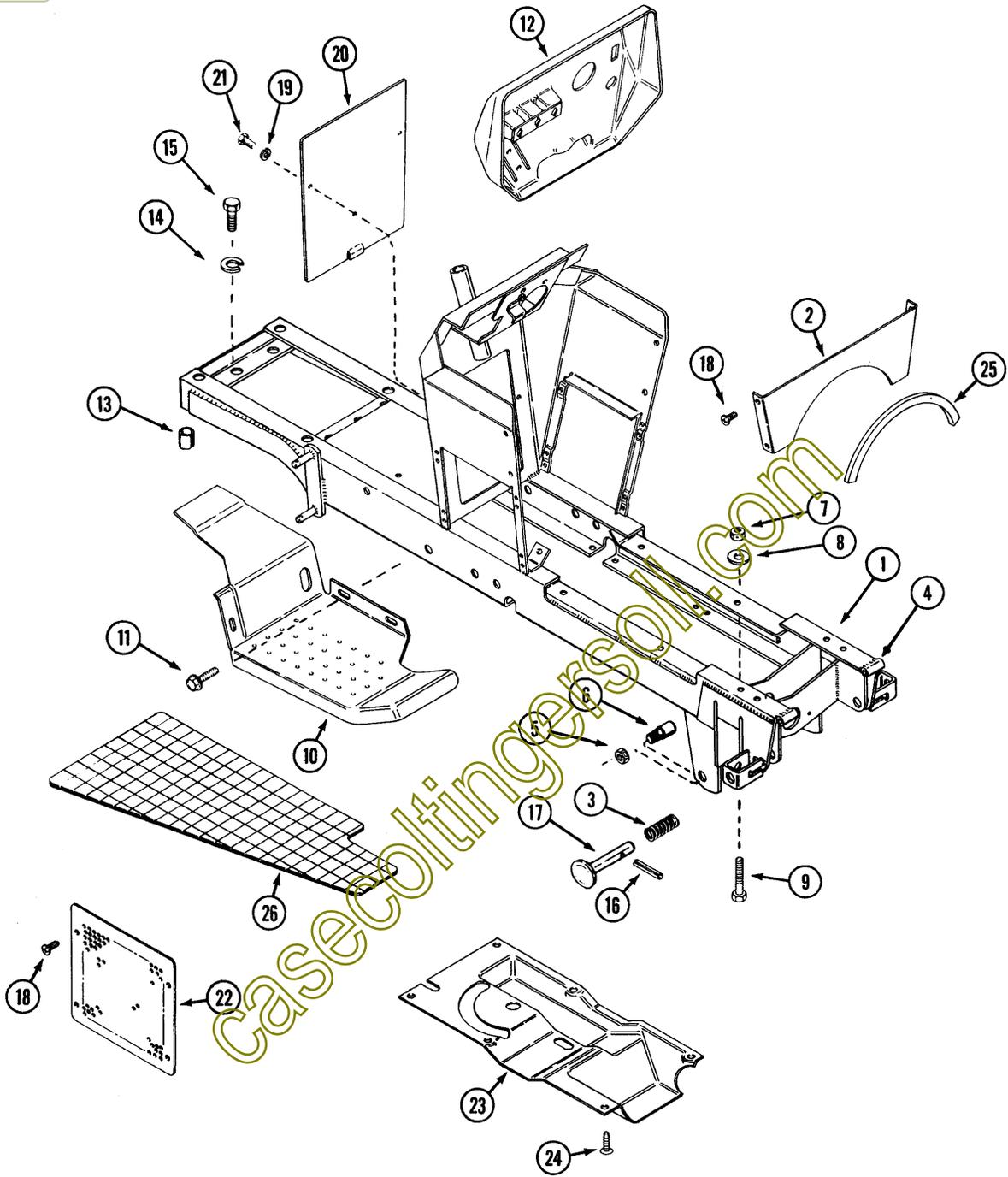
**PTO ELECTRIC CLUTCH**

|    |           |  |     |
|----|-----------|--|-----|
| 1  | NSS *     | CLUTCH - PTO (use C33201 kit – includes items 1, 8, 9, and 12) ..... | 1   |
| 1  | C46993 +  | CLUTCH-PTO .....   | 1   |
| 1  | C33198 ** | CLUTCH-PTO .....   | 1   |
| 2  | C32382 ** | ARMATURE - clutch .....  | 1   |
| 3  | C32383 ** | ROTOR - clutch .....   | 1   |
| 4  | C32384 ** | FIELD - clutch .....   | 1   |
| 5  | C32381    | KIT - spring and nut .....   | 1   |
| 6  | C33199    | BRACKET - anti-rotation .....  | 1   |
| 7  | 113-206   | BOLT - 3/8" - 16 x 3/4" (secure with LOCK TITE).....                 | 1   |
| 8  | 192-21    | LOCKWASHER - 3/8" .....  | 2   |
| 9  | C29811    | SPACER - clutch .100".....   | UAR |
| 9  | C15557    | SPACER - clutch .050".....   | UAR |
| 9  | C33200    | SPACER - clutch .250".....   | UAR |
| 10 | C31615    | WASHER - clamping.....   | 1   |
| 11 | C31976    | KEY - 1/4" x 1/4" x 1-1/4" .....                                     | 1   |
| 12 | 114-203   | BOLT - 3/8" 24 x 1-1/2" .....  | 1   |
| 13 | C47442    | KIT – Anti Rotation Bracket.....                                     | 1   |
|    | C47422    | BRACKET - anti-rotation .....  | 1   |
|    | 113-207   | BOLT - 3/8" - 16 x 1" (secure with LOCK TITE).....                   | 1   |
|    | 192-21    | LOCKWASHER - 3/8" .....  | 1   |

- \* Use before S/N:
- \*\* Use S/N and after:
  - 3016 – 14126917 to S/N 17191880
  - 3018 – 14132580 to S/N 17191880
  - 3020 – 14133202 to S/N 17191880
  - 4016 – 14128593 to S/N 17191880
  - 4018 – 14129744 to S/N 17191880
  - 4020 – 14130984 to S/N 17191880
- + Use after SN 17191880



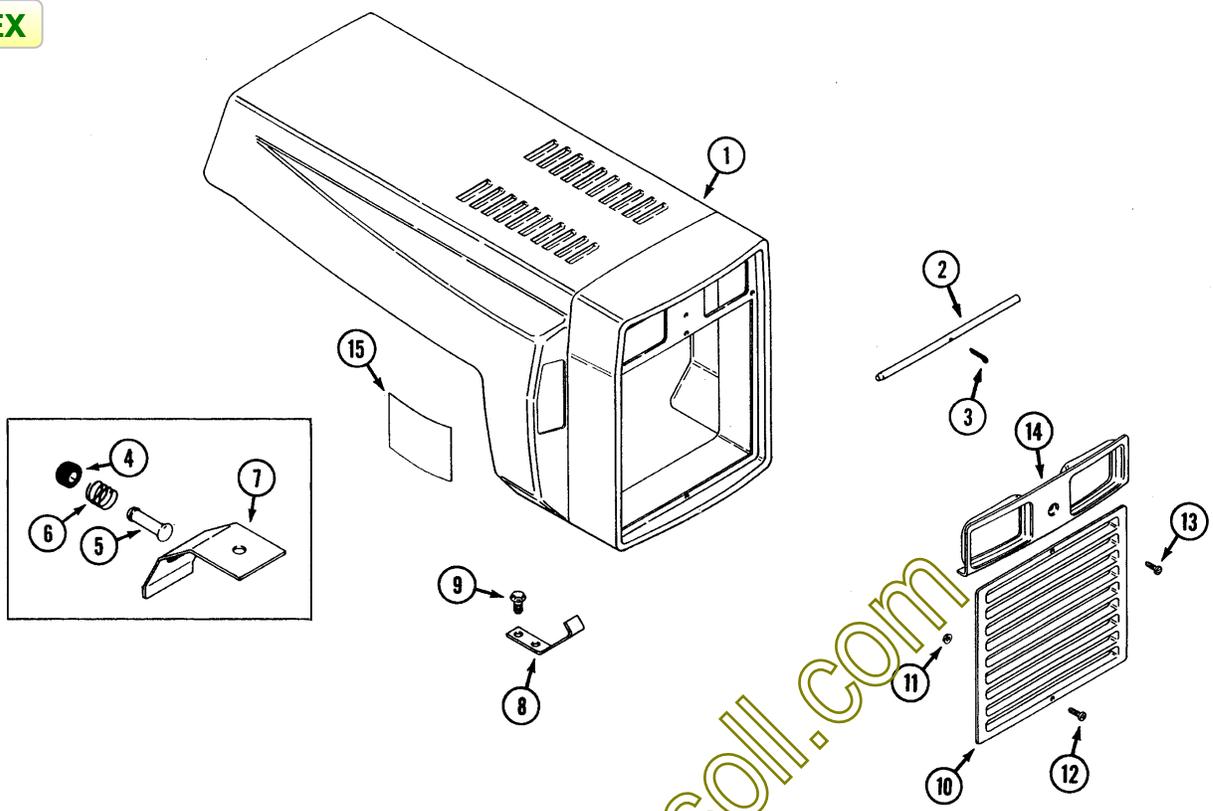
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## FRAME, FOOT PADS AND BELLY PAN

| REF. | PART NO. | DESCRIPTION  | REQ'D |
|------|----------|--|-------|
| 1    | C31625   | FRAME - main (3016, 3018, 3020) .....                                | 1     |
| 1    | C31627   | FRAME - main (4016, 4018, 4020 before PIN 14176500) .....            | 1     |
| 1    | C43222   | FRAME - main (4020 PIN 14176500 and after) .....                     | 1     |
| 2    | C31610   | SHIELD - oil tank .....  | 1     |
| 3    | C24137   | SPRING - latch .....   | 1     |
| 4    | C22023   | HINGE - frame .....  | 2     |
| 5    | 131-1318 | NUT - lock 1/2" N.F. ....  | 2     |
| 6    | C27508   | PIN - attachment .....   | 2     |
| 7    | 131-1352 | NUT - lock 3/8" N.C. flange .....                                    | 4     |
| 8    | 195-525  | WASHER - 3/8" x 13/16" (over engine foot pad) early production ..... | 4     |
| 9    | 113-208  | BOLT - 3/8" - 16 x 1-1/4" .....                                      | 4     |
| 10   | C30458   | REST - foot L.H. (3016, 3018, 3020) .....                            | 1     |
| 10   | C30460   | REST - foot R.H. (3016, 3018, 3020) shown .....                      | 1     |
| 10   | C30462   | REST - foot L.H. (4016, 4018, 4020 before PIN 14176500) .....        | 1     |
| 10   | C30464   | REST - foot R.H. (4016, 4018, 4020 before PIN 14176500) .....        | 1     |
| 10   | C37136   | REST - foot L.H. (4020 PIN 14176500 and after) .....                 | 1     |
| 10   | C37138   | REST - foot R.H. (4020 PIN 14176500 and after) .....                 | 1     |
| 11   | 121-106  | BOLT - 5/16" x 1/2" N.C. flange lock .....                           | 4     |
| 12   | C31368   | CAP - instrument panel (on 4020 use before PIN 14176500) .....       | 4     |
| 12   | C37167   | CAP - instrument panel (4020 PIN 14176500 and after) .....           | 1     |
| 12   | C31368   | CAP instrument panel (3016, 3018, 3020, 4016, 4018) .....            | 1     |
| 13   | C14730   | SPACER - rear, frame (3016, 3018, 3020) .....                        | 2     |
| 14   | 192-23   | LOCKWASHER - 1/2" .....  | 4     |
| 15   | 113-424  | BOLT - 1/2" - 13 x 1" transaxle mounting .....                       | UAR   |
| 15   | 166-85   | BOLT - 1/2" x 1", 12 pt. flange .....                                | UAR   |
| 16   | 138-2073 | PIN - roll 3/16" x 1-1/4" .....                                      | 2     |
| 17   | C16373   | PIN - latch .....  | 2     |
| 18   | C31597   | BOLT - 1/4" - 20 x 1/2" black .....                                  | 12    |
| 19   | 192-19   | LOCKWASHER - 1/4" .....  | 2     |
| 20   | C31359   | COVER - access .....   | 1     |
| 21   | 187-1036 | SCREW - 1/4" - 20 x 1/2" self tap .....                              | 2     |
| 22   | C31967   | SCREW - tower side .....   | 2     |
| 23   | C31369   | PAN - belly .....  | 1     |
| 24   | C31603   | RETAINER - belly pan .....   | 6     |
| 25   | C33472   | SEAL - engine air (4020 PIN 14176500 and after) .....                | 1     |
| 26   | C37140   | PAD - footrest L.H. (4020 PIN 14176500 and after) .....              | 1     |
| 26   | C37141   | PAD - footrest R.H. (4020 PIN 14176500 and after) .....              | 1     |

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**HOOD AND GRILLE**

| REF. | PART NO. | DESCRIPTION                                      | REQ'D |
|------|----------|--|-------|
| 1    | C31353   | HOOD .....                                       | 1     |
|      | C31357   | HINGE - hood (not shown) is welded to hood ..... | 1     |
| 2    | C16362   | ROD - hood hinge .....                           | 1     |
| 3    | 132-334  | PIN - cotter 1/8" x 3/4" .....                   | 1     |
| 4    | C29314   | BUTTON - push, hood release .....                | 1     |
| 5    | C30126   | ROD - push, hood release .....                   | 1     |
| 6    | C30004   | SPRING - release .....                           | 1     |
| 7    | C33467   | LATCH - hood .....                               | 1     |
| 8    | C31611   | BRACKET - hood stop .....                        | 2     |
| 9    | 121-106  | BOLT - 5/16" - 18 x 1/2" flange lock .....       | 4     |
| 10   | C31365   | GRILLE .....                                     | 1     |
| 11   | 131-934  | NUT - 1/4" - 20 flange lock .....                | 2     |
| 12   | C31597   | SCREW - 1/4" - 20 x 1/2" black .....             | 2     |
| 13   | 187-1328 | SCREWS - #8 - 18 x 3/8" .....                    | 1     |
| 14   | C31366   | SHROUD - headlight .....                         | 1     |
| 15   | C31612   | SHIELD-heat .....                                | 1     |

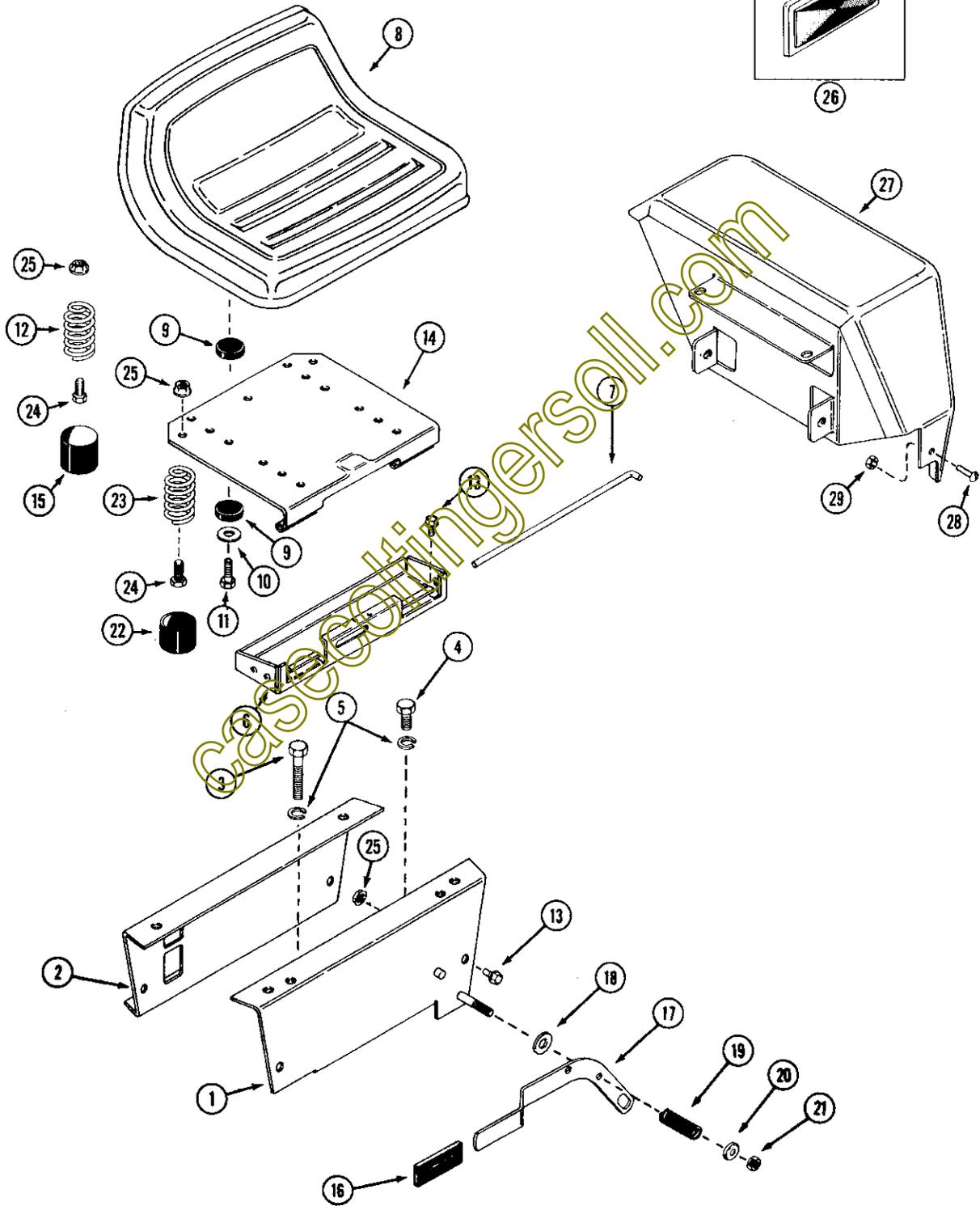
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**MODEL 3016, 3018, 3020, 4016, 4018, 4020  
COMPACT TRACTORS**

**SEAT, FENDERS AND TOOL TRAY  
3016, 3018, 3020, 4016, 4018 - ALL  
4020 - before PIN 14176500**

**AFTER THIS PIN**



**MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS**

**SEAT, FENDERS AND TOOL TRAY  
3016, 3018, 3020, 4016, 4018 - ALL  
4020 - before PIN 14176500**

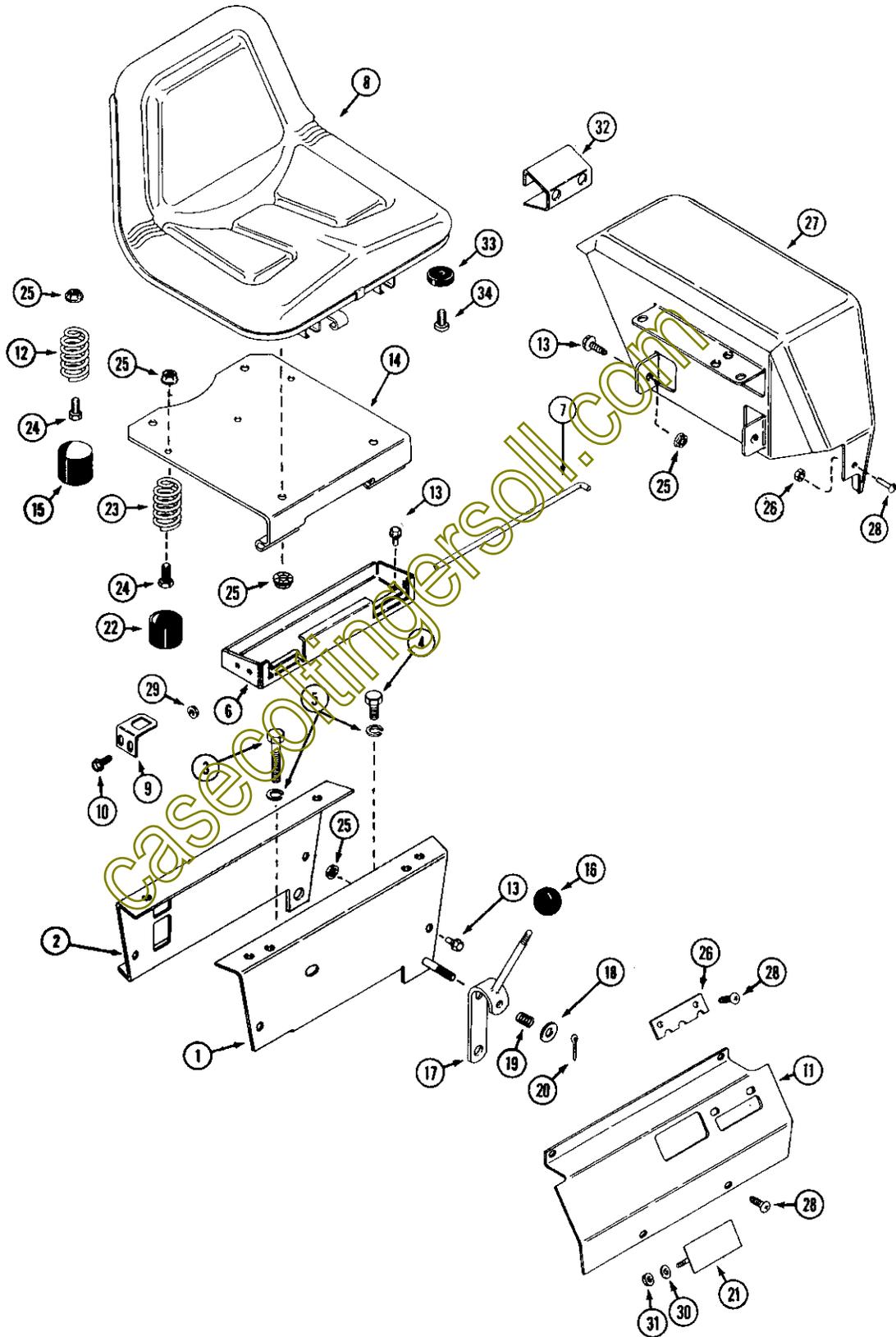
**AFTER THIS PIN**

| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C31020   | SUPPORT - seat, front shown (3016, 3018, 3020).....   | 1     |
| 1    | C31021   | SUPPORT - seat, front (4016, 4018, 4020) .....        | 1     |
| 2    | C26827   | SUPPORT - seat, rear (3016, 3018, 3020) .....         | 1     |
| 2    | C27224   | SUPPORT - seat, rear (4016, 4018, 4020) .....         | 1     |
| 3    | 113-427  | BOLT - 1/2" x 3-1/4" (3016, 3018, 3020).....          | 2     |
| 3    | 113-441  | BOLT - 1/2" x 2-1/4" N.C. hex (4016, 4018, 4020)..... | 2     |
| 4    | 113-424  | BOLT - 1/2" x 1" N.C. hex.....                        | 1     |
| 4    | 113-118  | BOLT - 5/16" x 5/8".....                              | 1     |
| 5    | 192-20   | LOCKWASHER - 5/16" .....                              | 1     |
| 5    | 192-23   | LOCKWASHER - 1/2" .....                               | 4     |
| 6    | C31004   | TRAY - tool.....                                      | 1     |
| 7    | C16429   | PIN - seat hinge.....                                 | 1     |
| 8    | C30071   | SEAT - shown (black) (3016, 3018, 3020) low back..... | 1     |
| 8    | C30066   | SEAT - (black) (4016, 4018, 4020).....                | 1     |
| 8    | C30067   | SEAT - (black) 3016, 3018, 3020 high back .....       | 1     |
| 9    | C15410   | CUSHION - rubber .....                                | 8     |
| 10   | 195-2175 | WASHER - 5/16" x 1-1/4" OD, zinc .....                | 4     |
| 11   | 113-122  | BOLT - 5/16" x 1-1/2" .....                           | 4     |
| 12   | C31006   | SPRING - seat switch.....                             | 1     |
| 13   | 121-106  | BOLT - 5/16" x 1/2" flange lock .....                 | 10    |
| 14   | C31005   | HINGE ASSEMBLY - seat.....                            | 1     |
| 15   | C26526   | CAP-spring .....                                      | 1     |
| 16   | C14728   | GRIP - shift lever .....                              | 1     |
| 17   | C27594   | LEVER - shift.....                                    | 1     |
| 18   | 195-525  | WASHER - 7/16" x 1-1/4" O.D.....                      | 1     |
| 19   | C17216   | SPRING - shift lever.....                             | 1     |
| 20   | C30489   | WASHER.....   | 1     |
| 21   | 131-1216 | NUT - lock 3/8" N.C. hex .....                        | 1     |
| 22   | C29305   | CAP - spring .....                                    | 2     |
| 23   | C29306   | SPRING - seat.....                                    | 2     |
| 24   | 113-102  | BOLT - 5/16" - 18 x 3/4" .....                        | 3     |
| 25   | 131-911  | NUT - 5/16" - 18 flange lock .....                    | 7     |
| 26   | C30942   | REFLECTOR - red, rear fender.....                     | 2     |
| 27   | C32386   | FENDER - R.H. (3016, 3018, 3020).....                 | 1     |
| 27   | C32385   | FENDER - L.H. shown (3016, 3018, 3020) .....          | 1     |
| 27   | C32388   | FENDER - R.H. (4016, 4018, 4020).....                 | 1     |
| 27   | C32387   | FENDER - L.H. (4016, 4018, 4020) .....                | 1     |
| 28   | 182-547  | SCREW - 1/4" - 20 x 1/2" .....                        | 2     |
| 29   | 131-934  | NUT - 1/4".....                                       | 2     |

MODEL 3016, 3018, 3020, 4016, 4018, 4020  
COMPACT TRACTORS

SEAT, FENDER AND TOOL TRAY  
4020 - PIN 14176500 AND AFTER

BEFORE THIS PIN



SEAT, FENDER AND TOOL TRAY  
4020 - PIN 14176500 AND AFTER

BEFORE THIS PIN

| REF. | PART NO.   | DESCRIPTION                           | REQ'D |
|------|------------|---------------------------------------|-------|
| 1    | C37262 *   | SUPPORT - seat, front .....           | 1     |
| 1    | C44926 * * | SUPPORT - seat, front .....           | 1     |
| 2    | C37266     | SUPPORT - seat, rear .....            | 1     |
| 3    | 113-441    | BOLT - 1/2" x 2-1/4" .....            | 2     |
| 4    | 113-424    | BOLT - 1/2" x 1" N.C. hex .....       | 1     |
| 4    | 113-118    | BOLT - 5/16" x 5/8" .....             | 1     |
| 5    | 192-20     | LOCKWASHER - 5/16" .....              | 1     |
| 5    | 192-23     | LOCKWASHER - 1/2" .....               | 4     |
| 6    | C37017     | TRAY - tool.....                      | 1     |
| 7    | C16429     | PIN - seat hinge .....                | 1     |
| 8    | C44982     | SEAT - operator's .....               | 1     |
|      | C37848     | KIT - Slide Rail .....                | 1     |
| 9    | C37060     | BRACKET - switch mounting.....        | 1     |
| 10   | 113-2      | BOLT - 1/4" - 20 x 5/8" .....         | 2     |
| 11   | C37411     | COVER - shift lever.....              | 1     |
| 12   | C37462     | SPRING - seat switch .....            | 1     |
| 13   | 121-106    | BOLT - 5/16" x 1/2" flange lock.....  | 10    |
| 14   | C37152     | HINGE ASSEMBLY - seat .....           | 1     |
| 15   | C26526     | CAP - spring.....                     | 1     |
| 16   | C10487     | KNOB - shift lever .....              | 1     |
| 17   | C37247     | LEVER - shift .....                   | 1     |
| 18   | 195-525    | WASHER - 7/16" x 1-1/4" 0.0.....      | 1     |
| 19   | C10482     | SPRING - shift lever.....             | 1     |
| 20   | 132-310    | PIN - cotter 1/8" x 1" .....          | 1     |
| 21   | C37460     | COVER - plate .....                   | 1     |
| 22   | C29305     | CAP - spring.....                     | 2     |
| 23   | C29306     | SPRING - seat .....                   | 2     |
| 24   | 113-102    | BOLT - 5/16" - 18 x 3/4" .....        | 3     |
| 25   | 131-911    | NUT - 5 1/2 16" - 18 flange lock..... | 11    |
| 26   | C37430     | PLATE - shift pattern.....            | 1     |
| 27   | C37156     | FENDER - R.H.....                     | 1     |
| 27   | C37155     | FENDER - L.H.....                     | 1     |
| 28   | C31597     | SCREW - 1/4" - 20 x 1/2 .....         | 6     |
| 29   | 131-934    | NUT - 1/4" .....                      | 6     |
| 30   | 195-2175   | WASHER - flat .....                   | 2     |
| 31   | 131-934    | NUT - 1/4" - 20 flange lock.....      | 2     |
| 32   | C42155     | PROTECTOR - tail light.....           | 2     |
| 33   | C37850     | SPACER - Seat Rail.....               | 4     |
| 34   | C42056     | SCREW - Seat Mounting to Rail.....    | 4     |

\* Use Before PIN 14183300

\*\* Use PIN 14183300 and After



**STEERING GEAR**

| REF. | PART NO.  | DESCRIPTION   | REQ'D |
|------|-----------|---|-------|
| 1    | 113-206   | BOLT - 3/8" x 3/4" N.C. hex .....                                       | 4     |
| 2    | C26325 *  | WHEEL - steering .....  | 1     |
| 3    | C29044    | PIN - pivot.....  | 1     |
| 4    | C26326    | SHAFT – steering, <b>Use Before PIN 14176500</b> .....                  | 1     |
| 4    | C33940    | SHAFT – steering, <b>Use PIN 14176500 and After (1.5" longer)</b> ..... | 1     |
| 5    | C29812    | WASHER - 3/8" x 1.4" .....  | 2     |
| 6    | 113-241   | BOLT - 3/8" - 16 x 3" .....   | 1     |
| 7    | C14201    | WASHER - shim.....  | 4     |
| 8    | 131-1352  | NUT - 3/8" - 16 hex lock flange .....                                   | 1     |
| 9    | C27501    | BUSHING .....   | 1     |
| 10   | 138-143   | PIN - roll 1/4" x 2-1/4" .....  | 1     |
| 11   | 195-541   | WASHER - 5/8" .....   | UAR   |
| 11   | 195-2206  | WASHER - 5/8" x 1-1/4" x .06.....                                       | UAR   |
| 12   | C33309    | GEAR - steering .....   | 1     |
| 13   | C33308    | BUSHING - sleeve.....   | 2     |
| 14   | 192-21    | LOCKWASHER - 3/8" .....   | 4     |
| 15   | 195-2069  | WASHER - 5/8" zinc plated.....  | 1     |
| 16   | C15096    | BUSHING - flanged nylon .....   | 1     |
| 17   | C30019    | SUPPORT - steering gear (includes item 9).....                          | 1     |
| 18   | C30127 *  | TUBE - steering.....  | 1     |
| 19   | C37131 ** | WHEEL - steering .....  | 1     |
| 20   | C42849 ** | CAP - steering wheel.....   | 1     |
| 21   | C37479 ** | TUBE - steering.....  | 1     |
| 22   | C39504 ** | BOOT - steering column .....  | 1     |
| 23   | C39507 ** | INSERT - boot.....  | 1     |

\* Use on:  
 3016, 3018, 3020, 4016, 4018 - ALL  
 4020 - before PIN 14176500

\*\* Use on:  
 4020 - PIN 14176500 and After



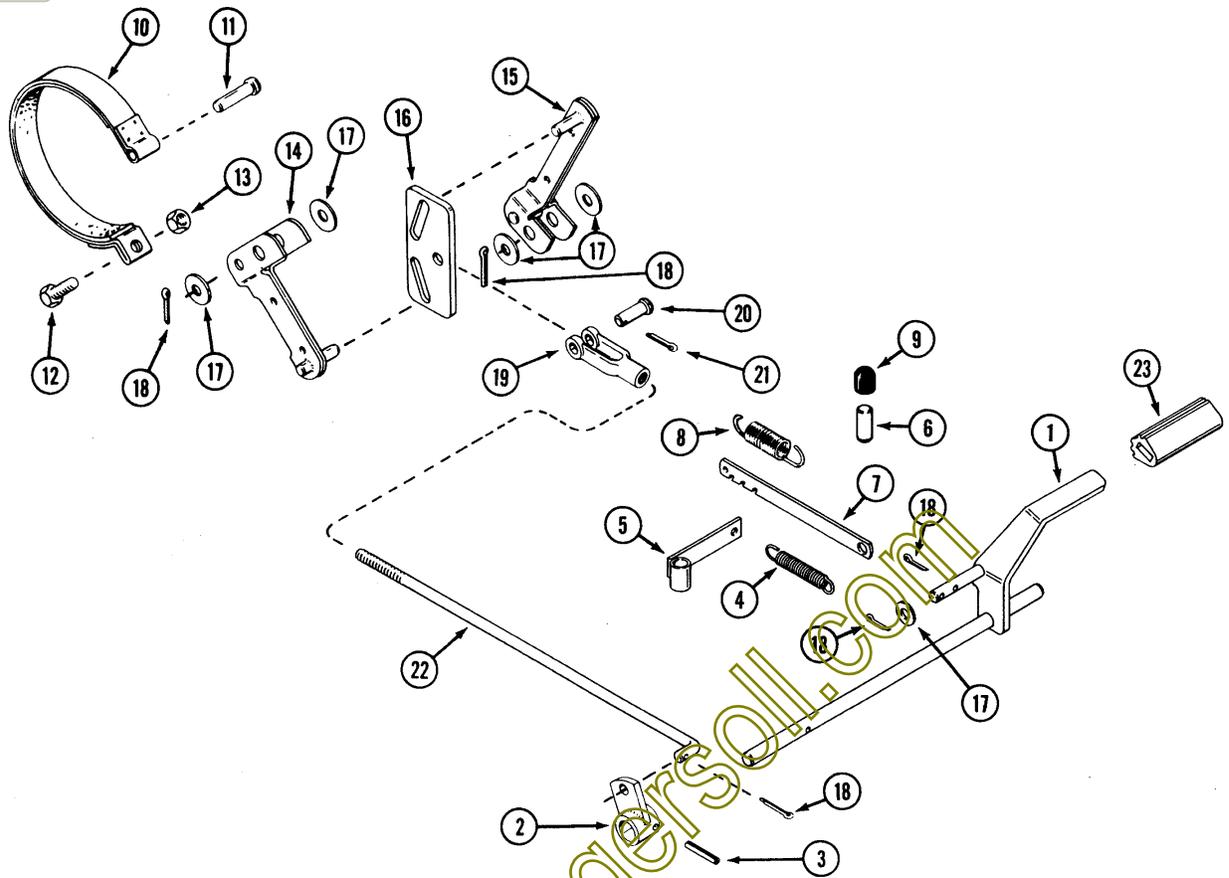


**FRONT AXLE**

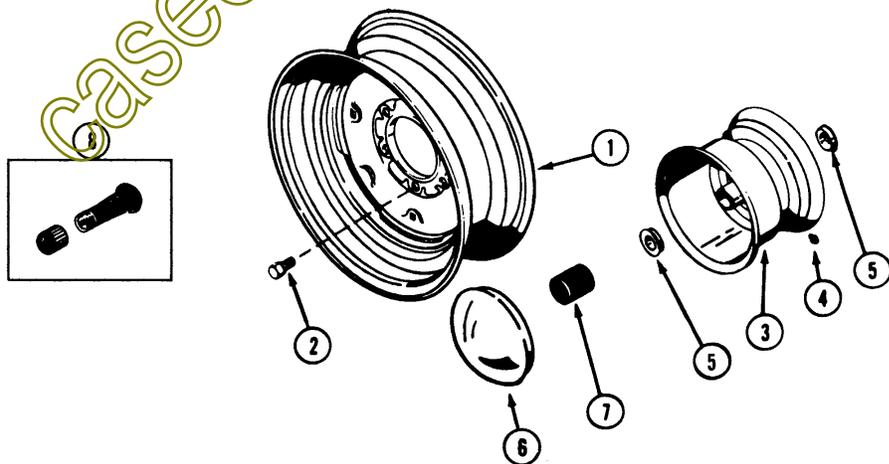
| REF. | PART NO. | DESCRIPTION                                       | REQ'D |
|------|----------|---|-------|
| 1    | C18812   | AXLE - front (3016, 3018, 3020).....              | 1     |
| 1    | C40687   | AXLE - front shown (4016, 4018, 4020) .....       | 1     |
| 2    | C27597   | WASHER - spacer .....                             | 2     |
| 3    | C31338   | SPINDLE - R.H. (3016, 3018, 3020).....            | 1     |
| 3    | C31341   | SPINDLE - R.H. shown (4016, 4018, 4020).....      | 1     |
| 3    | C31337   | SPINDLE - L.H. (3016, 3018, 3020) .....           | 1     |
| 3    | C31340   | SPINDLE - L.H. (4016, 4018, 4020) .....           | 1     |
| 4    | C27902   | RING - retaining, spindle (4016, 4018, 4020)..... | 2     |
| 4    | C28232   | RING - retaining, spindle (3016, 3018, 3020)..... | 2     |
| 5    | C22278   | PIN - retaining, axle pivot.....                  | 1     |
| 6    | C11906   | WASHER - thrust (3016, 3018, 3020) .....          | 4     |
| 6    | C13716   | WASHER - thrust (4016, 4018, 4020) .....          | 4     |
| 7    | 219-404  | FITTING - lubrication .....                       | 3     |
| 8    | C13106   | COVER - lubrication fitting .....                 | 3     |
| 9    | 132-311  | PIN - cotter 5/32" x 1-1/4" .....                 | 2     |
| 10   | C25855   | TIE ROD - (4016, 4018, 4020).....                 | 1     |
| 10   | C25856   | TIE ROD- (3016, 3018, 3020).....                  | 1     |
| 11   | C28226   | WASHER - wheel spacer.....                        | UAR   |
| 12   | 187-1910 | BOLTS - 3/8" - 16 x 3/4" N.C. hex head .....      | 1     |
| 13   | C25857   | LINK - drag.....                                  | 1     |
| 14   | 192-23   | LOCKWASHER - 1/2" zinc .....                      | 4     |
| 15   | 129-165  | NUT - 1/2" N.F.R.H. thread, lock .....            | 6     |
| 16   | 126-365  | NUT - 1/2" N.F.L.H. thread, lock.....             | 2     |
| 17   | C13605   | BALLJOINT - 1/2" L.H. thread .....                | 2     |
| 18   | C12102   | BALLJOINT - 1/2" R.H. thread .....                | 2     |
| 19   | C22568   | PIN - axle pivot.....                             | 1     |
| 20   | 219-17   | FITTING - lubrication.....                        | 2     |

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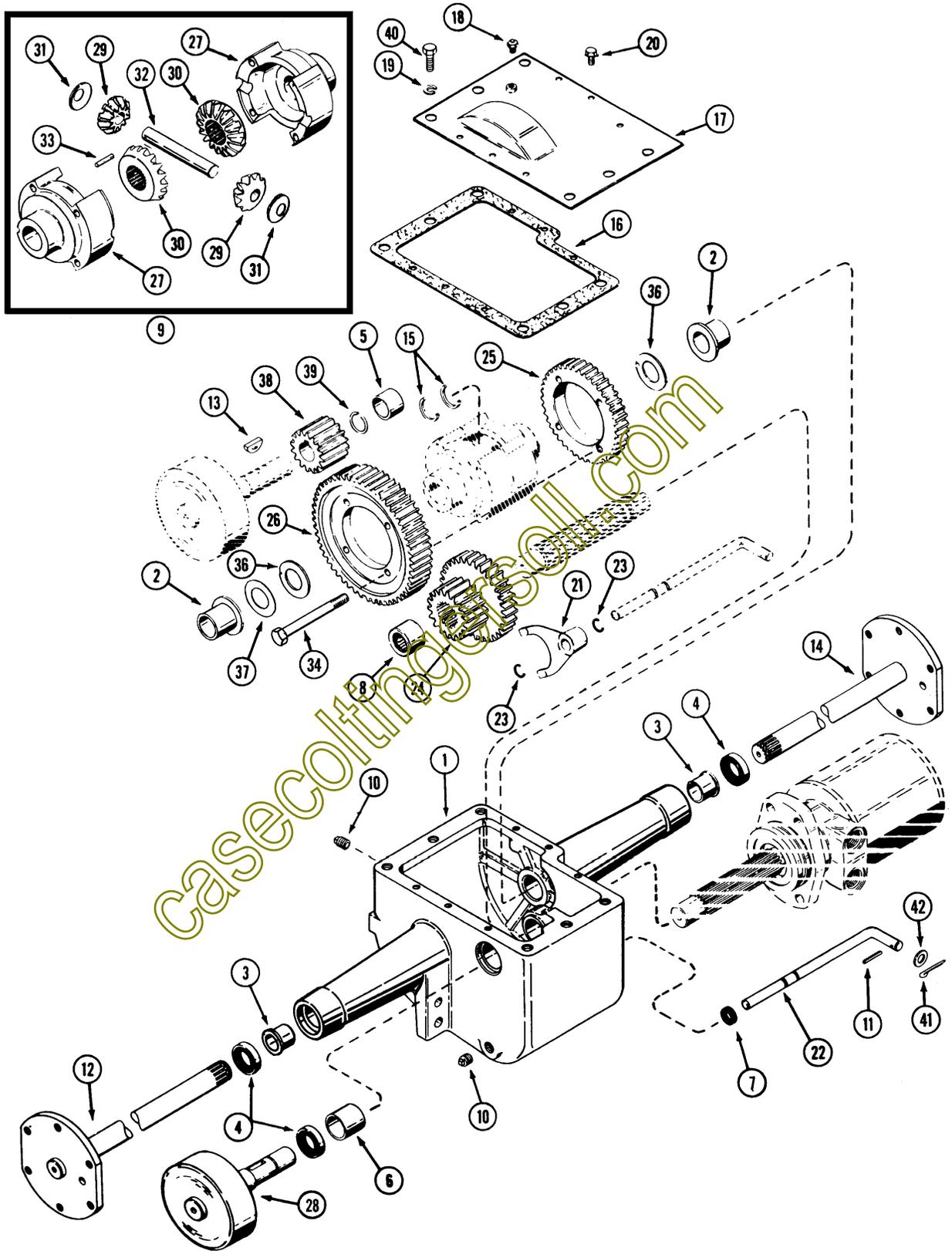
## BRAKE ASSEMBLY

| REF. | PART NO. | DESCRIPTION                                | REQ'D |
|------|----------|--|-------|
| 1    | C33942   | PEDAL - brake actuating.....               | 1     |
| 2    | C26381   | ARM - brake pedal .....                    | 1     |
| 3    | 138-2073 | PIN - roll 3/16" x 1-1/4" .....            | 1     |
| 4    | C31660   | SPRING - return .....                      | 1     |
| 5    | C31662   | GUIDE - neutral return .....               | 1     |
| 6    | C31604   | ACTUATOR - parking brake.....              | 1     |
| 7    | C31661   | LEVER - brake lock .....                   | 1     |
| 8    | C21942   | SPRING - brake lock .....                  | 1     |
| 9    | C31605   | CAP - actuator .....                       | 1     |
| 10   | C33427   | BAND - brake .....                         | 1     |
| 11   | C23910   | PIN-clevis .....                           | 1     |
| 12   | 113-2262 | BOLT - 3/8" - 16 x 1-1/2" hex .....        | 1     |
| 13   | 129-143  | NUT - 3/8" - 16 special .....              | 1     |
| 14   | C23899   | ARM-brake .....                            | 1     |
| 15   | C24761   | ARM - brake (includes adjustment nut)..... | 1     |
| 16   | C40646   | GUIDE - brake actuator.....                | 1     |
| 17   | 195-533  | WASHER - .531" I.D.....                    | 5     |
| 18   | 132-310  | PIN - cotter 1/8" x 1" .....               | 5     |
| 19   | C28978   | CLEVIS.....                                | 1     |
| 20   | 141-4    | PIN-clevis .....                           | 1     |
| 21   | 132-321  | PIN - cotter .....                         | 1     |
| 22   | C31993   | ROD - brake (4016, 4018, 4020).....        | 1     |
| 22   | C31992   | ROD - brake (3016, 3018, 3020).....        | 1     |
| 23   | C31975   | PAD - brake pedal .....                    | 1     |

## FRONT AND REAR WHEELS

|   |         |  |    |
|---|---------|--|----|
| 1 | C30913  | WHEEL - Rim - rear, 5 bolt (3016, 3018, 3020) for 23 x 8.50 - 12 tire..... | 2  |
|   | C30914  | TIRE & RIM ASSY, rear - 3000 Series.....                                   | 2  |
| 1 | C30917  | WHEEL - rear, 6 bolt (4016, 4018, 4020) shown .....                        | 2  |
|   | C30918  | TIRE & RIM ASSY, rear - 4000 Series.....                                   | 2  |
| 1 | C30922  | WHEEL - Rim - rear, 5 bolt (3016, 3018) for 23 x 10.50 - 12 tire.....      | 2  |
| 2 | C27763  | BOLT - rear wheel (4016, 4018, 4020) .....                                 | 12 |
| 2 | C10314  | BOLT - rear wheel (3016, 3018, 3020) .....                                 | 10 |
| 3 | C30912  | WHEEL - front (includes bearings).....                                     | 2  |
|   | C30911  | TIRE & RIM ASSY - Front, all units .....                                   | 1  |
| 4 | 219-403 | FITTING - lubrication.....   | 2  |
| 5 | C12110  | BEARING - wheel.....   | 2  |
| 6 | C28965  | CAP - hub, front wheel (optional) .....                                    | 2  |
| 7 | C44478  | CAP - plastic, front .....   | 2  |
| 8 | C28236  | STEM - valve.....  | 4  |
|   | C13106  | COVER - lubrication fitting .....  | 2  |

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**TRANSMISSION AND FINAL DRIVE**

| REF. | PART NO.   | DESCRIPTION  | REQ'D |
|------|------------|--|-------|
|      | C47666 +   | CASE ASSEMBLY - transmission, ribbed .....                             | 1     |
|      | C47668 + + | CASE ASSEMBLY - transmission .....                                     | 1     |
| 1    | NSS        | CASE - transmission (see above) .....                                  | 1     |
| 2    | C12713     | BEARING - flange .....   | 2     |
| 3    | C24804     | BEARING - flange .....   | 2     |
| 4    | C24803     | SEAL - shaft .....   | 3     |
| 5    | C13241     | BEARING - sleeve .....   | 1     |
| 6    | C13385     | BEARING - sleeve .....   | 1     |
| 7    | C13266     | SEAL-shift rod .....   | 1     |
| 8    | C28281     | BEARING - roller .....   | 1     |
| 9    | C30029 *   | DIFFERENTIAL ASSY, 20° PA (also includes C30030, C30031, C12552) ..... | 1     |
| 9    | C36902 **  | DIFFERENTIAL ASSY, 20° PA (includes C36903, C30031, C12552) .....      | 1     |
| 9    | C46929 *** | DIFFERENTIAL ASSY - 25° PA teeth .....                                 | 1     |
| 10   | 221-3      | PLUG - filler and drain 3/8" .....                                     | 3     |
| 10   | 221-1842   | PLUG - pipe 3/8" hex socket .....                                      | 1     |
| 11   | 138-2073   | PIN - roll 3/16" x 1-1/4" (early production) .....                     | 1     |
| 12   | C16699     | SHAFT - axle, short R.H. (3000 Series) .....                           | 1     |
| 12   | C22638     | SHAFT - axle, short R.H. shown (4000 Series) .....                     | 1     |
| 13   | 126-128    | KEY - Woodruff, brake idler #18, 1/4" x 1-1/8" .....                   | 1     |
| 14   | C16700     | SHAFT - axle, long L.H. (3000 Series) .....                            | 1     |
| 14   | C22637     | SHAFT - axle, long L.H. shown (4000 Series) .....                      | 1     |
| 15   | C26342     | RING - retainer, axle .....  | 2     |
| 16   | C13196     | GASKET - transmission cover .....                                      | 1     |
| 17   | C36935     | COVER - transmission .....   | 1     |
| 18   | C28241     | BREATHER - transmission .....  | 1     |
| 19   | 192-23     | LOCKWASHER - 1/2" .....  | 4     |
| 20   | 121-21     | BOLT - 1/4" x 1/2" N.C. hex lock .....                                 | 6     |
| 21   | C12725     | FORK - shift .....   | 1     |
| 22   | C32486 *   | ROD - gear shift (uses Ref. 41 and 42) .....                           | 1     |
| 22   | C37222 **  | ROD - gear shift .....   | 1     |
| 23   | C14168     | RING - retaining .....   | 2     |
| 24   | C14644 *   | GEAR - cluster input - 18 tooth x 32 tooth 20° PA .....                | 1     |
| 24   | C36901 **  | GEAR - cluster input - 18 tooth x 27 tooth 20° PA .....                | 1     |
| 24   | C46928 *** | GEAR - cluster input - 18 tooth x 27 tooth, 25° PA .....               | 1     |
| 25   | C30030 *   | GEAR - high 41 tooth, 20° PA .....                                     | 1     |
| 25   | C36903 **  | GEAR - high 46 tooth, 20° PA .....                                     | 1     |
| 26   | C12552     | GEAR - low 55 tooth, 20° PA .....                                      | 1     |
| 27   | NSS        | DIFFERENTIAL CASE .....  | 1     |
| 28   | C33305     | BRAKE DRUM .....   | 1     |
| 29   | NSS        | GEAR - differential pinion .....                                       | 2     |
| 30   | NSS        | GEAR - differential .....  | 2     |
| 31   | NSS        | WASHER - pinion thrust .....   | 2     |
| 32   | NSS        | PIN - differential .....   | 1     |
| 33   | NSS        | PIN - differential pin lock .....                                      | 1     |
| 34   | C30031     | KIT - screw (set of four) .....  | 1     |
| 36   | C12718     | WASHER - differential .....  | 2     |
| 37   | C14223     | WASHER - spacer .....  | UAR   |
| 38   | C33417     | GEAR - brake idler, 20° PA .....                                       | 1     |
| 38   | C46927 *** | GEAR - brake idler, 25° PA .....                                       | 1     |
| 39   | C14222     | RING - retainer, brake idler .....                                     | 1     |
| 40   | 113-424    | BOLT - 1/2" - 13 x 1" hex .....  | UAR   |
| 40   | 166-85     | BOLT - 1/2" - 13 x 1" 12 Pt flange .....                               | UAR   |
| 41   | 132-310    | PIN - cotter 1/8" x 1" .....   | 1     |
| 42   | 195-541    | WASHER - .656" ID x 1.312" OD .....                                    | 1     |

\* Use on:  
3016, 3018, 3020, 4016, 4018 - ALL  
4020 - before PIN 14176500

+ Use PIN and After:  
All units PIN 17193395 and after

\*\* Use on:  
4020 - PIN 14176500 to PIN 17192404

+ + All units before PIN 17193395

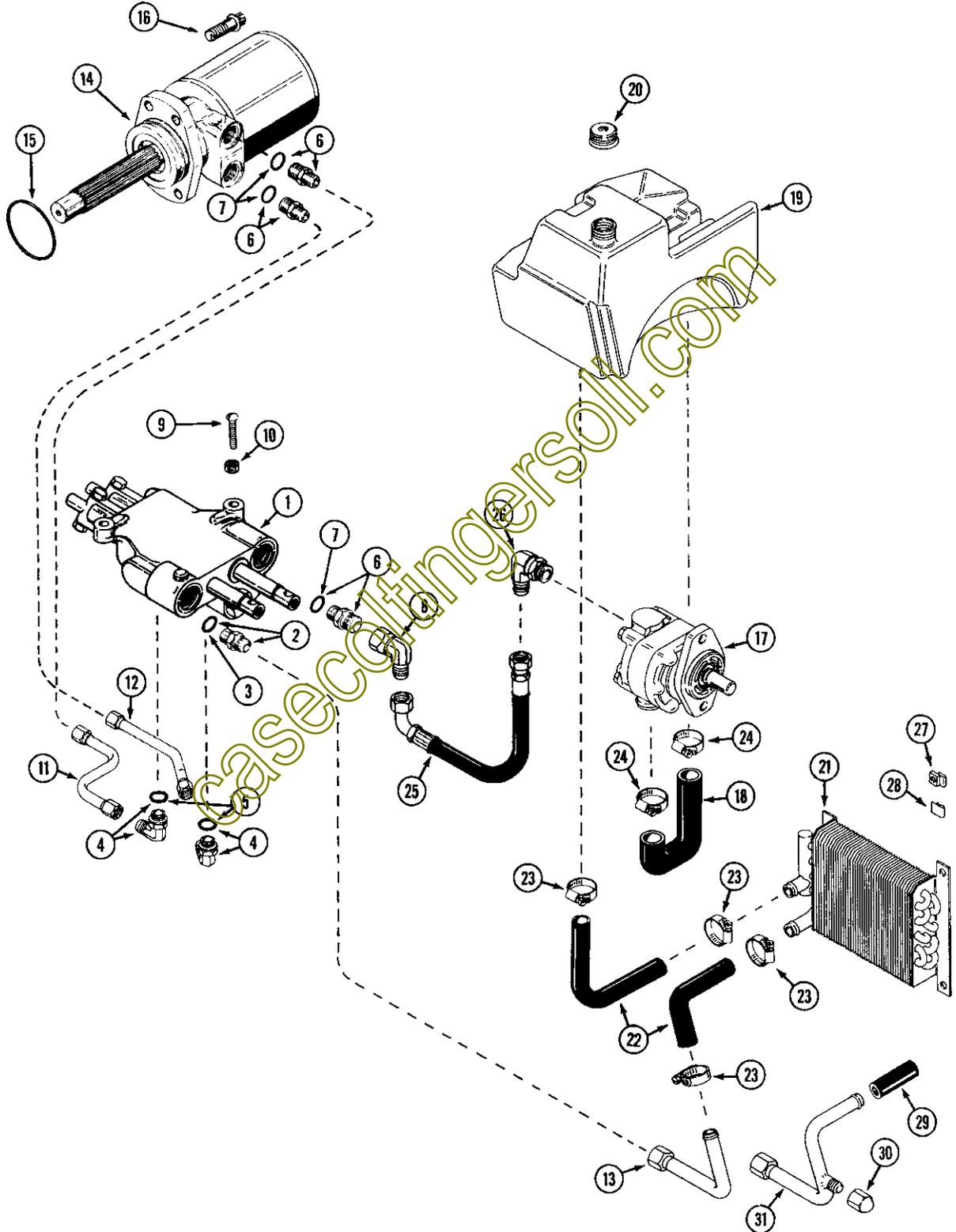
\*\*\* Use on all Onan powered tractors after PIN 17192405  
These are 25° pressure angle gears and must not be used with 20° PA gears

**INDEX**

**MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS**

**HYDRAULIC SYSTEM**  
3016, 3018, 3020, 4016, and  
4018 – without PTO ready tubes  
4020 - before PIN 14176500

**AFTER THIS PIN**



## MODEL 3016, 3018, 3020, 4016, 4018, 4020 COMPACT TRACTORS

**HYDRAULIC SYSTEM**  
**3016, 3018, 3020, 4016, 4018 - ALL**  
**4020 - before PIN 14176500**

**AFTER THIS PIN**

| REF. | PART NO.  | DESCRIPTION   | REQ'D |
|------|-----------|---|-------|
| 1    | C29689    | VALVE - control (repairs page 47) .....                         | 1     |
| 2    | 218-5065  | FITTING - 3/4" x 7/8" "O" ring .....                            | 1     |
| 3    | 218-5007  | "O" RING .....  | 1     |
| 4    | 218-5107  | FITTING - 90° elbow .....                                       | 2     |
| 5    | 218-5007  | "O" RING .....  | 1     |
| 6    | 218-5062  | FITTING - 5/8" x 7/8" "O" ring .....                            | 3     |
| 7    | 218-5007  | "O" RING .....  | 1     |
| 8    | 218-5232  | FITTING - 90° elbow .....                                       | 1     |
| 9    | C27764    | SCREW - 5/16" - 18 x 1-1/4" round head .....                    | 2     |
| 10   | 131-351   | NUT - lock 5/16" .....  | 2     |
| 11   | C29655    | TUBE - valve to upper motor port (3016, 3018, 3020) .....       | 1     |
| 11   | C29657    | TUBE - valve to upper motor port (4016, 4018, 4020) shown ..... | 1     |
| 12   | C29656    | TUBE - valve to lower motor port (3016, 3018, 3020) .....       | 1     |
| 12   | C29658    | TUBE - valve to lower motor port (4016, 4018, 4020) .....       | 1     |
| 13   | C31435 *  | TUBE - valve "out" to heat exchanger .....                      | 1     |
| 14   | C30939    | MOTOR - hydraulic (3016, 3018, 3020) (repairs page 49) .....    | 1     |
| 14   | C33234    | MOTOR - hydraulic (4016, 4018, 4020) (repairs page 49) .....    | 1     |
| 15   | C28949    | SEAL - motor to transmission .....                              | 1     |
| 16   | 166-85    | SCREW - 1/2" - 18 x 1" 12 pt. flange .....                      | 4     |
| 17   | C31958    | PUMP - hydraulic 1/2" shaft (repairs page 51) .....             | 1     |
| 18   | C33423    | HOSE - pump inlet .....   | 1     |
| 19   | C33180    | RESERVOIR-oil .....   | 1     |
| 20   | C25237    | CAP - reservoir .....   | 1     |
| 21   | C31295    | EXCHANGER - heat .....  | 1     |
| 22   | C31431    | HOSE - formed 90° 6-3/4" x 6-3/4" (cut to length) .....         | 2     |
| 23   | 214-254   | CLAMP - hose 1-1/4" .....                                       | 4     |
| 24   | 214-14    | CLAMP - hose 1-3/8" .....                                       | 2     |
| 25   | C31966    | HOSE - pump to valve .....                                      | 1     |
| 26   | 218-5117  | FITTING - 90° elbow .....                                       | 1     |
| 27   | C31973    | "J" NUT - 1/4" - 20 .....                                       | 4     |
| 28   | C31974    | "U" Clip - retainer .....                                       | 4     |
| 29   | NSS **    | HOSE - hydraulic (use C29697 cut to length) .....               | 1     |
| 30   | 218-754   | CAP - hydraulic nut .....                                       | 1     |
| 31   | C33115 ** | TUBE - valve "out" to heat exchanger .....                      | 1     |

\* Use before PIN:

\*\* Use PIN and after:

3016 - 14137800 to 14147800

3018 - 14138800

3020 - 14133220

4016 - 14139600 to 14149628

4018 - 14140900

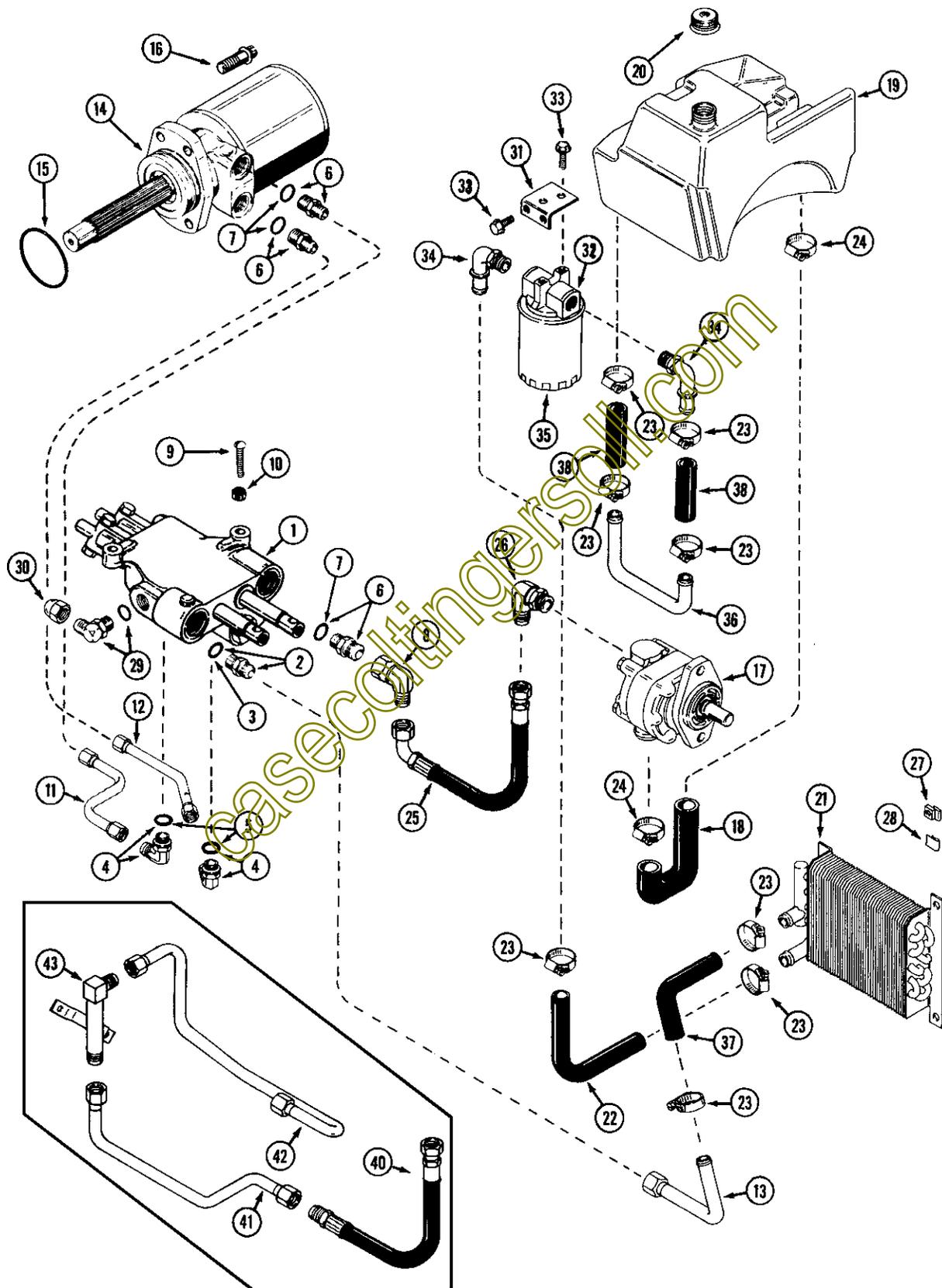
4020 - 14141900

MODEL 3016, 3018, 3020, 4016, 4018, 4020  
COMPACT TRACTORS

HYDRAULIC SYSTEM

4020 - PIN 14176500 and after

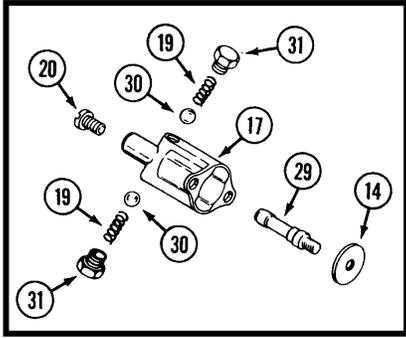
BEFORE THIS PIN



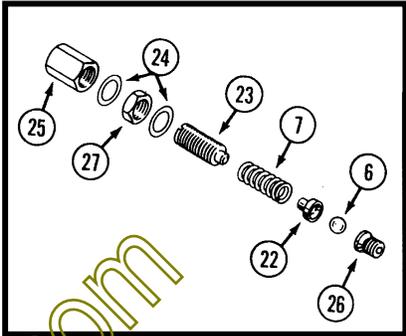
**HYDRAULIC SYSTEM**  
**4020 - PIN 14176500 and after**

BEFORE THIS PIN

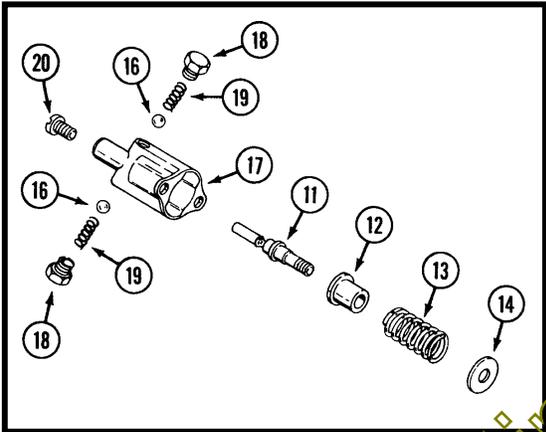
| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C33473   | VALVE - control (repairs page 47) .....                       | 1     |
| 2    | 218-5065 | FITTING - 3/4" x 7/8" "O" ring .....                          | 1     |
| 3    | 218-5007 | "O" RING .....  | 1     |
| 4    | 218-5107 | FITTING - 90° elbow .....                                     | 2     |
| 5    | 218-5007 | "O" RING .....  | 1     |
| 6    | 218-5062 | FITTING - 5/8" x 7/8" "O" ring .....                          | 3     |
| 7    | 218-5007 | "O" RING .....  | 1     |
| 8    | 218-5232 | FITTING - 90° elbow .....                                     | 1     |
| 9    | C27764   | SCREW - 5/16" - 18 x 1-1/4" round head.....                   | 2     |
| 10   | 131-351  | NUT - lock 5/16" .....  | 2     |
| 11   | C37309   | TUBE - valve to upper motor port .....                        | 1     |
| 12   | C37310   | TUBE - valve to lower motor port.....                         | 1     |
| 13   | C31435   | TUBE - valve "out" to heat exchanger.....                     | 1     |
| 14   | C33234   | MOTOR - hydraulic (repairs page 49).....                      | 1     |
| 15   | C28949   | SEAL - motor to transmission .....                            | 1     |
| 16   | 166-86   | SCREW - 1/2" - 18 x 1-1/4" 12 pt. flange .....                | 4     |
| 17   | C31958   | PUMP - hydraulic 1/2" shaft (repairs page 51).....            | 1     |
| 18   | C33423   | HOSE - pump inlet .....                                       | 1     |
| 19   | C33180   | RESERVOIR - oil .....   | 1     |
| 20   | C37093   | CAP - reservoir.....  | 1     |
| 21   | C31295   | EXCHANGER - heat .....  | 1     |
| 22   | C33555   | HOSE - formed 90° 6-1/4" x 5" .....                           | 1     |
| 23   | 214-254  | CLAMP - hose 1-1/4" .....                                     | 8     |
| 24   | 214-14   | CLAMP - hose 1-3/8" .....                                     | 2     |
| 25   | C31966   | HOSE - pump to valve - tractors without PTO ready tubes ..... | 1     |
| 26   | 218-5117 | FITTING - 90° elbow .....                                     | 1     |
| 27   | C31973   | "J" NUT - 1/4" - 20 .....                                     | 4     |
| 28   | C31974   | "U" Clip - retainer.....                                      | 4     |
| 29   | C37425   | FITTING - 90° 3/8" tube x 1/2" - 20 .....                     | 1     |
| 30   | 218-754  | CAP - 3/8" tube .....   | 1     |
| 31   | C33577   | BRACKET - oil filter.....                                     | 1     |
| 32   | C33446   | HEAD - oil filter .....                                       | 1     |
| 33   | 121-21   | BOLT - 1/4" - 20 x 1/2" .....                                 | 1     |
| 34   | 217-333  | FITTING - 90° 3/8" NPTF x 3/4" hose .....                     | 2     |
| 35   | C33445   | FILTER - oil .....  | 1     |
| 36   | C33544   | TUBE - filter to tank.....                                    | 1     |
| 37   | C33556   | HOSE - formed 90° 3-1/2" x 3-1/2" .....                       | 1     |
| 38   | C14619   | HOSE - 3/4" x 4" .....  | 2     |
| 39   | 192-23   | LOCKWASHER - 1/2" .....                                       | 4     |
| 40   | C44924   | HOSE - Pump to PTO Ready Tube .....                           | 1     |
| 41   | C44918   | TUBE - Hose to PTO Valve 3000 Series .....                    | 1     |
| 41   | C44919   | TUBE - Hose to PTO Valve 4000 Series .....                    | 1     |
| 42   | C44922   | TUBE - PTO Valve to Travel Valve, 3000 Series.....            | 1     |
| 42   | C44923   | TUBE - PTO Valve to Travel Valve, 4000 Series.....            | 1     |
| 43   | C44908   | BRACKET - stand, tube support .....                           | 1     |



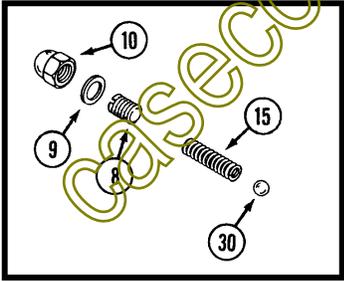
TRAVEL SECTION DETENT GROUP



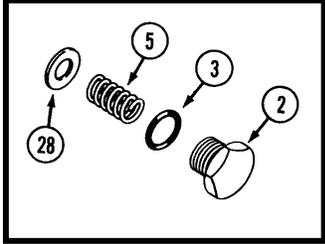
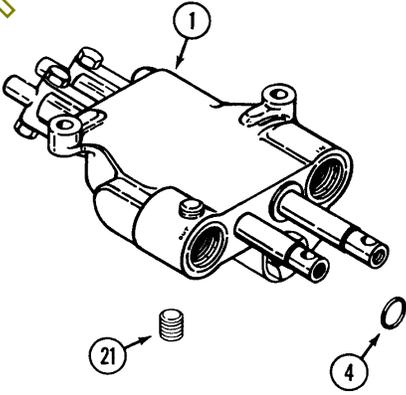
TRAVEL SECTION RELIEF GROUP



LIFT SECTION DETENT GROUP



LIFT SECTION RELIEF GROUP



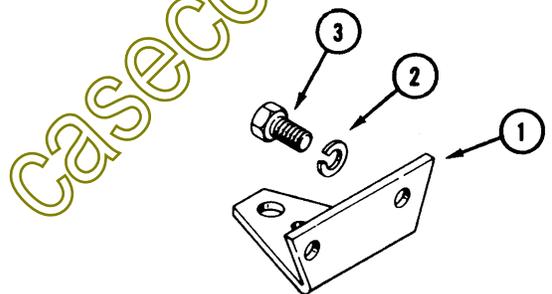
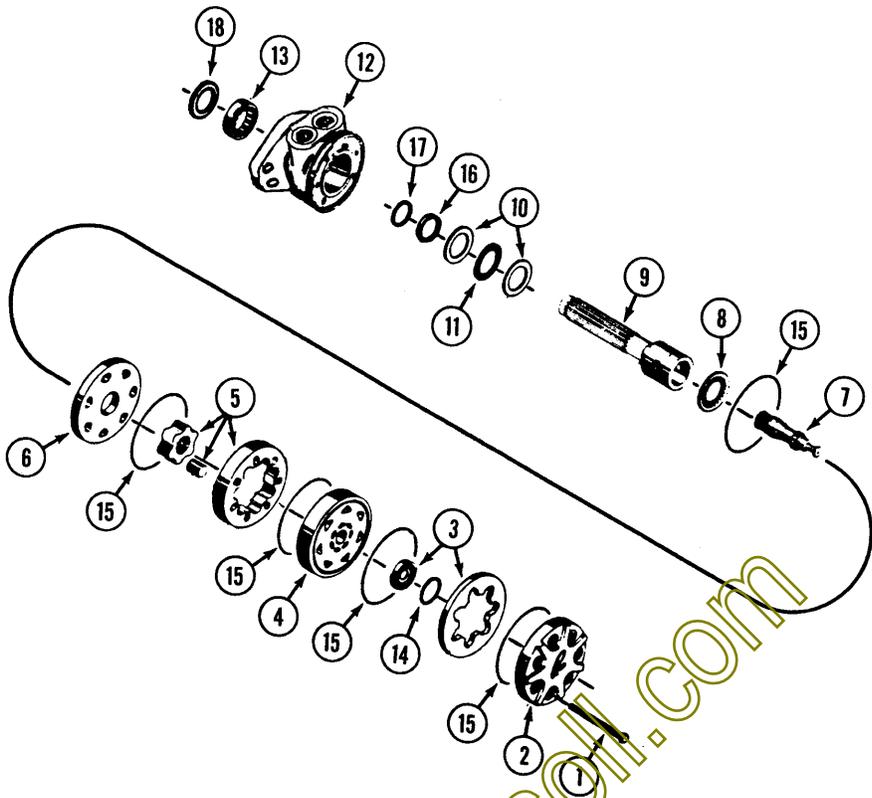
HOLDING SECTION GROUP

## HYDRAULIC CONTROL VALVE

| REF. | PART NO. | DESCRIPTION                                   | REQ'D |
|------|----------|---|-------|
| 1    | C33473   | VALVE - control, two spool .....              | 1     |
| 2    | C29956   | CAP - end.....                                | 2     |
| 3    | C28217   | "O" RING - end cap .....                      | 1     |
| 4    | C28856   | SEAL - spool .....                            | 4     |
| 5    | C29951   | SPRING - centering .....                      | 2     |
| 6    | 211-208  | BALL - steel 5/16" (7.94 mm).....             | 1     |
| 7    | C21507   | SPRING - relief .....                         | 2     |
| 8    | C17433   | SCREW - relief adjust .....                   | 1     |
| 9    | C17435   | GASKET - relief adjust cap .....              | 1     |
| 10   | 129-531  | CAP - adjust screw .....                      | 2     |
| 11   | C26668   | DETENT - spool .....                          | 1     |
| 12   | C28707   | SPACER - detent .....                         | 1     |
| 13   | C28706   | SPRING - detent return.....                   | 1     |
| 14   | C28705   | WASHER - return.....                          | 2     |
| 15   | NSS      | SPRING - relief (use C21511 relief kit) ..... | 1     |
| 16   | 211-5    | BALL - steel 3/16" (4.76 mm).....             | 2     |
| 17   | C17438   | COVER - detent .....                          | 1     |
| 18   | C28708   | SCREW - detent.....                           | 2     |
| 19   | C17444   | SPRING - detent .....                         | 4     |
| 20   | 169-114  | SCREW - cover.....                            | 4     |
| 21   | 221-841  | PLUG - pipe .....                             | 1     |
| 22   | C21506   | RETAINER - ball seat .....                    | 1     |
| 23   | C26665   | SCREW - adjust, relief .....                  | 1     |
| 24   | C26664   | GASKET - adjust cap.....                      | 1     |
| 25   | C26666   | CAP - adjust screw .....                      | 1     |
| 26   | C26663   | SEAT - relief ball .....                      | 1     |
| 27   | 129-166  | NUT - lock .....                              | 1     |
| 28   | C29950   | WASHER - spring retaining .....               | 2     |
| 29   | C29958   | DETENT - spool .....                          | 1     |
| 30   | 211-7    | BALL - steel 1/4" (6.35 mm).....              | 2     |
| 31   | C17443   | SCREW - detent.....                           | 2     |
|      | C30002   | KIT - seal .....                              | 1     |

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**HYDRAULIC DRIVE MOTOR**

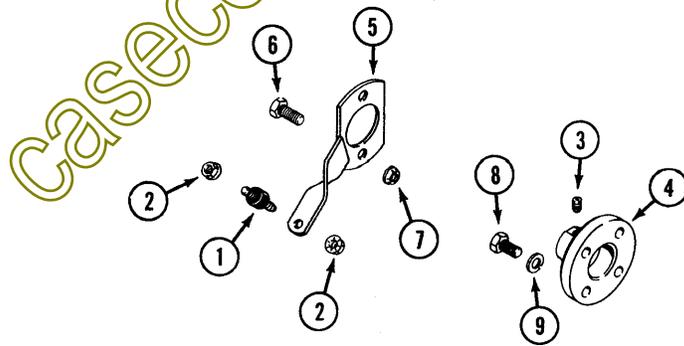
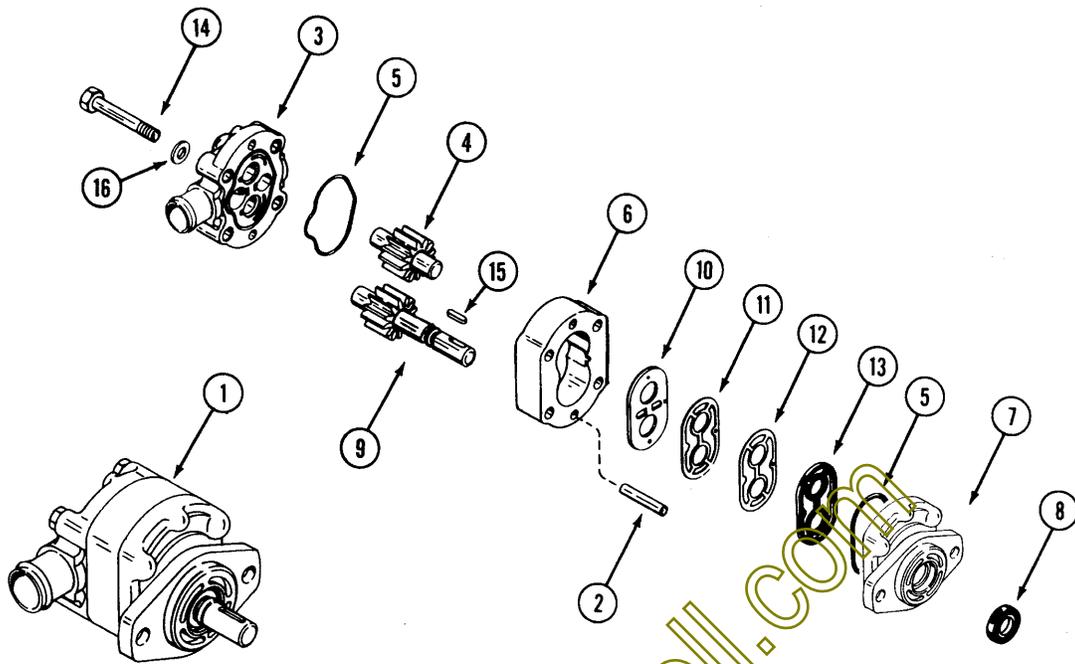
| REF. | PART NO. | DESCRIPTION                                       | REQ'D |
|------|----------|---|-------|
|      | C33234   | MOTOR - hydraulic (4016, 4018, 4020).....         | 1     |
|      | C30939   | MOTOR - hydraulic (3016, 3018, 3020).....         | 1     |
| 1    | 28-668   | BOLT - 3/8" - 24 x 4-1/4" (3016, 3018, 3020)..... | 7     |
| 1    | C31327   | BOLT - 3/8" - 24 x 4-5/8" (4016, 4018, 4020)..... | 7     |
| 2    | C31309   | COVER - end.....                                  | 1     |
| 3    | C31310   | COMMUTATOR AND RING SET.....                      | 1     |
| 4    | C31311   | MANIFOLD.....                                     | 1     |
| 5    | C31312   | ROTOR ASSEMBLY (3016, 3018, 3020).....            | 1     |
| 5    | C31313   | ROTOR ASSEMBLY (4016, 4018, 4020).....            | 1     |
| 6    | C31314   | PLATE - wear.....                                 | 1     |
| 7    | C31315   | LINK - drive (3016, 3018, 3020).....              | 1     |
| 7    | C31316   | LINK - drive (4016, 4018, 4020).....              | 1     |
| 8    | C31317   | BEARING - thrust.....                             | 1     |
| 9    | C31318   | SHAFT-coupling.....                               | 7     |
| 10   | C31319   | WASHER - thrust.....                              | 2     |
| 11   | C31320   | BEARING - thrust.....                             | 1     |
| 12   | C31321   | HOUSING - drive end.....                          | 1     |
| 13   | C31322   | BEARING - outer.....                              | 1     |
|      | C31323   | KIT - seal.....                                   | 1     |
| 14   | NSS      | SEAL - commutator ring.....                       | 1     |
| 15   | NSS      | SEAL - ring.....                                  | 5     |
| 16   | NSS      | SEAL - ring.....                                  | 1     |
| 17   | NSS      | WASHER - backup.....                              | 1     |
| 18   | NSS      | SEAL - dirt (not used).....                       | 1     |

**DRAWBAR AND TOW HITCH**

|   |         |                                |   |
|---|---------|--------------------------------|---|
| 1 | C13360  | DRAWBAR.....                   | 1 |
| 2 | 192-23  | LOCKWASHER - 1/2".....         | 2 |
| 3 | 113-424 | BOLT - 1/2" x 1" N.C. hex..... | 2 |

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**HYDRAULIC PUMP (PARKER—HANNIFIN)**

| REF. | PART NO. | DESCRIPTION  | REQ'D |
|------|----------|--|-------|
| 1    | C31958   | PUMP - hydraulic 1/2" shaft .....                        | 1     |
| 2    | F53109   | PIN - dowel .....  | 2     |
| 3    | C31987   | COVER - rear .....                                       | 1     |
| 4    | C15731   | GEAR ASSEMBLY - driven .....                             | 1     |
| 5    | C15732   | "0" RING - cover .....                                   | 2     |
| 6    | C15733   | BODY - pump .....  | 1     |
| 7    | C15734   | COVER - front.....                                       | 1     |
| 8    | C15735   | SEAL - shaft.....  | 1     |
| 9    | NSS      | GEAR ASSEMBLY - drive (1/2" shaft) (use C31958).....     | 1     |
| 10   | C15737   | PLATE-wear .....   | 1     |
| 11   | C15738   | SHIELD - heat.....                                       | T     |
| 12   | C15739   | GASKET .....   | 1     |
| 13   | C15740   | SEAL .....   | 1     |
| 14   | 113-111  | BOLT.....  | 4     |
| 15   | C31988   | KEY - 1/8" square x 3/4" long (1.587 mm x 19.05 mm)..... | 1     |
| 16   | C19115   | WASHER.....  | 4     |

**PUMP MOUNTING COMPONENTS**

|   |          |   |   |
|---|----------|---|---|
| 1 | NSS      | MOUNT - rubber (use C32437) .....                         | 1 |
| 2 | 131-911  | NUT - 5/16" - 18 flange lock.....                         | 2 |
| 3 | 83-55    | SCREW - set 5/16" - 18 x 5/16" socket (use loctite) ..... | 2 |
| 4 | C31964   | ADAPTER - drive .....                                     | 1 |
| 5 | NSS      | PLATE - pump torque arm (use C33506) .....                | 1 |
| 6 | 113-208  | BOLT - 3/8" - 16 x 1-1/4" hex.....                        | 2 |
| 7 | 131-1352 | NUT - 3/8" - 16 flange lock.....                          | 2 |
| 8 | 113-103  | BOLT - 5/16" - 18 x 1" hex.....                           | 4 |
| 9 | 192-20   | LOCKWASHER - 5/16".....                                   | 4 |

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## SPEED CONTROL

| REF. | PART NO.   | DESCRIPTION                             | REQ'D |
|------|------------|---|-------|
| 1    | C29047     | KNOB - speed control .....              | 1     |
| 2    | C29636     | BUSHING - lever .....                   | 1     |
| 3    | C32509 +   | LEVER - speed control (shown).....      | 1     |
| 3    | C37250 + + | LEVER - speed control.....              | 1     |
| 4    | C10482     | SPRING - compression.....               | 1     |
| 5    | C21518     | WASHER - nylon.....                     | 1     |
| 6    | C31670 *   | ROD - control .....                     | 1     |
| 7    | 129-122    | NUT - 5/16" N.F. hex, zinc plated ..... | 1     |
| 8    | C19025 *   | JOINT - ball .....                      | 1     |
| 9    | NSS        | WASHER - 5/16" (not required) .....     | 1     |
| 10   | 132-320    | PIN - cotter 3/32" x 3/4" .....         | 1     |
| 11   | 138-2072   | PIN - roll 1/8" x 1-3/4".....           | 1     |
| 12   | C30827     | SPRING - locator .....                  | 2     |
| 13   | 113-14     | BOLT - 1/4" 20 x 2" .....               | 2     |
| 14   | 192-19     | LOCKWASHER - 1/4" .....                 | 2     |
| 15   | C31678     | CARRIER - locator .....                 | 1     |
| 16   | 192-20     | LOCKWASHER - 5/16" .....                | 1     |
| 17   | C32362     | LOCATOR - half .....                    | 2     |
| 18   | C31674     | ACCUATOR - switch.....                  | 1     |
| 19   | C29653     | SPACER - tube .....                     | 2     |
| 20   | C37254     | SUPPORT - locator.....                  | 1     |
| 21   | C37255     | CARRIER - locator .....                 | 1     |
| 22   | C37198     | CAM - switch .....                      | 1     |
| 23   | C44029     | RETAINER - switch lever .....           | 1     |
| 24   | 187-1328   | SCREWS - #8 - 18 x 3/8" .....           | 1     |
| 25   | C25178     | WASHER - lever bushing .....            | 1     |

\* Order both C31670 rod + C19025 joint if other than illustrated or if tractor is between the following S/N:

3016 - 14126892 to 14126985

3018 - 14132566 to 14132607

3020 - not affected

4016 - 14128552 to 14128650

4018 - 14129714 to 14129813

4020 - 14130956 to 14131047

+ Use on

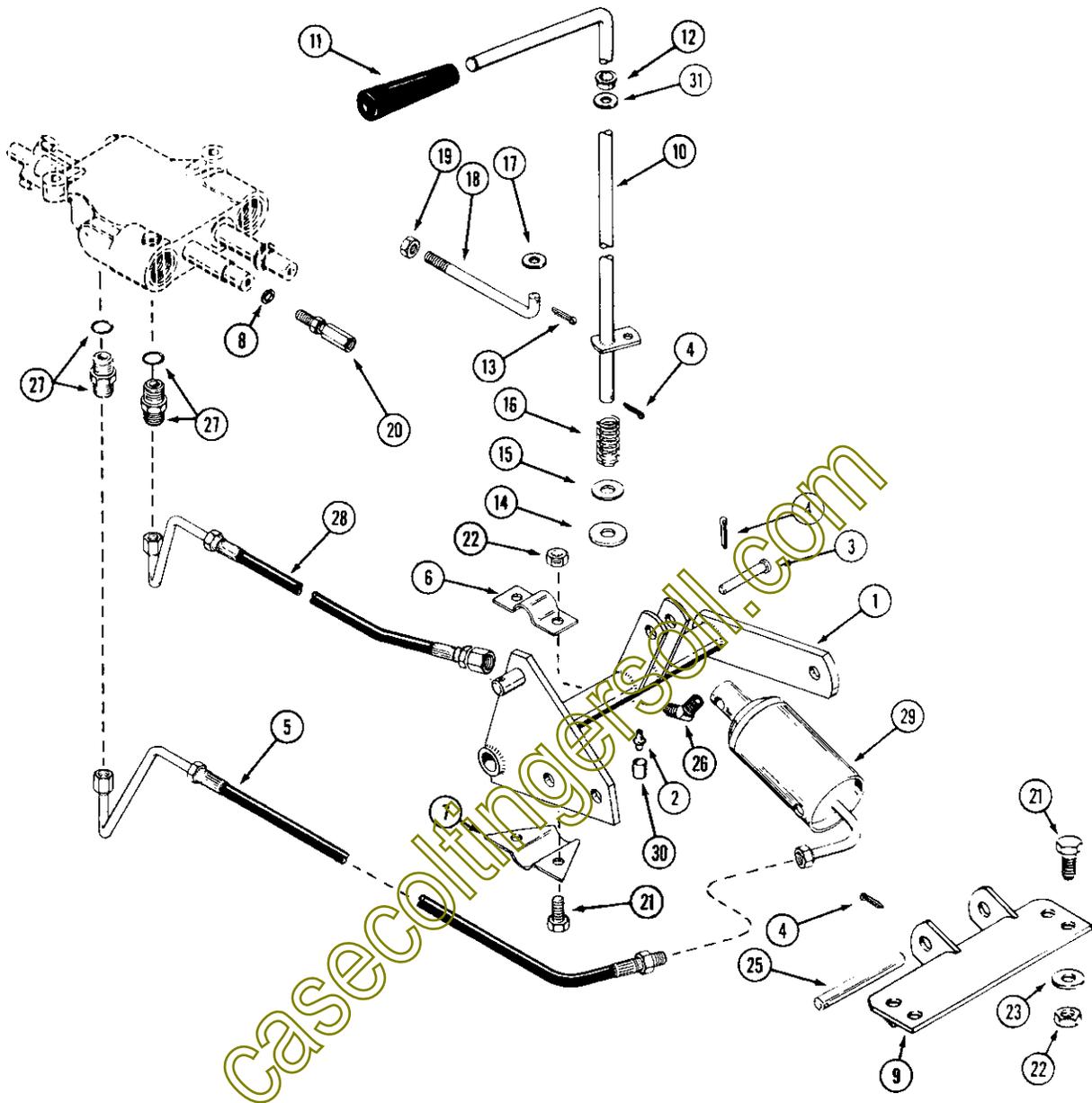
3016, 3018, 3020, 4016, 4018 - All

4020 - before PIN 14176500

++ Use on

4020 - PIN 14176500 and after

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## HYDRAULIC LIFT

| REF. | PART NO. | DESCRIPTION                                       | REQ'D |
|------|----------|---|-------|
| 1    | C32259   | SHAFT ASSEMBLY - lift .....                       | 1     |
| 2    | 219-17   | FITTING - lubrication.....                        | 1     |
| 3    | C29693   | PIN - cylinder to lever, clevis.....              | 1     |
| 4    | 132-310  | PIN - cotter 1/8" x 1".....                       | 5     |
| 5    | C17734   | HOSE - long.....                                  | 1     |
| 6    | C17249   | BRACKET - mounting, top.....                      | 2     |
| 7    | C17250   | BRACKET - mounting, bottom.....                   | 2     |
| 8    | 192-20   | LOCKWASHER - 5/16".....                           | 1     |
| 9    | NSS      | BRACKET - cylinder (use C33138 kit).....          | 1     |
| 10   | C33491 + | LEVER - lift control shown.....                   | 1     |
| 10   | C33956++ | LEVER - lift control.....                         | 1     |
| 11   | C29045   | KNOB - control lever.....                         | 1     |
| 12   | C29636   | BUSHING - lift lever.....                         | 1     |
| 13   | 132-320  | PIN - cotter 3/32" x 3/4".....                    | 1     |
| 14   | 195-533  | WASHER - 1/2".....                                | 1     |
| 15   | C21518   | WASHER-nylon.....                                 | 1     |
| 16   | C31681   | SPRING - control lever.....                       | 1     |
| 17   | 195-521  | WASHER - 5/16".....                               | 1     |
| 18   | C31670*  | ROD - control.....                                | 1     |
| 19   | 129-122  | NUT - 5/16" N.F. hex.....                         | 1     |
| 20   | C19025*  | BALLJOINT.....                                    | 1     |
| 21   | 113-209  | BOLT - 3/8" x 1-1/2" N.C. hex.....                | 4     |
| 22   | 131-938  | NUT - lock 3/8" N.C. hex flange.....              | 8     |
| 23   | 195-104  | WASHER - 3/8" x 1-1/8" O.D.....                   | 4     |
| 25   | C26188   | PIN - cylinder base.....                          | 1     |
| 26   | 218-1093 | FITTING - hydraulic 45° elbow.....                | 1     |
| 27   | 218-5056 | FITTING - valve (includes 218-5004 "O" ring)..... | 2     |
| 28   | C31682   | HOSE-short.....                                   | 1     |
| 29   | C27590   | CYLINDER - lift.....                              | 1     |
|      | C30054   | KIT - seal.....                                   | 1     |
| 30   | C13106   | COVER - lubrication fitting.....                  | 1     |
| 31   | C25178   | WASHER - lever pushing.....                       | 1     |

\* order both C31670 rod and C19025 joint if other than illustrated or if tractor is between the following S/N:

3016 - 14126892 to 14126965

3018 - 14132566 to 14132607

3020 - not affected

4016 - 14128552 to 14128650

4018 - 14129714 to 14129813

4020 - 14130956 to 14131047

+ use on:

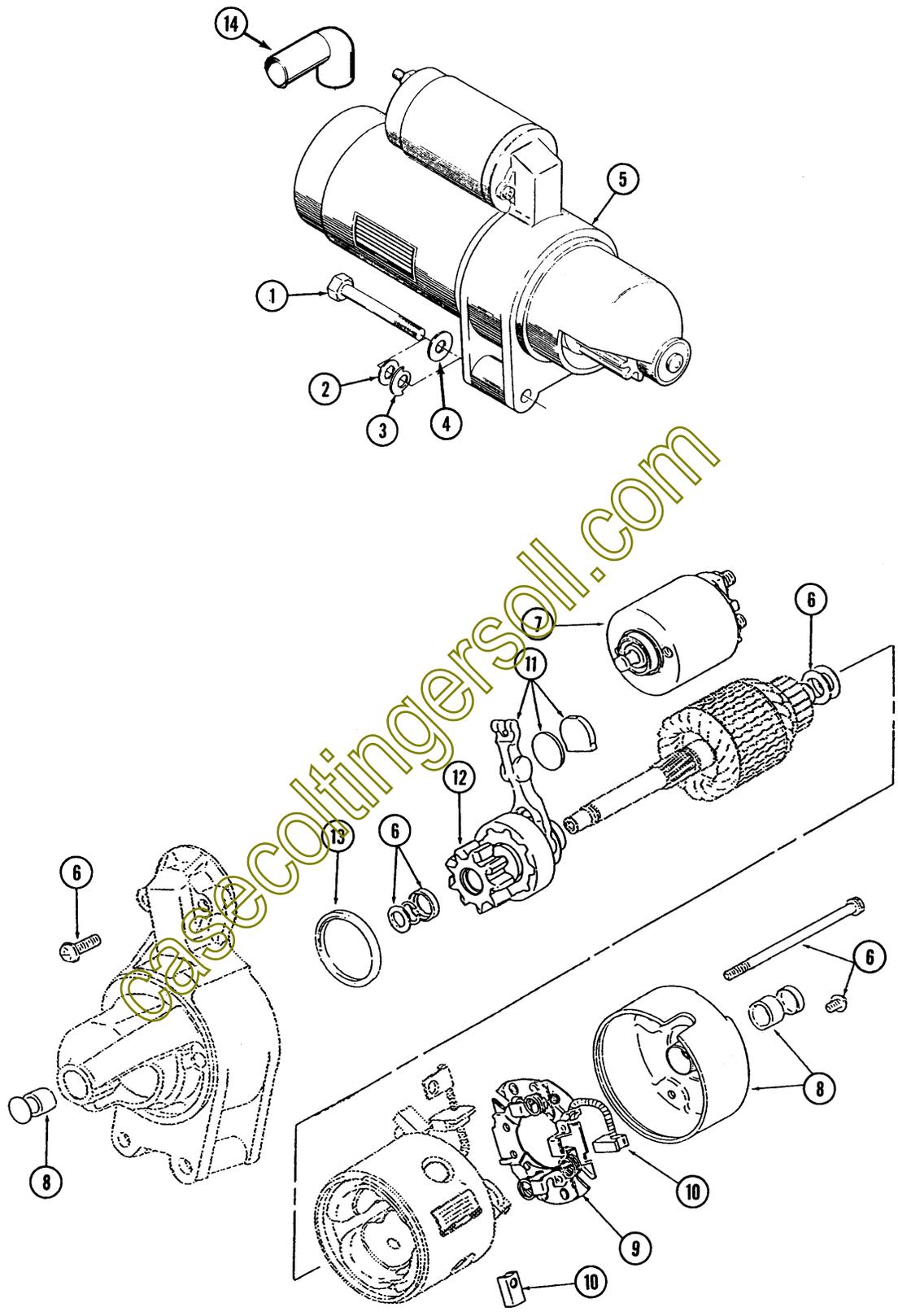
3016, 3018, 3020, 4016, 4018 - All

4020 - before PIN 14176500

++ use on:

4020 - PIN 14176500 and after

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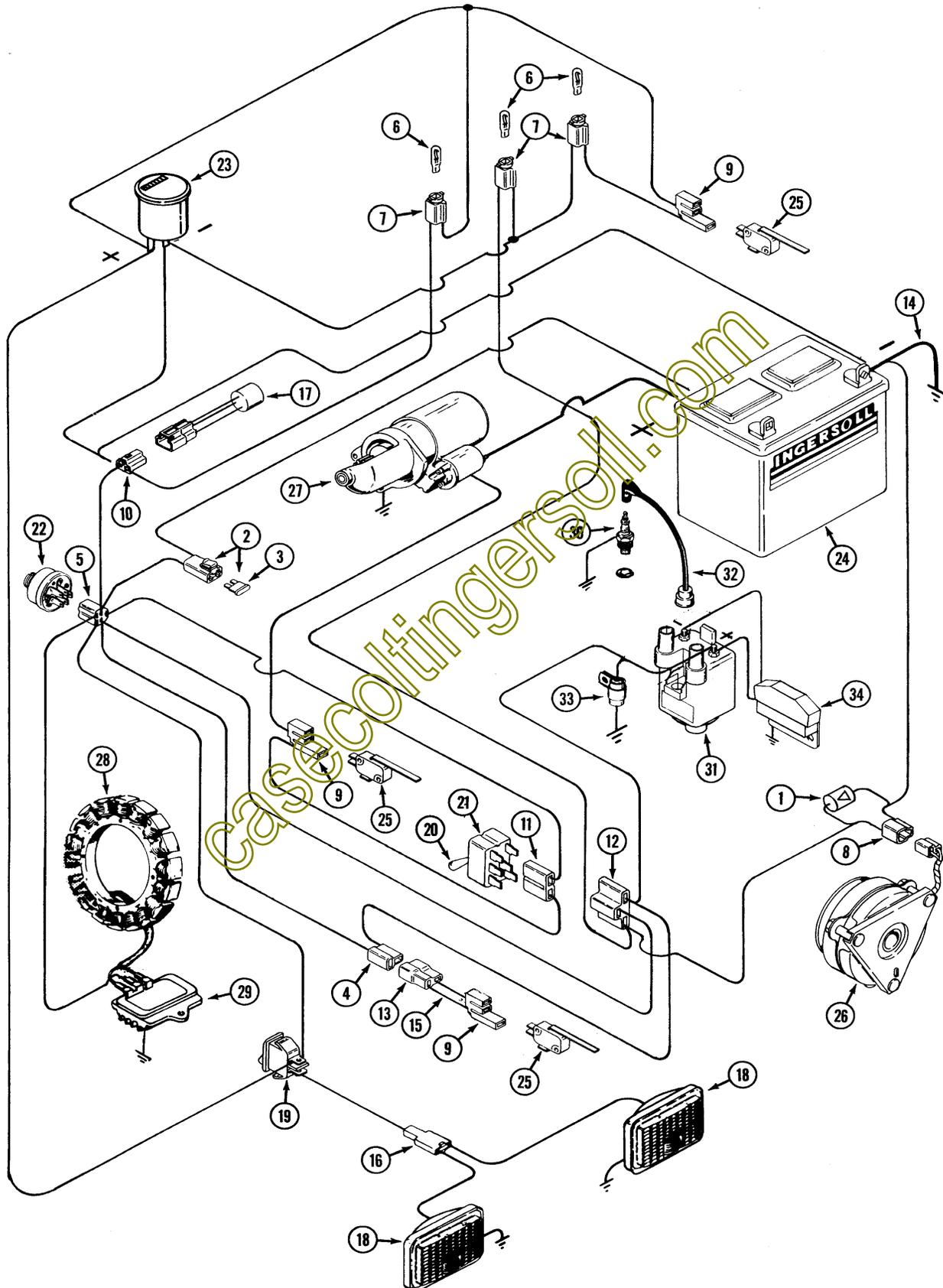
**STARTER**

| REF. | PART NO. | DESCRIPTION                                   | REQ'D |
|------|----------|---|-------|
| 1    | C32448   | BOLT - thru 5/16" - 18 x 3-1/2".....          | 2     |
| 2    | 192-20   | LOCKWASHER - 5/16".....                       | 2     |
| 3    | C32449   | WASHER - special (outside mounting bolt)..... | 1     |
| 4    | C20248   | WASHER - 5/16" (inside mounting bolt).....    | 1     |
| 5    | C32312   | STARTER ASSEMBLY.....                         | 1     |
| 6    | C32313   | KIT - hardware.....                           | 1     |
| 7    | C32314   | KIT - solenoid (includes plunger).....        | 1     |
| 8    | C32315   | KIT - bushing (includes rear cap).....        | 1     |
| 9    | C32316   | HOLDER - brush (includes negative brush)..... | 1     |
| 10   | C32317   | KIT - brush.....                              | 1     |
| 11   | C32318   | KIT - shift lever.....                        | 1     |
| 12   | C32319   | CLUTCH - starter (includes gear).....         | 1     |
| 13   | C32320   | SEAL - dust.....                              | 1     |
| 14   | C31618   | COVER - terminal.....                         | 1     |

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ELECTRICAL SYSTEM  
3016, 3018, 3020, 4016, 4018 - All  
4020 - before PIN 14176500

AFTER THIS PIN

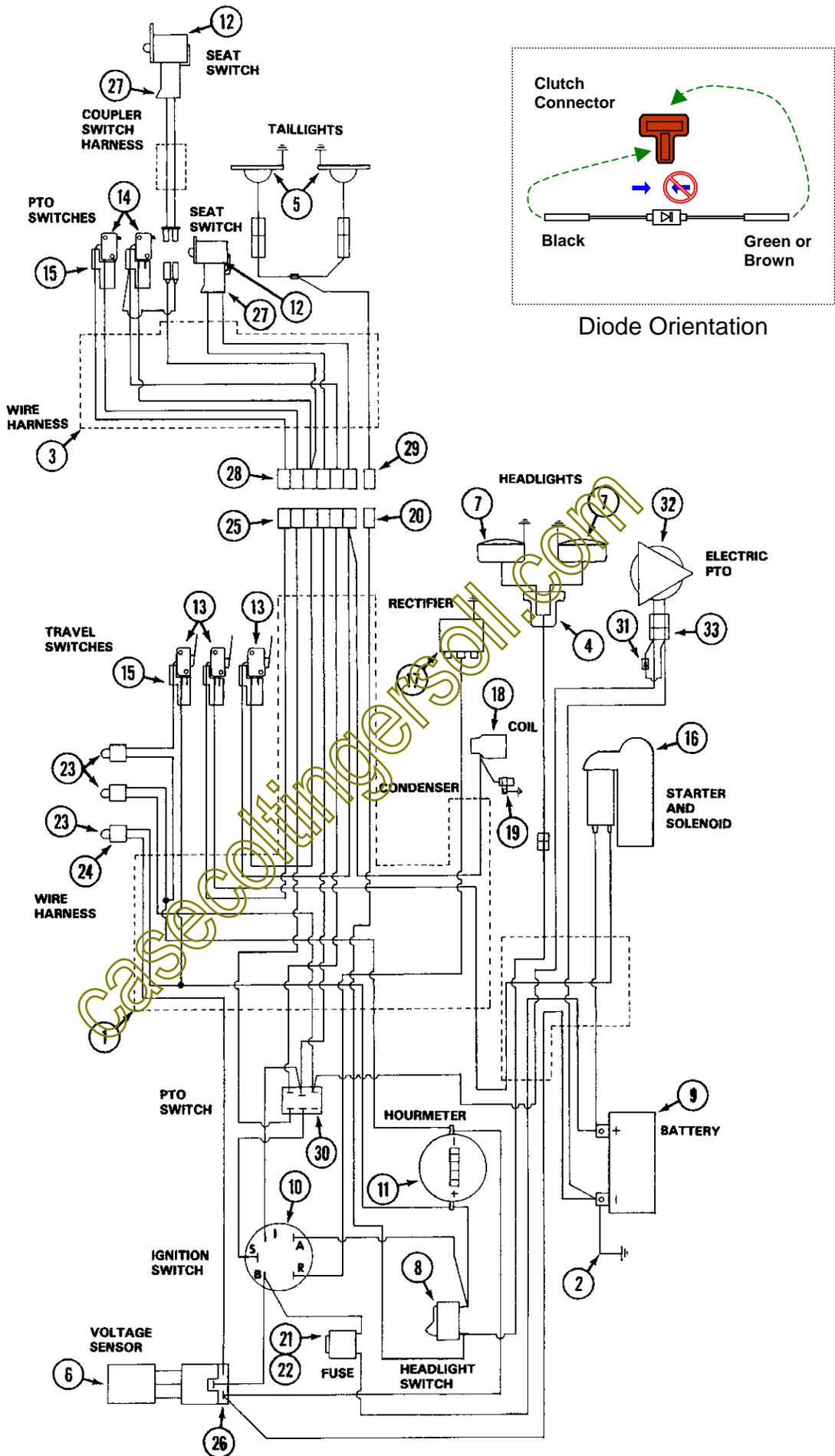


**ELECTRICAL SYSTEM  
3016, 3018, 3020, 4016, 4018 - All  
4020 - before PIN 14176500**

**AFTER THIS PIN**

| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
|      | C31941   | HARNESS - wire .....  | 1     |
| 1    | C31986   | KIT - diode, 6 amps, 15 volt.....                           | 1     |
| 2    | C31947   | KIT - fuse holder.....                                      | 1     |
| 3    | C30260   | FUSE - 30 amp .....   | 1     |
| 4    | C25338   | CONNECTOR - seat harness, male.....                         | 1     |
| 5    | C24460   | CONNECTOR - ignition switch.....                            | 1     |
| 6    | C30262   | BULB - indicator lights (not included with harness).....    | 3     |
| 7    | C30263   | SOCKET - bulb .....   | 3     |
| 8    | C31948   | CONNECTOR - PTO .....                                       | 1     |
| 9    | C30279   | CONNECTOR - switch .....                                    | 3     |
| 10   | C25486   | CONNECTOR - sensor.....                                     | 1     |
| 11   | C31952   | CONNECTOR - PTO switch, 2 terminal .....                    | 1     |
| 12   | C31950   | CONNECTOR - PTO switch, 3 terminal .....                    | 1     |
| 13   | C24813   | CONNECTOR - seat harness, female .....                      | 1     |
| 14   | C31943   | CABLE - battery negative to ground .....                    | 1     |
| 15   | C31044   | HARNESS - wire, seat switch (includes Ref. 9 and 13).....   | 1     |
| 16   | C14537   | CONNECTOR - headlights .....                                | 1     |
| 17   | C31617   | SENSOR - voltage (includes connector).....                  | 1     |
| 18   | C32178   | HEADLIGHT - 12 volt (see page 63 for service).....          | 2     |
| 19   | C29322   | SWITCH - headlight .....                                    | 1     |
| 20   | C31619   | CAP - PTO switch .....                                      | 1     |
| 21   | C31937   | SWITCH - PTO .....  | 1     |
| 22   | C30530   | SWITCH - ignition (includes key and mounting hardware)..... | 1     |
|      | C32407   | KEY - ignition .....  | 2     |
| 23   | C31623   | HOURLY METER .....  | 1     |
| 24   | C31213   | BATTERY - 12 volt, 32 amp, 230 CCA.....                     | 1     |
| 25   | C30275   | SWITCH - inter - lock .....                                 | 3     |
| 26   | NSS      | CLUTCH - PTO (see page 25 for repairs) .....                | 1     |
| 27   | C32312   | STARTER AND SOLENOID - (see page 57 for repairs) .....      | 1     |
| 28   | C24956   | STATOR - charging .....                                     | 1     |
|      | C32458   | KIT - terminal connector .....                              | 2     |
| 29   | C32461   | RECTIFIER - voltage, 12 volt.....                           | 1     |
| 30   | C32454   | SPARK PLUG - includes gasket.....                           | 2     |
| 31   | C32296   | COIL - ignition 12 volt.....                                | 1     |
| 32   | C32298   | CABLE - spark plug 9" .....                                 | 1     |
| 32   | C32299   | CABLE - spark plug 18-1/2" .....                            | 1     |
| 33   | C32307   | CONDENSER .....   | 1     |
| 34   | C32294   | CONTROL - ignition .....                                    | 1     |

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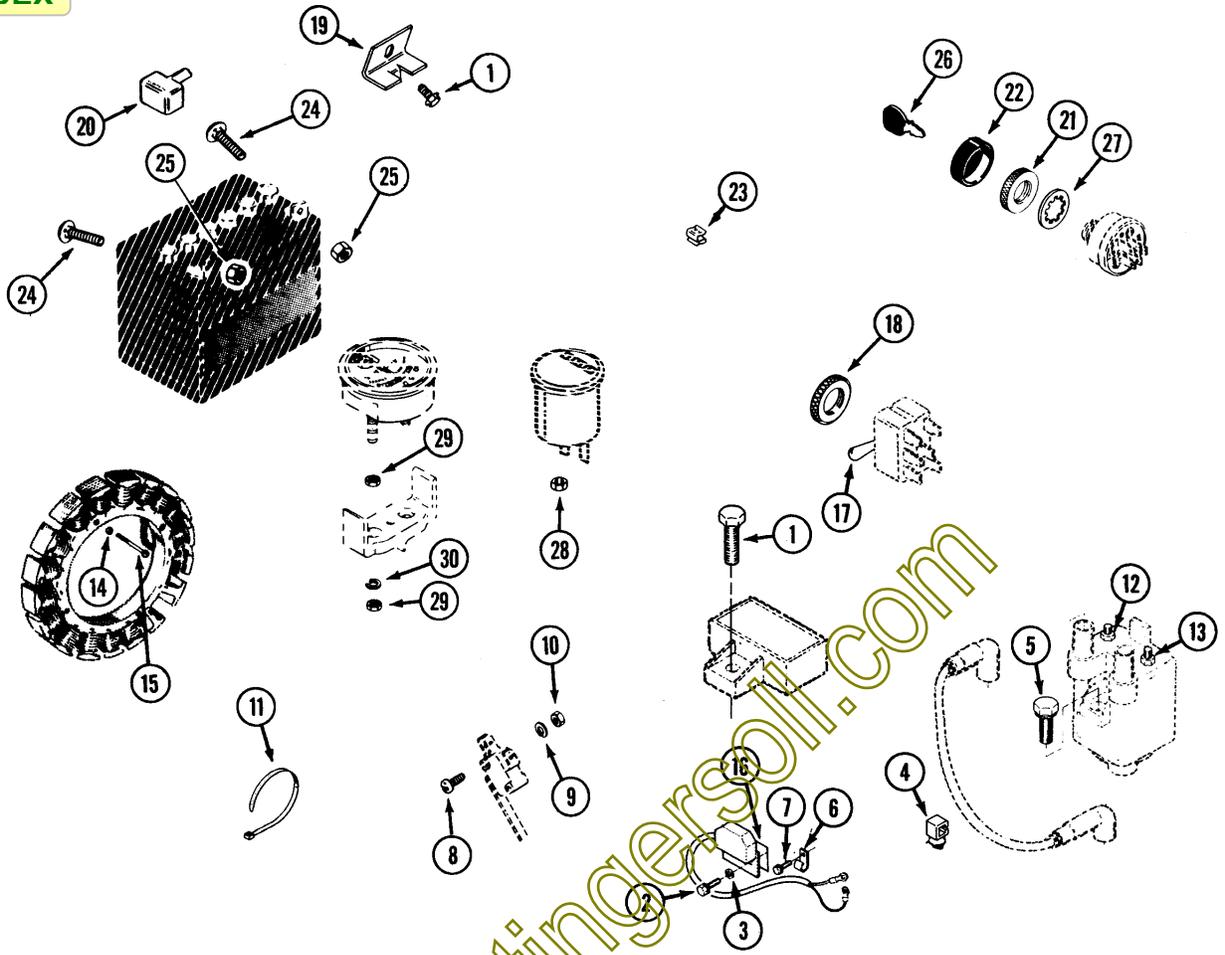


**ELECTRICAL SYSTEM**  
**4020 - PIN 14176500 and after**

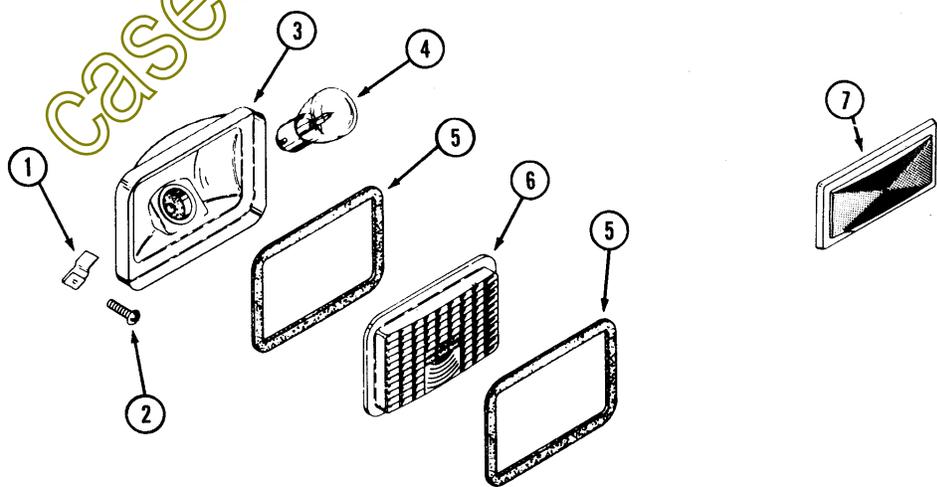
BEFORE THIS PIN

| REF. | PART NO. | DESCRIPTION   | REQ'D |
|------|----------|---|-------|
| 1    | C43227   | HARNESS - wire, main .....                                    | 1     |
| 2    | C31943   | CABLE - battery negative to ground .....                      | 1     |
| 3    | C43228   | HARNESS - wire, seat switch, PTO and taillights.....          | 1     |
| 4    | C14537   | CONNECTOR - headlights .....                                  | 1     |
| 5    | C37165   | TAILLIGHT - rear .....  | 2     |
| 6    | C31617   | SENSOR - voltage .....  | 1     |
| 7    | C32178   | HEADLIGHT - 12 volt (page 63 for service).....                | 2     |
| 8    | C29322   | SWITCH - headlights .....                                     | 1     |
| 9    | C41010   | BATTERY - 12 volt.....  | 1     |
| 10   | C30530   | SWITCH - ignition .....                                       | 1     |
|      | C24460   | CONNECTOR - ignition switch.....                              | 1     |
| 11   | C42929   | HOURMETER .....   | 1     |
| 12   | C37298   | SWITCH - seat (black) .....                                   | 2     |
| 13   | C30275   | SWITCH - micro (at travel lever).....                         | 3     |
| 14   | C37399   | SWITCH - micro (at PTO) .....                                 | 2     |
| 15   | C30279   | CONNECTOR - micro switch.....                                 | 5     |
| 16   | C32312   | STARTER AND SOLENOID - 12 volt (see page 57 for service)..... | 1     |
| 17   | C32461   | RECTIFIER - voltage, 12 volts.....                            | 1     |
| 18   | C32296   | COIL - ignition, 12 volt.....                                 | 1     |
| 19   | C32307   | CONDENSER - 12 volt .....                                     | 1     |
| 20   | C42118   | CONNECTOR - single female, taillight.....                     | 1     |
| 21   | C31947   | KIT - fuse holder.....  | 1     |
| 22   | C30260   | FUSE - 30 amp .....   | 1     |
| 23   | C30262   | BULB - indicator .....  | 3     |
| 24   | C30263   | SOCKET - bulb .....   | 3     |
| 25   | C42117   | CONNECTOR - six wire, harness, female .....                   | 1     |
| 26   | C25486   | CONNECTOR - three wire, sensor .....                          | 1     |
| 27   | C37398   | CONNECTOR - seat switch.....                                  | 2     |
| 28   | C42115   | CONNECTOR - six wire, seat harness, male .....                | 1     |
| 29   | C42116   | CONNECTOR - harness, taillight, male.....                     | 1     |
| 30   | C31937   | SWITCH - PTO .....  | 1     |
| 31   | C31986   | KIT - diode.....  | 1     |
| 32   | C33198   | CLUTCH - PTO, electric (see page 25 for repairs).....         | 1     |
| 33   | C31948   | CONNECTOR - PTO .....   | 1     |

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## ELECTRICAL SYSTEM HARDWARE

| REF. | PART NO. | DESCRIPTION  | REQ'D |
|------|----------|--|-------|
| 1    | 121-21   | BOLT - 1/4" - 20 x 1/2" flange lock.....                         | 1     |
| 2    | 182-525  | BOLT - #10 - 32 x 3/8" .....                                     | 2     |
| 3    | C32460   | LOCKWASHER - #10 internal tooth .....                            | 2     |
| 4    | C32453   | CLIP - wire.....   | 1     |
| 5    | C32456   | BOLT - 1/4" - 20 x 1" .....                                      | 2     |
| 6    | C32455   | CLIP - wire.....   | 2     |
| 7    | 187-1036 | SCREW - 1/4" - 20 x 1" .....                                     | 1     |
| 8    | C37199   | SCREW - #4 - 40 x 1.5" .....                                     | 2     |
| 9    | 192-13   | LOCKWASHER - #4 .....  | 2     |
| 10   | 129-13   | NUT - #4 - 40 .....  | 2     |
| 11   | C22947   | TIE - wire .....   | UAR   |
| 12   | C32301   | NUT - M5 metric (negative terminal) .....                        | 1     |
| 13   | C32300   | NUT - M4 metric (positive terminal) .....                        | 1     |
| 14   | 193-6    | LOCKWASHER - #10 .....   | 3     |
| 15   | C32459   | SCREW - #10 - 32 x 1" self lock .....                            | 3     |
| 16   | C32295   | INSULATOR - ignition module .....                                | 1     |
| 17   | C31619   | CAP - PTO switch .....   | 1     |
| 18   | C31620   | NUT - knurled 1/2" - 27 .....                                    | 1     |
| 19   | C31621   | RETAINER - battery.....  | 1     |
| 20   | C24069   | COVER - battery positive terminal .....                          | 1     |
| 21   | C32396   | NUT - switch.....  | 1     |
| 21   | NSS      | NUT - switch, knurled, black (use C32396 and C32397) shown ..... | 1     |
| 22   | C32397   | CAP - nut.....   | 1     |
| 23   | C19521   | CLIP - wire.....   | 3     |
| 24   | 111-132  | BOLT - 5/16" - 18 x 3/4" carriage .....                          | 2     |
| 25   | 129-102  | NUT - 5/16" - 18 .....   | 2     |
| 26   | C32407   | KEY - ignition .....   | 1     |
| 27   | C23012   | LOCKWASHER.....  | 1     |
| 28   | 129-36   | NUT - #8 - 36 .....  | 2     |
| 29   | 129-27   | NUT - #10 NF.....  | 4     |
| 30   | 193-6    | LOCKWASHER - #10 .....   | 2     |

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## HEADLIGHT ASSEMBLY AND REAR REFLECTOR

|   |          |   |   |
|---|----------|---|---|
| 1 | C29637   | RETAINER - head light .....                 | 4 |
| 2 | 187-1328 | SCREW - No. 8 x 3/8" .....                  | 4 |
|   | C32178   | HEADLIGHT ASSEMBLY .....                    | 2 |
| 3 | NSS      | RECEPTACLE - headlight (order C32178) ..... | 1 |
| 4 | C28932   | BULB - headlight.....                       | 1 |
| 5 | C14304   | GASKET - headlight .....                    | 2 |
| 6 | C22573   | LENS - headlight.....                       | 1 |
| 7 | C30942   | REFLECTOR - red, rear fender .....          | 2 |

6  
**INGERSOLL** hydri<sup>v</sup> **3016**

1  
**INGERSOLL** hydri<sup>v</sup> **3018**

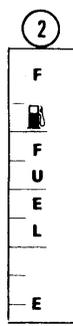
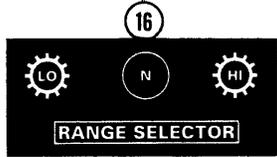
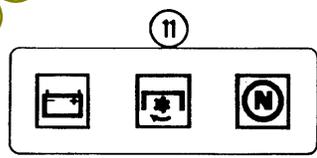
7  
**INGERSOLL** hydri<sup>v</sup> **4016**

8  
**INGERSOLL** hydri<sup>v</sup> **4018**

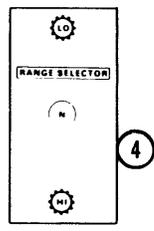
13  
**INGERSOLL** hydri<sup>v</sup> **4020**



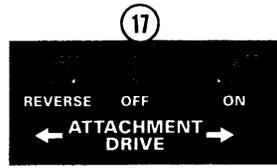
5  
BRAKE PEDAL IS ON LEFT SIDE OF TRACTOR  
PARKING BRAKE LOCK  
TO ENGAGE - PULL BRAKE AND PUSH LOCK DOWN  
TO RELEASE - PUSH BRAKE PEDAL DOWN



3  
OIL ONLY



9  
**CAUTION**  
READ OPERATOR'S MANUALS.  
KNOW LOCATION AND FUNCTION OF ALL CONTROLS.  
KEEP ALL SHIELDS AND SAFETY SWITCHES FUNCTIONAL.  
BEFORE STARTING ENGINE, DISengage ATTACHMENT  
DRIVE AND PLACE TRAVEL CONTROL IN NEUTRAL.  
REMOVE OBJECTS FROM THE TERRAIN THAT COULD  
BE THROWN BY THE ATTACHMENT.  
KEEP PEOPLE AND PETS A SAFE DISTANCE AWAY.  
NEVER CARRY PASSENGERS.  
ALWAYS LOOK BEHIND TRACTOR BEFORE BACKING.  
ON ANY INCLINE THAT THE TRACTOR CAN BE SAFELY  
OPERATED USE LOW RANGE/GEAR.  
FRONT END TIP OVER CAN OCCUR WHEN OPERATING ON  
LOADING RAMPS OR HELLS, RAMP UP RAMPS OR HELLS.  
DRIVE FORWARD GOING DOWN RAMPS OR HELLS.  
TO PARK TRACTOR, PLACE TRAVEL CONTROL IN  
NEUTRAL, SET PARKING BRAKE, DISengage  
ATTACHMENT DRIVE, ENGINE OFF AND REMOVE KEY.  
PARK TRACTOR BEFORE SERVICING OR MAKING  
ADJUSTMENTS TO TRACTOR OR ATTACHMENTS.  
FAILURE TO OBSERVE THESE PRECAUTIONS  
COULD RESULT IN INJURY.



**DECALS**

| REF. | PART NO. | DESCRIPTION  | REQ'D |
|------|----------|--|-------|
| 1    | C32364   | DECAL - "3018" hood L.H. (shown).....                                    | 1     |
| 1    | C32365   | DECAL - "3018" hood R.H. ....  | 1     |
| 2    | C33588   | DECAL - fuel gauge .....   | 1     |
| 3    | 321-4767 | DECAL - hydraulic reservoir.....   | 1     |
| 4    | 321-1788 | DECAL - shift range .....  | 1     |
| 5    | C33590   | DECAL - brake .....  | 1     |
| 6    | C32004   | DECAL - "3016" hood LH. (shown).....                                     | 1     |
| 6    | C32005   | DECAL - "3016" hood R.H. ....  | 1     |
| 7    | C32007   | DECAL - "4016" hood L.H. (shown).....                                    | 1     |
| 7    | C32008   | DECAL - "4016" hood R.H. ....  | 1     |
| 8    | C32009   | DECAL - "4018" hood L.H. (shown).....                                    | 1     |
| 8    | C32010   | DECAL - "4018" hood R.H. ....  | 1     |
| 9    | 321-6659 | DECAL - "Caution" .....  | 1     |
| 10   | C30539   | MEDALLION .....  | 1     |
| 11   | C30274   | LENS - display .....   | 1     |
| 12   | C32093   | DECAL - seat back "Ingersoll".....                                       | 1     |
| 13   | C32011   | DECAL - "4020" hood L.H. (shown) (use before PIN 14176500) .....         | 1     |
| 13   | C32012   | DECAL - "4020" hood R.H. (shown) (use before PIN 14176500).....          | 1     |
| 13   | C43229   | DECAL - "4020" hood L.H. (use PIN 14176500 and after) .....              | 1     |
| 13   | C43230   | DECAL - "4020" hood R.H. (use PIN 14176500 and after).....               | 1     |
| 14   | C37197   | DECAL - "logo" steering wheel insert (4020 PIN 14176500 and after) ..... | 1     |
| 15   | C34184   | DECAL - flag (4020 PIN 14176500 and after) .....                         | 1     |
| 16   | C37274   | DECAL - shift range (4020 PIN 14176500 and after) .....                  | 1     |
| 17   | C37275   | DECAL - PTO (4020 PIN 14176500 and after) if equipped .....              | 1     |
|      | C32781   | DECAL - "3020" hood L.H. (not shown).....                                | 1     |
|      | C32782   | DECAL - "3020" hood R.H. (not shown) .....                               | 1     |

